

Big Tex Grille Guard

Installation Instructions

77639Fix

Fits 77639 & 77639B



Diagram 1

Parts List:

- | | |
|-------------------------|------------------------------|
| 2 - Straps #77639-9 | 2 - 1/2" Lock washers |
| 2 - 1/2" x 1 1/2" Bolts | 2 - 1/2" Nuts |
| 4 - 1/2" Flat washers | *May include extra hardware. |

#77639-9 Strap Installed



Diagram 2

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove the grille guard from the truck.
3. Some grille guards will require a 1/2" hole to be drilled in the center of the uprights cross tabs. This location is shown in **Diagram 2**.
4. Remove the bottom bolts and washers holding the ring to the uprights.
5. Place one strap #77639-9 on top of the ring strap and on the backside of the cross tab as shown in **Diagram 2**. The slotted hole will attach to the back of the ring.
6. Connect the brackets to the cross tabs with the supplied 1/2" bolt, (2) flat washers, (1) 1/2" lock washer, (1) 1/2" nut.
7. Reinstall the bottom ring bolts and washers removed in step #4.
7. Reattach the grille guard to vehicle.