

Rancher Grille Guard

Installation Instructions

45644 & 46644

Ford Super Duty '11



Diagram 1

Parts List:

1 - Rancher Grille Guard	4 - 1/2" x 2" HH Bolts
1 - Driver Bumper Brace #46644-9	6 - 1/2" x 1 1/2" HH Bolts
1 - Passenger Bumper Brace #46644-10	10 - 1/2" Hex Nuts
1 - Driver Rear Brace #46644-11	10 - 1/2" Lock Washers
1 - Passenger Rear Brace #46644-12	20 - 1/2 Flat Washers
2 - Front Bracket #46644-5	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

View of Tow Hook Opening

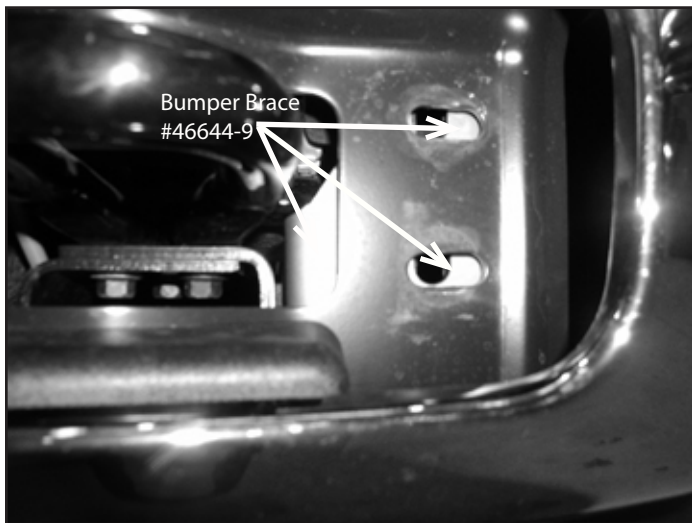


Diagram 2

View of Bumper Brace #46644-9

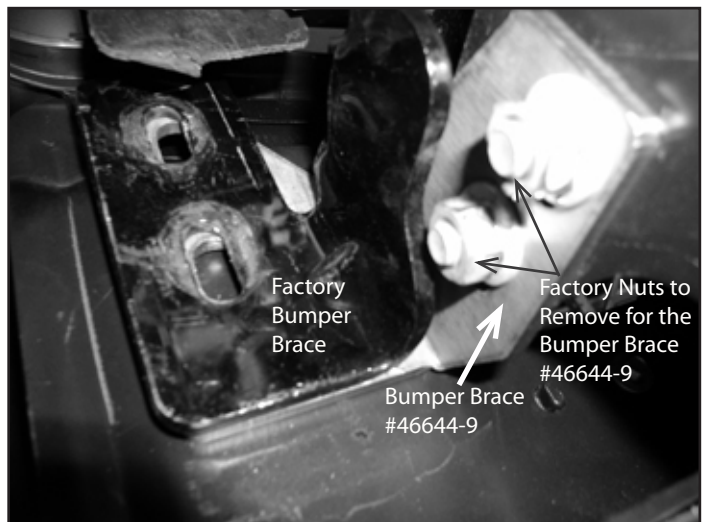


Diagram 3

2. As shown in **Diagram 2**, remove bumper bolts on both driver and passenger side. Set aside they will not be reused. Remove the factory nuts as shown in **Diagram 3**. Place the rear bumper brace between the bumper and the factory brace. As shown in **Diagram 3**, place Driver bumper brace #46644-9 up to the back of bumper and line up the 2 holes. Locate the two factory nuts in the frame that the driver bumper brace #46644-9 will attach to and replace the factory nuts, as shown in **Diagram 3**. Repeat above procedure for the passenger bumper brace #46644-10.