

29749

FORD F-SERIES Super Cab 4 Dr. '99-C

Parts List..

1 ea. step bar driver	1 ea. step bar passenger
2 ea. front mount brackets (driver & pass)	2 ea. rear mount brackets (driver & pass)
2 ea. front support straps	2 ea. rear support straps (driver & pass)
4 ea. 1/2" - 13 x 2" bolts	4 ea. 1/2" - 13 x 1" bolts
4 ea. 1/2" -13 nuts	12 ea. 1/2" flat washers
8 ea. 1/2" lock washers	8 ea. 3/8" nuts, flat washers, lock washers
4 ea. bolt plates	

INSTRUCTIONS:

- 1 REMOVE CONTENTS FROM THE BOX AND CHECK FOR ANY DAMAGE. VERIFY ALL PARTS AGAINST PART LIST.
- 2 READ AND UNDERSTAND INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.
- 3 REMOVE BLACK RUBBER PLUGS OVER THREE HOLES ON EACH INSIDE FACE OF ROCKER PANEL
- 4 INSTALL FRONT MOUNTING BRACKET BY PLACING BOLT PLATE (LARGER) THROUGH HOLES IN BODY AS SHOWN IN FIG. 1 POSITION FRONT BRACKET WITH DOWNWARD SLOPING END. TOWARDS FRONT OF VEHICLE, ASSEMBLE WITH (2) 3/8" FLAT WASHER, (2) 3/8" LOCK WASHER, (2) 3/8"-16 HEX. NUTS. DO NOT TIGHTEN AT THIS TIME.
- 5 INSTALL REAR MOUNTING BRACKET SAME AS FRONT ONLY WITH DOWNWARD SLOPING END. FACING REAR OF VEHICLE. BOLT PLATE USES TWO UPPER HOLES IN EACH REAR BRACKET.
- 6 POSITION SUPPORT STRAPS BETWEEN BODY AND NEW BRACKETS (FIGS. 2 AND 3). SECURE WITH (1) 1/2" X 1"-13 HEX. HEAD BOLT, (2) FLAT WASHERS AND (1) 1/2" LOCKWASHERS. DO NOT TIGHTEN AT THIS TIME
- 7 PLACE STEP BAR TUBE UP TO FRONT AND REAR BRACKETS AND FASTEN WITH (2) 1/2" X 2 1/2"-13 HEX. HEAD BOLTS, (2) 1/2" FLAT WASHERS AND (2) 1/2" LOCKWASHERS. BY HAND ONLY.
- 8 CHECK TO BE SURE STEP BAR IS PROPERLY ALIGNED WITH TRUCK, THEN TIGHTEN AND TORQUE MOUNTING BRACKET BOLTS. (1/2"-13BOLTS-65 FT/LBS, 3/8"-16 - 28 FT/LBS.
- 9 KEEP YOUR SIDE BAR CLEAN AND WAXED TO PREVENT CORROSION. USE NON ABRASIVE AUTOMOTIVE TYPE WAX.

