

Rancher Rugged Step

Installation Instructions

42338 & 42339

Ford F-250/F-350 Super Duty
 Crew Cab & SuperCab '99 - '08

NOTE: Rancher Rugged Steps ships in two boxes

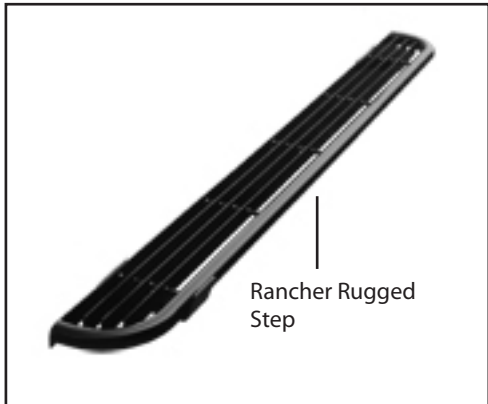


Diagram 1

Parts List:

2 - Rancher Rugged Steps	4 - Brackets #42339-5
2 - Mud Scrapers	8 - U-nuts
2 - 1/2" x 1 1/4" HH Bolts	8 - 3/8" Lock Washers
2 - 1/2" Lockwashers	8 - 3/8" Hex Nuts
2 - 1/2" Hex Nuts	16 - 3/8" x 1" HH Bolts
2 - Non-Skid Tape 16"	24 - 3/8" Flat Washers
2 - Non-Skid Tape 20"	
4 - 1/2" Flatwashers	
8 - T - Bolts	
8 - 1/2" Hex Nuts	
8 - 1/2" Flat Washers	
8 - 1/2" lock Washers	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning.

2. Place the u-nuts from kit over the holes in the rocker panel to install the brackets, see **Diagram 2**. Place bracket #42335-5 up to rocker panel and put (2) 3/8" x 1" HH bolts with (1) 3/8" flat washer through bracket into the u-nuts. Put (2) 3/8" x 1" HH bolts with (1) 3/8" flat washer through the bottom 2 holes of the rocker panel as shown in **Diagram 2**. Place (1) 3/8" flat washers, (1) 3/8" lock washers and (1) 3/8" hex nuts onto bolts and leave loose at this time. Repeat this step for the remaining 3 brackets #42335-5.

3. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, use **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer and (1) 1/2" hex nut onto T-bolts. Use (2) T-bolts per bracket.

4. Install the mud scraper on either the front or rear bracket (customer preference). Place the mud scraper against the Rancher Rugged Step. Line up the 2 holes on the bracket with the 2 holes on the mud scraper. The T-bolt will be used on one of the holes. The other hole will use (1) 1/2" x 1 1/4" HH bolt with (2) 1/2" flat washers and (1) 1/2" hex nut. Tighten brackets to truck first then tighten all T-bolts. **The non-skid tape that was provided needs to be put onto pipe around the openings of the door.**

View of T-bolts

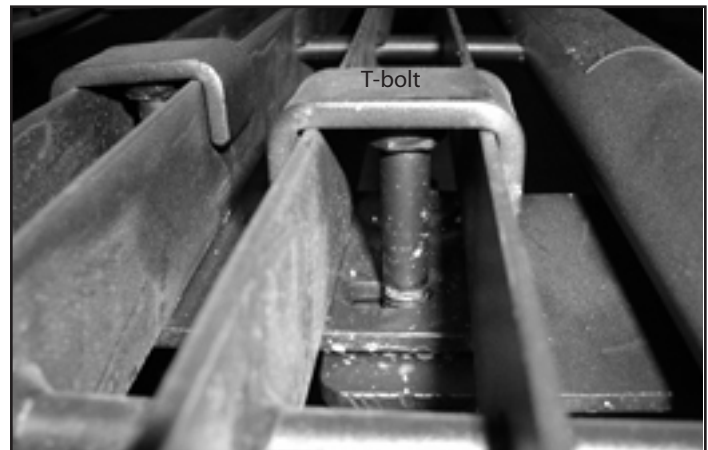


Diagram 3

View of Rocker Panel

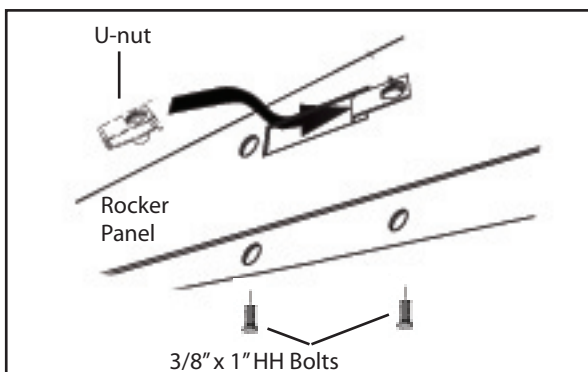


Diagram 2