

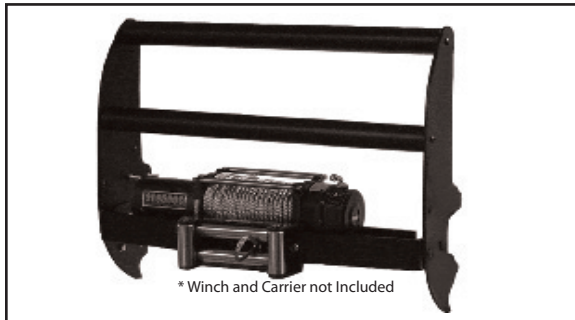
# Winch System Grille Guard

Installation Instructions

## **33754 & 33754B**

GMC Sierra 2500/3500  
 2015

## Grille Guard Will Interfere with Front Parking Sensors.



**Diagram 1**

**Parts List:**

2 - Uprights	4 - 1/2" x 2" Bolts
2 - Grille Guard Tubes	10 - 1/2" Flat Washers
1 - Driver Side Bracket #33754-7	4 - 1/2" Lock Washers
1 - Pass. Side Bracket #33754-8	6 - 1/2" Nylon Lock Nuts
2 - Washer Plates #46754-9	4 - 3/8" x 1 1/2" Buttonhead Bolts
2 - Nut Plates #46754-11	
4 - Neoprene Washers	
6 - 1/2" x 2" Carriage Bolts	<b>*May include extra hardware.</b>

### **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove the two factory bolts that attach the tow hooks to the frame on both the driver and passenger side. The tow hooks will not be reused. The large nut and bolt from each side will be reused.
3. Place driver side bracket #33752-7, shown in **Diagram 2**, through the tow hook bumper opening and inside of the frame; aligning the holes on the bracket with the holes in the frame. This is shown in **Diagrams 5 & 6**.
4. Place the large factory horizontal tow hook bolt through the horizontal holes in the bracket and the frame and install the factory nut, as shown in **Diagram 5**. Do not tighten at this time.
5. Place (1) nut plate #46754-11, shown in **Diagram 4**, into the frame and lay it on top of the bracket. Align the two holes in the nut plate with the two holes in the bottom of the bracket and frame. Place (1) 1/2" lock washer and (1) 1/2" flat washer onto (2) 1/2" x 1 1/2" bolts. Hold (1) washer plate #46754-9, shown in **Diagram 3**, up to the bottom of the frame. Align the two holes in the washer plate with the two holes in the frame, bracket and nut plate. Place (1) bolt with washers into each of the two holes, threading them into the nut plate on the inside of the frame. Assistance may be needed to hold the nut plate in place while starting the thread of the bolts into the nuts. Do not fully tighten the bolts at this time.
6. Repeat steps 3, 4, and 5 for the passenger side bracket #33752-8, which is shown in **Diagram 2**.
7. If installing a winch carrier refer to carrier instructions for installation. Depending on the carrier 4 or 6 of the bolts attaching the uprights and brackets will pass through the carrier, use the bolts supplied with the carrier for these. It is advised to install the carrier at the same time the uprights in the next step are installed.
8. Install the uprights onto the brackets using (3) 1/2" x 2" carriage bolts, (3) 1/2" flat washers and (3) 1/2" nylon lock nuts per side, as shown in **Diagram 6**.
9. Install the cross tubes with (4) 3/8" x 1" buttonhead bolts and (4) neoprene washers. Place the (4) neoprene washers in between the cross tubes and uprights.
10. Tighten the brackets to the uprights. Tighten the cross tubes second and tighten the frame bolts last making sure the winch system grille guard remains centered on truck.

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### Brackets #33752-7 & 8



**Brackets #33752-8**

**Brackets #33752-7**

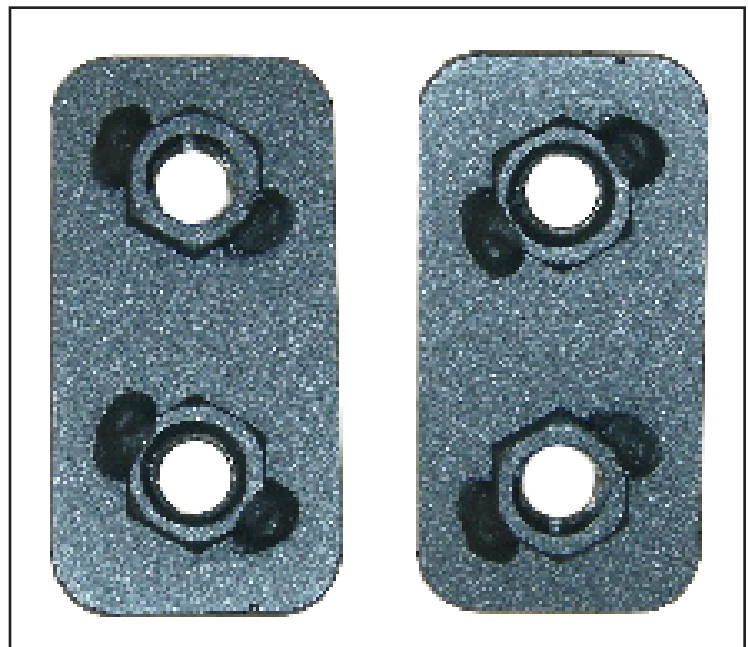
**Diagram 2**

### Washer Plates #46754-9



**Diagram 3**

### Nut Plates #46754-11



**Diagram 4**

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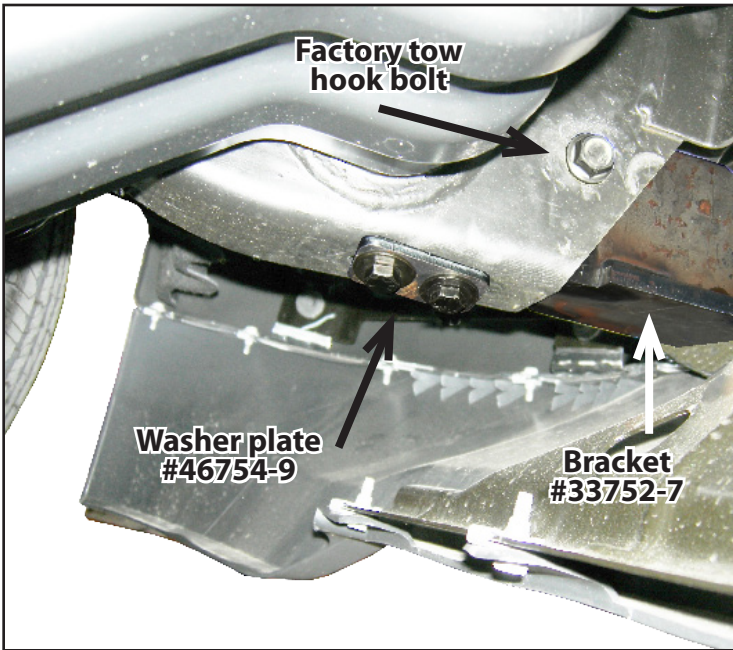
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**Behind Bumper View of Driver Side  
 Bracket #33752-7 Installed**



**Diagram 5**

**Front Passenger Side View of Guard with a  
 #33601 Carrier Installed.**



**Diagram 6**