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Rancher Grille Guard
Installation Instructions
45608 & 46608
Toyota Tundra '07 - '08

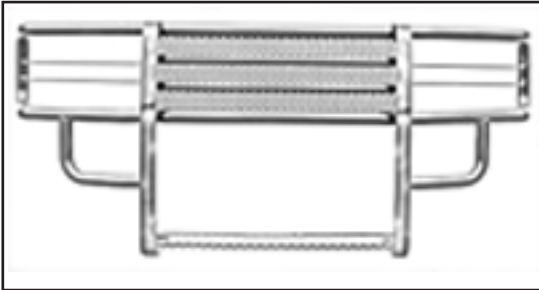


Diagram 1

Parts list:

1 - Rancher Grille Guard	4 - 1/2" x 4" HH Bolt
1 - Passenger Bottom Bracket #088	4 - 1/2" x 1 1/4" HH Bolt
1 - Driver Bottom Bracket #087	8 - 1/2" Hex Nuts
2 - Top Bracket #085	8 - 1/2" Lock Washers
2 - Top Side Bracket #089	16 - 1/2" Flat Washers

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

View of Driver Side Top of The Frame

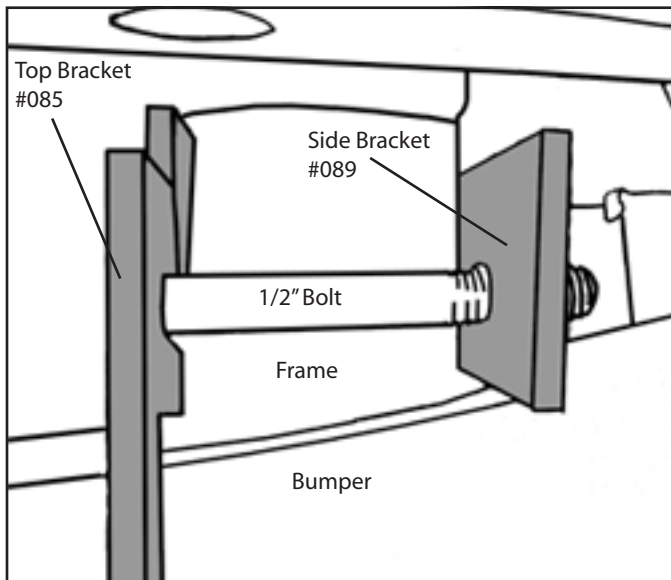


Diagram 2

View of Driver Top Bracket #085 Through The Bumper

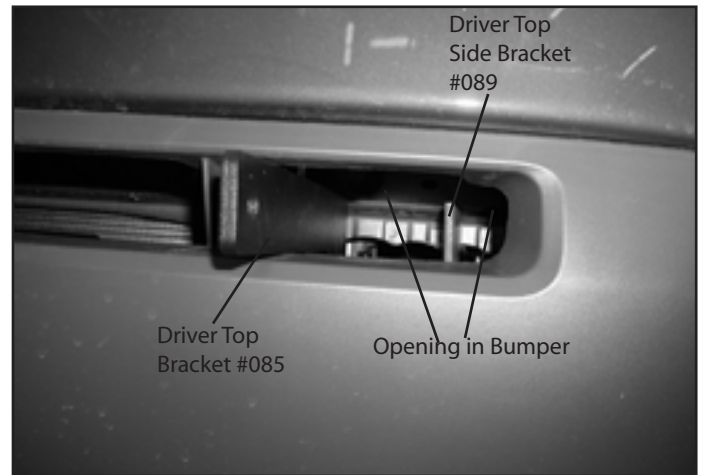


Diagram 3

2. **Install the Driver Top Bracket #085 and Driver Side Brace Bracket #089:** As shown in **Diagram 1**, place driver top bracket #085 through opening in bumper. Turn the driver top bracket #085 on its side and place to the inside of the frame. Place (1) 1/2" x 4" HH bolt through driver top bracket #085 into driver side bracket #089. Put (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut onto (1) 1/2" bolt in the top and bottom hole. Hand tighten at this time.

