

**SUPER DUTY F-250 / F-350 / F-450 / F-550 (HD) PICKUP CREW CAB '99-C**

**Parts List....**

<b>2 ea. step bars</b>	<b>4 ea. mounting brackets</b>
<b>4 ea. 1/2" x 2" bolts</b>	<b>4 ea. 1/2" lock washers</b>
<b>4 ea. 1/2" flat washers</b>	<b>4 ea. 8mm clip nuts</b>
<b>4 ea. 8mm lock washers</b>	<b>8 ea. 3/8" x 1 1/4" bolts</b>
<b>8 ea. 3/8" nuts</b>	<b>16 ea. 3/8" lock washers</b>
<b>4 ea. 8mm x 30 bolts</b>	<b>8 ea. 3/8" lock washers</b>
<b>4 ea. 8mm washers</b>	<b>4 ea. 7/16"-14 x 1" bolts</b>
<b>8 ea. 7/16" flat washers</b>	<b>4 ea. 7/16" lock washers</b>

**INSTRUCTIONS:**

- 1.-** Read and understand instructions completely before beginning installation.
- 2.-** First, install the clip nut into the top hole on the interior wall of the rocker panel.  
The front and rear Top hole patterns will be used for this installation as follows DWG.1
- 3.-** Place the holding mounting bracket on to interior wall of the rocker panel (See the DWG.2) with the first 3/8" x 1" (B) hex head bolt, stopping the bracket from turning.
- 4.-** Once you have placed the mounting bracket on to the rocker panel, screw the last two 3/8" x 1" (B) hex head bolts, in the existing holes are to the inside of the rocker panel with lock washer, flat washer and 3/8" hex nuts.(DWG.2)
- 5.-** Repeat this procedure for remaining mounting brackets (3).
- 6.-** Position step bar assembly up to mounting brackets (Front and Rear) Install using the 1/2" x 1 1/2" hex head bolts, lock washer, flat washer and 1/2" hex nuts.(DWG.3)
- 7.-** Align the side bar and tight all bolts.
- 8.-** Torque all bolts to 75 ft. Lbs.

