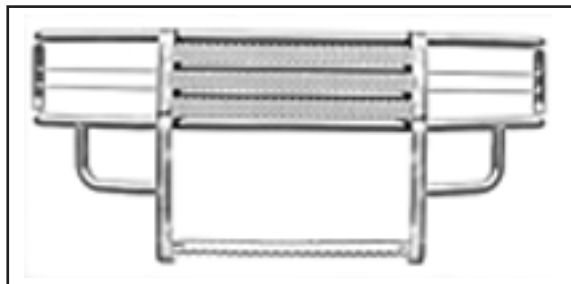


**Rancher Grille Guard**  
Installation Instructions  
**45733 & 46733**  
Chevy Tahoe '07 - '08



**Diagram 1**

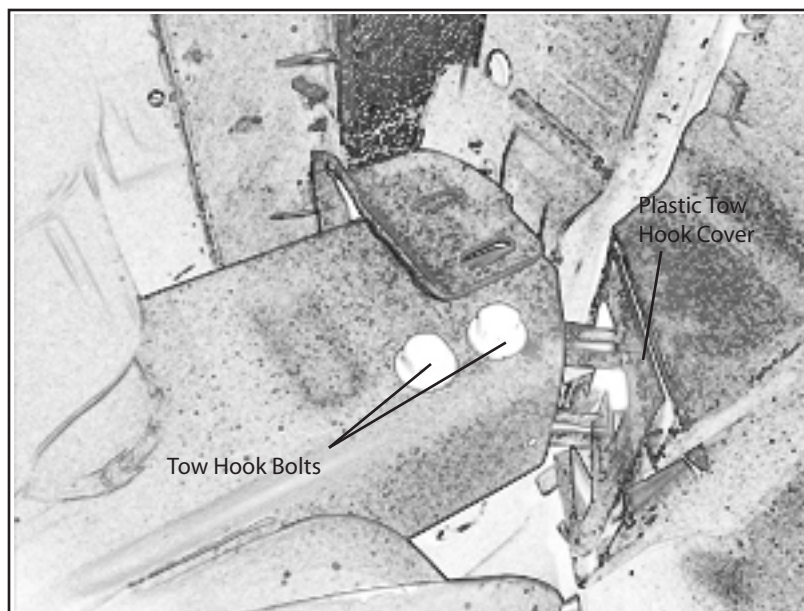
**Parts List:**

- 1 - Rancher Grille Guard
- 1 - Driver Side Bracket #377
- 1 - Passenger Side Bracket #378
- 4 - 1/2" x 5 1/2" Hex Head Bolts
- 8 - 1/2" x 1 1/4" Hex Head Bolts
- 12 - 1/2" Lock Washers
- 24 - 1/2" Flat Washers
- 12 - 1/2" Hex Nuts

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **Remove the factory tow hooks and plastic cover on tow hook opening:** Using **Diagram 2**, remove the two factory bolts from the tow hook and set aside to be used later. If the vehicle does not have tow hooks then continue to step 3. Remove the plastic cover on tow hook opening.

