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Rancher Grille Guard

Installation Instructions

46690 & 45690

Chevy CK Pickups 2500/3500 '92 - '00
 Chevy CK Pickups 1500 '88 - '98
 Chevy Surburban '92 - '99
 Chevy Tahoe '95 - '99
 GMC CK Pickups 2500/3500 '92 - '00
 GMC CK Pickups 1500 '88 - '98
 GMC Yukon '95 - '99

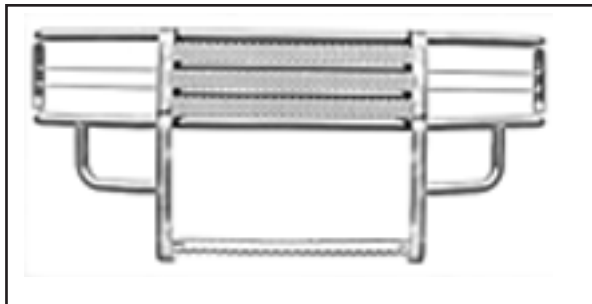


Diagram 1

Parts List:

1 - Rancher Grille Guard	4 - 1/2" x 1 1/2" HH Bolts
1 - Driver Top Bracket #680-5	4 - 1/2" Lock Washers
1 - Passenger Top Bracket #680-6	4 - 1/2" Hex Nuts
1 - Driver Bottom Bracket #680-7	8 - 1/2" Flat Washers
1 - Passenger Bottom Bracket #680-8	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **Install the Driver Top Bracket #680-5 and Passenger Top Bracket #680-6:** To install driver top bracket #680-5 place bracket behind bumper and push bracket into place between chrome bumper and factory grille. The driver top bracket #680-5 will clip close to the frame opening on the bumper.

A. Repeat above procedure for the passenger top bracket #680-6

3. **Install the Driver Bottom Bracket #680-7 and Passenger Bottom Bracket #680-8:** To install the driver bottom bracket #680-7 remove driver side bottom bumper bolt above the tow hook. Place the factory bolt through the driver bottom bracket #680-7 into the bumper. Hand tighten at this time.

A. Repeat above procedure for the passenger bottom bracket #680-8.

4. **Attach the Grille Guard to the mounting brackets:** Using two people align the grille guard tabs with the brackets. Attach the Grille Guard to the brackets using (1) 1/2" x 1/14" hex head bolts, (2) 1/2" flat washers, (1) 1/2" lock washers and (1) 1/2" hex nuts per bracket. Hand tighten all bolts at this time. Align Rancher Grille Guard and tighten all bolts.