

Rancher Rugged Step

Installation Instructions

42395 & 42396

Toyota Tundra Crew Max &
 Double Cab '07 - '08

NOTE: Rancher Rugged Steps ships in two boxes

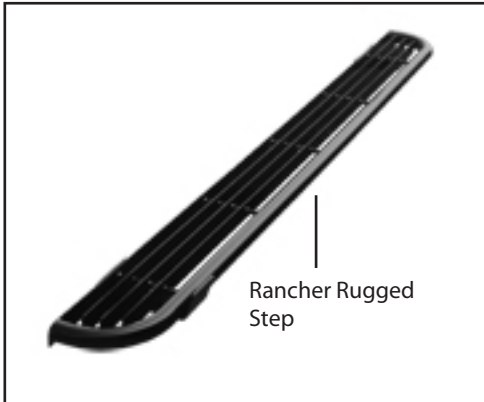


Diagram 1

Parts List:

2 - Rancher Rugged Step	2 - Front Brackets #42395-5
2 - Mud Scraper	2 - Rear Brackets #42395-7
2 - 1/2" x 1 1/4" HH Bolts	8 - 8mm x 25mm HH Bolts
2 - 1/2" Lockwashers	8 - 8mm Flat Washers
2 - 1/2" Hex Nuts	8 - 8mm Lock Washers
2 - Non-Skid Tape 16"	
2 - Non-Skid Tape 20"	
4 - 1/2" Flatwashers	
8 - T - Bolts	
8 - 1/2" Hex Nuts	
8 - 1/2" Flat Washers	
8 - 1/2" lock Washers	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning.

2. Using **Diagram 2**, locate the threaded holes in the rocker panel. Place the front brackets #42395-5 and rear bracket #42395-7 up to holes and use (1) 8mm x 25mm HH bolts with (1) 8mm lock washer and (1) 8mm flat washer to attach bracket. Do not Tighten. Repeat procedure for all brackets.

3. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer and (1) 1/2" hex nut onto T-bolts. Use (2) T-bolts per bracket.

4. Install the mud scraper on either the front or rear bracket (customer preference). Place mud scraper against the Rancher Rugged Step. Line up the 2 holes on the bracket with the 2 holes on the mud scraper. The T-bolt will be used on one of the holes. The other hole use (1) 1/2" x 1 1/4" HH bolt with (2) 1/2" flat washers and (1) 1/2" hex nut. Tighten brackets to truck first then tighten all T-bolts. **The non-skid tape that was provided needs to be put onto pipe around the openings of the door.**

View of T-bolts

View of Rocker Panel

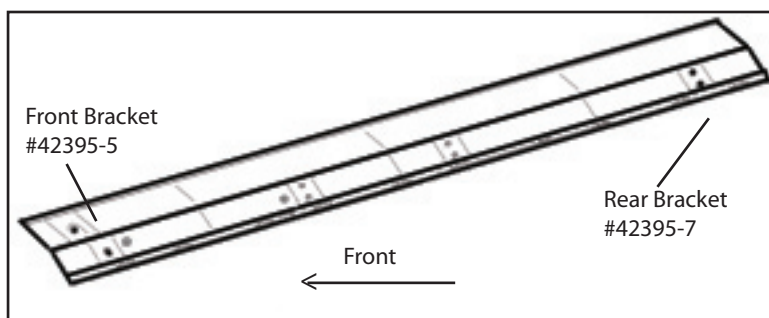


Diagram 2

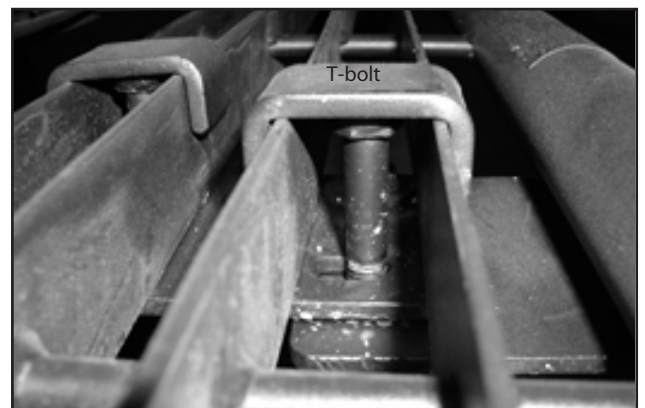


Diagram 3