**Vehicle with Tow Hooks**



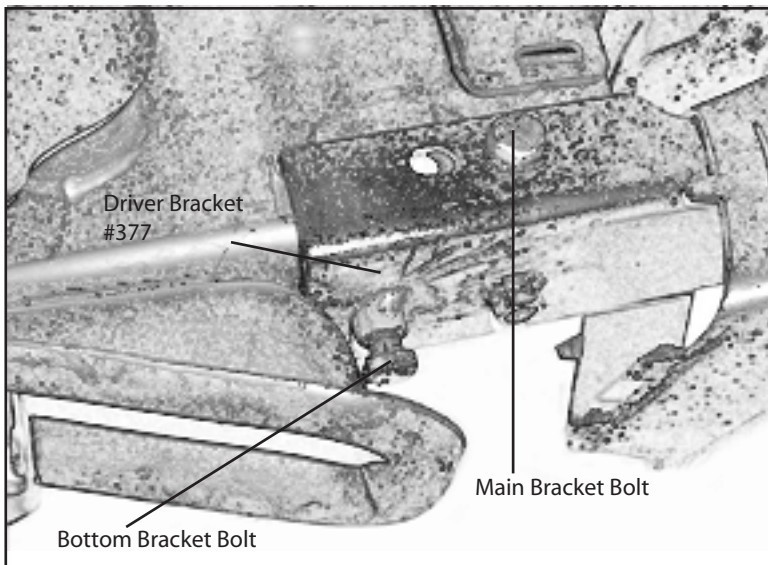
**Diagram2**

420 N. Grove, Richardson, TX 75081  
 Tele: (800) 527 - 4345 Fax: (800) 442 - 5263  
 Web site: www.goindustries.com  
 E-mail: sales@goindustries.com

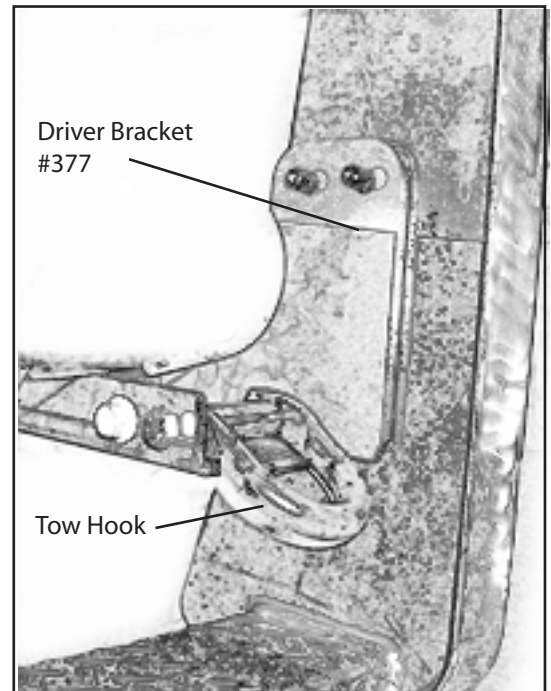
3. **Locate Bracket #377 Driver Side and Bracket #378 Passenger Side Bracket:** Using **Diagram 3**, on driver side use Bracket #377 and place bracket through tow hook opening. Align the front hole on bracket with hole in frame. Use the (1) 1/2" x 5" Hex Head Bolt with (1) 1/2" washer next to the bolt head. Insert (1) 1/2" x 5" hex head bolt through bracket and frame until the bolt comes out of the frame. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto bolt. Leave loose at this time. Repeat procedure for passenger side.
4. **Attach the Grille Guard to the mounting brackets:** Use two people to hold Grille Guard up to mounting brackets. Align the top two holes on the mounting brackets with the top two holes on Grille Guard. Use the black zinc coated (1) 1/2" x 1 1/4" hex head bolt with (2) 1/2" flat washers, (1) 1/2" lock washers and (1) 1/2" hex nut to attach the Grille Guard to the mounting brackets. If the vehicle does not come with tow hooks, use the same bolts to attach the bottom two holes on Grille Guard. Hand tighten all bolts and nuts.
5. **If the vehicle has tow hooks:** Using **Diagram 4**, place the tow hook in the end of bracket with tow hook pointed down. Use (1) 1/2" x 5 1/2" hex head bolt, (1) 1/2" flat washer with the head of bolt coming from the outside to the inside of the bracket. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut onto threaded end of bolt and only hand tighten. Use the small factory bolt to attach tow hook to the bracket. On driver side bracket one of the bottom holes will not have a bolt. Use (1) 1/2" x 1 1/4" black zinc hex head bolt with (2) 1/2" flat washers, 1/2" lock washer and 1/2" nut to attach bracket to upright. Passenger side will have a open hole on bracket it will not need a hex head bolt.
6. **Procedure to tighten all bolts:** First tighten the main bracket bolt ( 1/2" x 5 1/2"). Next, tighten the bottom bolt on bracket until it is snug. Do not over tighten the bottom bolt. Tighten all bolts attaching the Grille Guard to the brackets last.

**Tow Hook Attached to Main Bracket #377**

**Driver Side Main Bracket #377 Behind Bumper**



**Diagram 3**



**Diagram 4**