

Big Foot Headache Rack
 Installation Instructions
51536, 51539, 51547,
51548, 51595, 51596
 All Ford Pickups

View of Driver Side of Vehicle

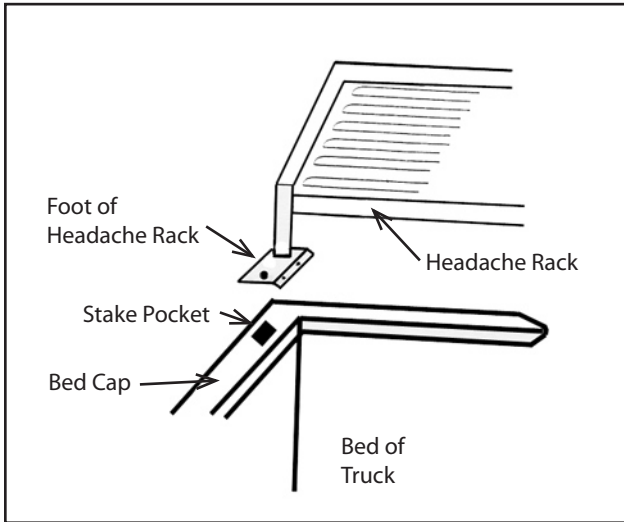


Diagram 1

- Bolt kit #1:**
 2 - 2 1/2" Threaded Plates
 2 - 3/8" x 2 1/2" HH Bolts
 2 - 3/8" Flat Washers
 4 - 1/4" x 1" Screws
- Bolt kit #2:**
 2 - 5/16" x 1 1/2" HH Bolts
 2 - 5/16" Flat Washers
 2 - 5/16" Nylon Insert Lock Nut
 4 - 1/4" x 1" Screws
- Bolt kit #3:**
 2 - 3/8" x 4" J-bolt
 2 - 3/8" x 1 1/2" HH Bolts
 2 - 3/8" Flat Washers
 2 - 3/8" Hex Nuts
 4 - 1/4" x 1" Screws
- Bolt kit #4:**
 4 - 3/8" x 1 3/4" HH Bolts
 4 - 3/8" Flat Washers
 4 - 3/8" Nylon Locking Nuts

Instructions for: 51539, 51548, 51536

1. See **Bolt Kit #1** for parts. Place (1) 3/8" flat washer onto (1) 3/8" x 2 1/2" HH bolt then place through the foot on the headache rack. Thread the (1) 2 1/2" threaded plate onto (1) 3/8" x 2 1/2" HH bolt a couple of turns. Repeat this step for the other side. Place headache rack onto truck with (2) 2 1/2" threaded plates into the stake pockets. To get threaded plates into stake pockets, turn the threaded plates until the threaded plates go into stake pockets. Center the headache rack on truck. Tighten the (2) 3/8" x 2 1/2" HH bolt until the plate is snug onto stake pocket. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.

Instructions for: 51596

1. See **Bolt Kit #2** for parts. Place headache rack onto truck and center the headache rack. Take a 5/16" drill bit and drill through the top of the foot into the bed cap on the truck. Take the 5/16" x 1 1/2" HH bolt with 5/16" flat washer on bolt and put through the foot into the bed cap. Place (1) 5/16" nylon insert lock nut onto (1) 5/16" x 1 1/2" HH bolt and tighten to snug. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.

Instructions for: 51595

1. See **Bolt Kit #3** for parts. Place (1) 3/8" x 4" J-bolt through the foot on the headache rack and start the (1) 3/8" hex nut. Repeat this step for the other side. Place headache rack onto truck place 3/8" x 4" J-bolts down into the stake pocket and hook the carriage head into the side opening of the stake pocket. Check headache rack to center and tighten down the 3/8" hex nuts to snug. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.

Instructions for: 51547

1. See **Bolt Kit #4** for parts. Place headache rack onto truck and center the headache rack. Take a 3/8" drill bit and drill through the top of the foot into the bed cap on the truck. Place (1) 3/8" flat washer onto (1) 3/8" x 1 3/4" HH bolts then put through the foot into the bed cap. Place (1) 3/8" hex nut onto the 3/8" x 1 3/4" HH bolt and hand tighten. Repeat procedure for the other side. Tighten all bolts to snug.