A. Repeat the procedure above to install Passenger Top Bracket #085 and Side Bracket #089.

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3. **Install the Driver Bottom Bracket #087 and Passenger Bottom Bracket #088 :** Using **Diagram 3**, remove the 2 bolts holding the tow hook. Place driver bottom bracket #087 to the bottom of the frame. Replace factory bolts going through tow hook and into driver bottom bracket #087. Hand tighten at this time.

A. Repeat above procedure for the passenger bottom bracket #088 .

4. **Attach the Grille Guard to the mounting brackets:** Using two people align the Grille Guard holes to the top brackets. Attach the Grille to the top brackets using (1) 1/2" x 2" hex head bolts, (1) 1/2" flat washers , per hole in upright. Hand tighten all bolts at this time.

5. **Center the Grille Guard on the vehicle:** Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.

View of Tow Hook

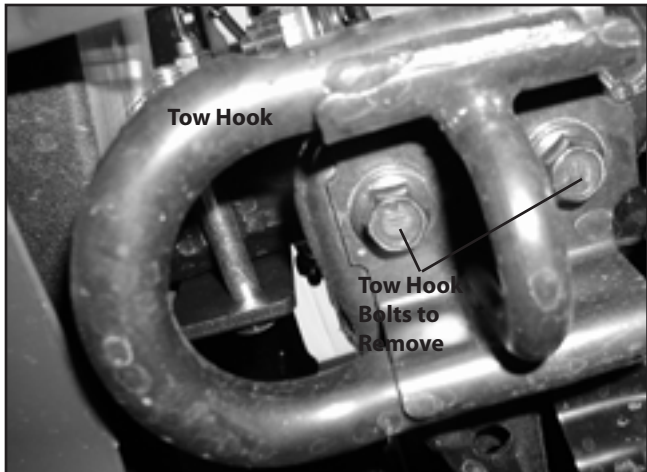


Diagram 3

View of Bottom Bracket #087 Attached

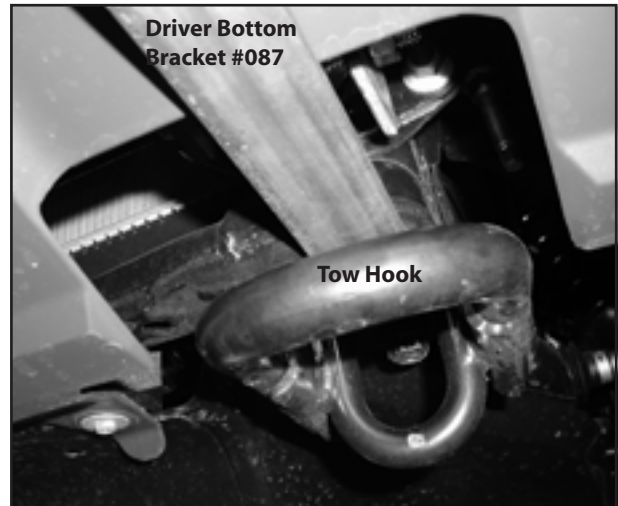


Diagram 4

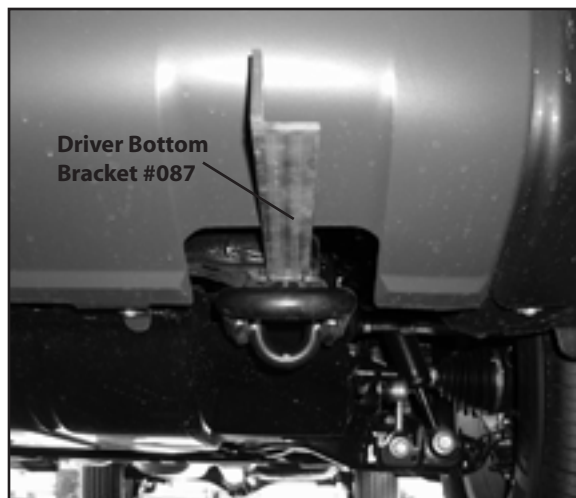


Diagram 5