



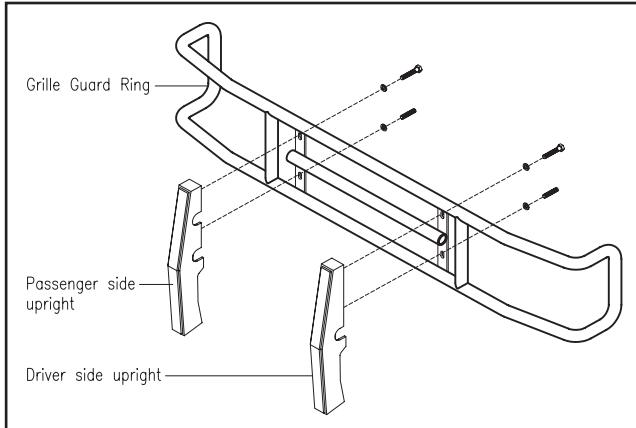
420 N. Grove, Richardson, TX 75081  
Tele: (800) 527 - 4345 Fax: (800) 442 - 5263  
Web site: [www.goindustries.com](http://www.goindustries.com)  
E-mail: [gosupport@goin industries.com](mailto:gosupport@goin industries.com)

## Big Tex Grille Guard

Installation Instructions

### 77531 & 77531B

Ford E-Series Van / Cutaways E150 - E550 '08 - '17



**Diagram 1**

#### Parts List:

1 - Grille Guard Ring	8 - 1 1/2" x 1 1/4" Bolts
1 - Driver Side Upright	8 - 1 1/2" Flat Washers
1 - Passenger Side Upright	
2 - Brackets #77531-5	*May include extra hardware.

### **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
3. Using **Diagram 2**, remove the 4 bolts holding the bottom splash guard onto the bumper. Using **Diagram 3**, remove the 4 factory nuts (2 per side) holding the bumper onto the frame. Set aside, all parts will be reused. **Use caution when removing factory bolts - bumper is no longer secured to vehicle.**
4. Using **Diagram 4**, place main brackets between the bumper mount and the bumper. Replace the factory bumper onto vehicle. The bent end of the main brackets #77531-5 should be at the bottom of the bracket. Replace the bumper and leave bumper bolts loose at this time. The brackets need to be centered on the truck with a spacing of 40 1/2" from the center of the holes sticking out, and need to remain perfectly vertical.
5. Place grille guard uprights up to the brackets and use (1) 1/2" x 1 1/4" bolt with (1) 1/2" flat washer to attach each bracket place to the welded tabs in the uprights.
6. Using two people with caution as to not damage the truck, lower the grille guard ring into position onto the back side of the uprights. Place (1) flat washer on to (4) 1/2" x 1 1/2" bolts. Thread the bolts through the holes in the vertical straps of the ring and into the vertical upright tabs.
7. Tighten all bolts starting with the factory bumper bolts first. Then tighten the brackets to the uprights. Finish with the bolts holding the grille guard ring to the uprights.



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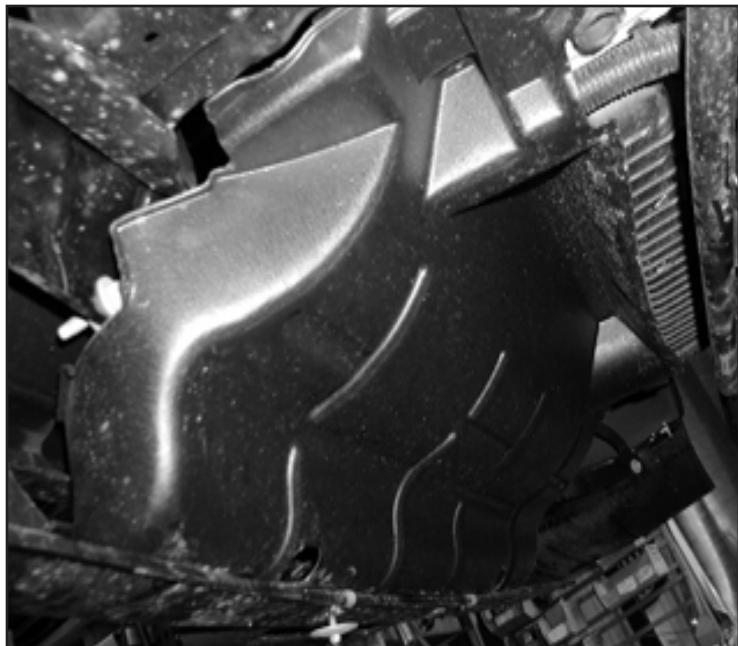
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**77531 & 77531B**

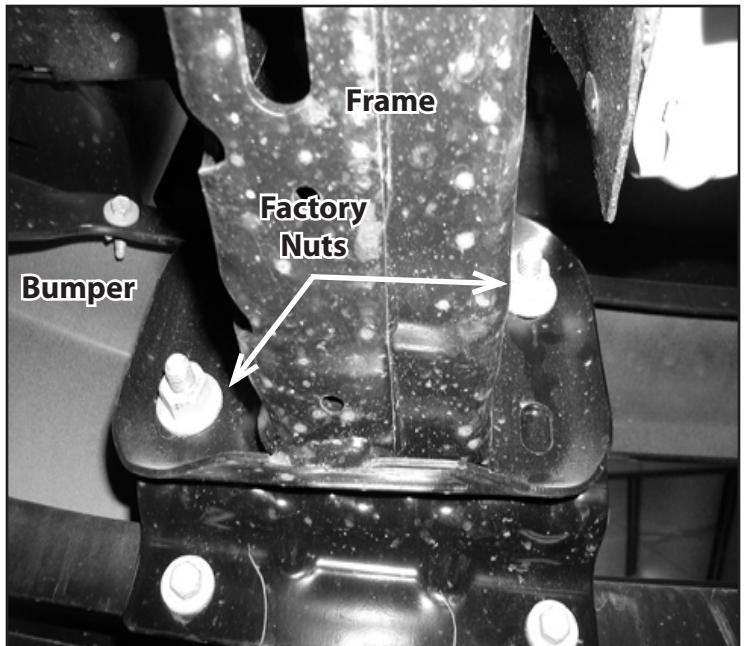
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**View of Factory Splash Guard**



**Diagram 2**

**View of Factory Bumper Nuts**



**Diagram 3**

**View of Bumper with Bracket #77531-5**



**Diagram 4**

**View of Behind the Bumper**



**Diagram 5**