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Rancher Grille Guard

Installation Instructions

45641 & 46641

45640 & 46640

Ford Super Duty '99 - '07



Diagram 1

Parts List:

1 - Rancher Grille Guard	4 - 1/2" Nuts
2 - Brackets # 640	4 - 1/2" Lock washers
4 - 1/2" x 2" Hex Head Bolts	
8 - 1/2" Flat Washers	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **Install Brackets #640 to Bumper Bolts:** Install one side at a time so bumper will stay in place. Loosen bumper bolts so bracket # 640 can slide between tow hook and behind the bumper bolts. Tighten both bumper bolts when bracket #640 is in place.

Driver Side Bracket #640 Installation

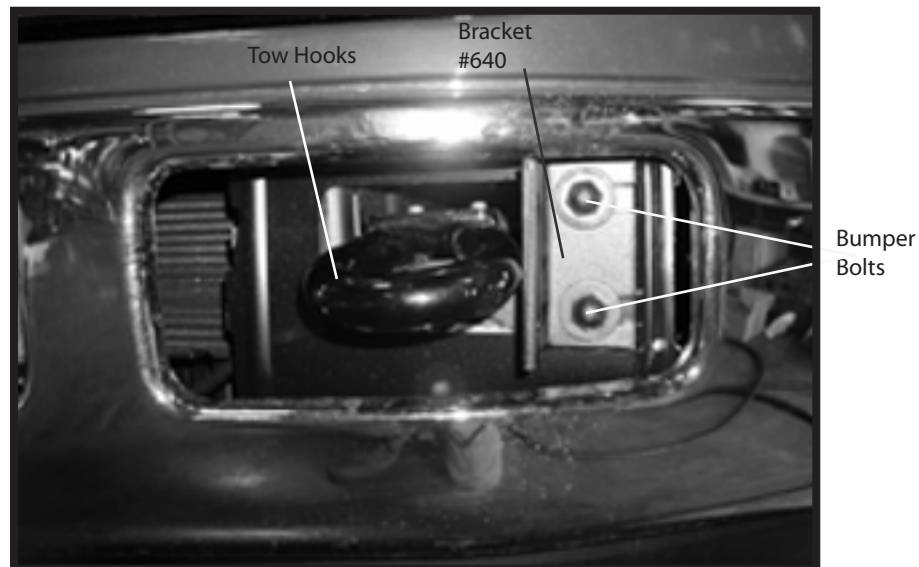


Diagram 2

3. Use 2 people to hold Rancher Grille Guard up to brackets. Start bolts thru upright into brackets using 1/2"x1" bolts. Make sure Rancher Grille Guard™ is level and centered. Tighten all bolts.