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Diamond Tread Steps

Installation Instructions

42704

Ford F-150 Crew Cab 2015 - 2018
 Ford Super Duty Crew Cab 2017 - 2018



Parts List:

- 1) 42704-1 Diamond Tread Step (Driver)
- 1) 42704-2 Diamond Tread Step (Passenger)
- 6) 42704-5 Step Mounting Brackets
- 1) 42704KIT Hardware Kit

42704KIT Contents:

- 12) 1/2"x 1 1/2" Bolts
- 24) 1/2" Flat Washers
- 12) 1/2" Nylon Locking Nuts
- 18) M8 Flange Nuts

May include extra hardware

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove your factory side steps (if equipped)
3. Locate the mounting studs on the inside of the rocker panel (where your factory steps were mounted if equipped) **Diagram 1**
4. Place the step brackets on the mounting studs as shown in **Diagram 2** and thread the M8 flange nuts on the factory studs.
5. Place the Diamond Tread step onto the brackets (42704-1 Driver & 42704-2 Passenger), and use the 1/2" hardware to loosely install the steps to the brackets.
6. Tighten the brackets to the step first, then tighten all M8 flange nuts to secure the brackets to the truck. This will allow you to install the steps evenly for a professional installation.

Note: Re-check all hardware for proper tightness upon completion and periodically inspect hardware and parts for signs of wear throughout the life of the product

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Diagram 1



Diagram 2