

Big Tex Grille Guard

Installation Instructions

77696

GMC Sierra 2500HD/3500 '01 - '02

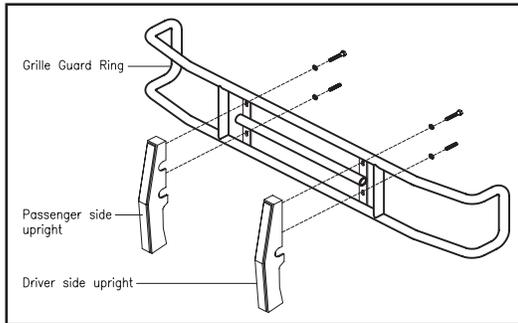


Diagram 1

Parts List:

1 - Grille Guard Ring #694	2 - M12 x 50mm HH Bolts
1 - Driver Side Upright	6 - 1/2" x 1 1/4" HH Bolts
1 - Passenger Side Upright	8 - 1/2" Flat Washers
2 - Bottom Bracket #696-7	
2 - Top Brackets #696-5	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.
2. **Assemble the Grille Guard Ring and Uprights:** See **Diagram 1**, assemble the Uprights to the Grille Guard Ring. Each upright will get (2) - 1/2" x 1 1/4" hex head bolts and (2) - 1/2" flat washers that will go through vertical plate on Grille Guard ring into upright. Hand tighten all bolts at this time.
3. **Remove the Factory Radiator Cover and Factory Grille:** Open the hood on the truck. Using **Diagram 2**, locate the factory radiator cover. To remove the pop rivets, use a flat head screwdriver to pull up on the middle of the pop rivets. To remove the bottom part of pop rivet, place the screwdriver under the bottom and push up. Repeat this procedure to remove all pop rivets. To remove the factory grille, place your hand behind grille and push out until the grille can be removed. Place the factory radiator cover, pop rivets and factory grille to the side to be re-installed later.

View of Factory Grille Removal

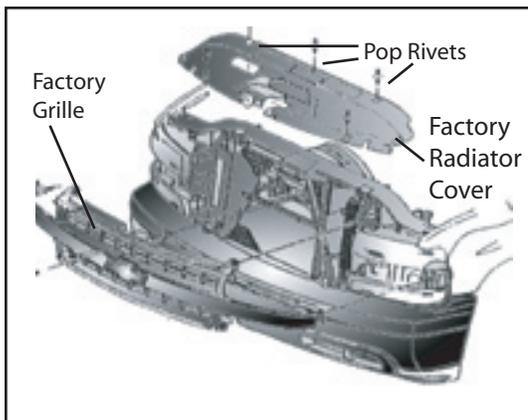


Diagram 2

Driver Side Top View of Top Bracket #696-5

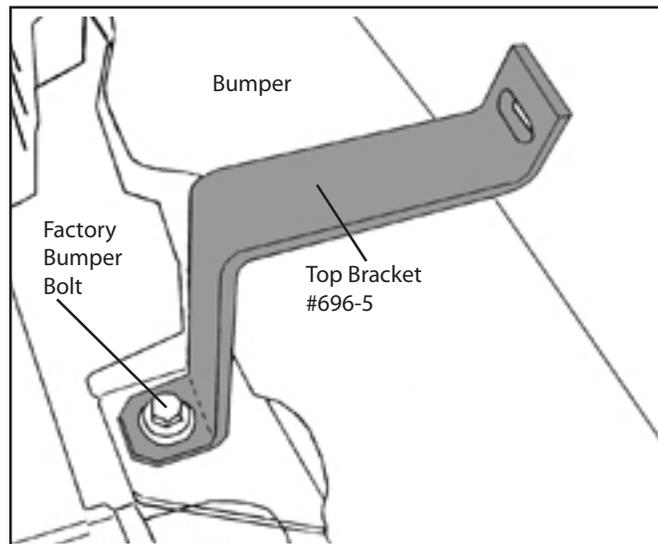


Diagram 3

4. **Install the Top Bracket #696-5 Driver and Passenger:** Locate the Top Bracket #696-5 for installation at this time.
 - A. Remove the factory bumper bolt as shown in **Diagram 3**. Place the Top Bracket #696-5 over the opening. Replace the factory bumper bolt through the top bracket and into the bolt hole opening. Hand tighten this bolt at this time.
 - B. Repeat step "A" above on the passenger side to install the Passenger Top Bracket #696-5.
 - C. Measure from middle of driver side bracket to middle of passenger side bracket and make sure it measures 32". Make sure brackets are square with bumper and tighten both bumper bolts.

View of 2500HD Frame with Bracket Placement

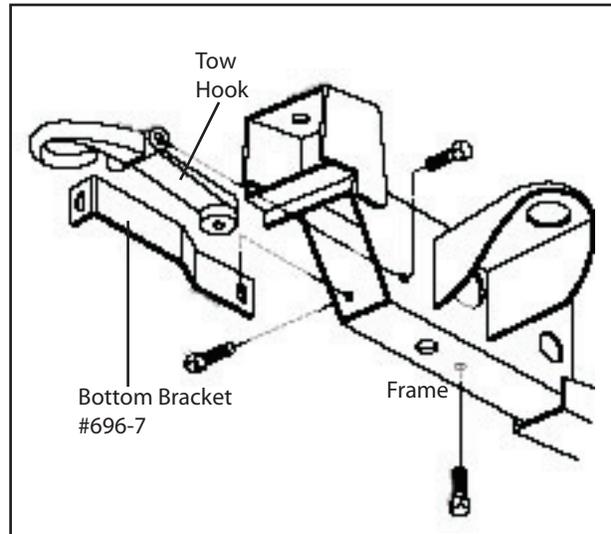


Diagram 4

5. **Install the Bottom Brackets #696-7:** Using **Diagram 4**, locate the driver bottom brackets #696-7 for installation at this time. Locate the inside bolt on tow hook. Loosen the inside bolt and remove. Place flat end of bottom brackets #696-7 up to inside bolt opening and replace the factory bolt with (1) M12 x 50mm hex head bolt in kit as shown in **Diagram 4**. Hand tighten all bolts at this time. Repeat above procedure to install passenger side.
6. **Re-install Factory Grille and Factory Radiator Cover:** Re-install Factory Grille and Factory Radiator Cover. Align Factory grille with holes in vehicle and gently push Factory Grille until it clicks closed. Take radiator cover and place it over the holes in vehicle. Replace pop rivets into vehicle.
7. **Attach the Grille Guard to the mounting brackets:** Using two people align the Grille Guard holes to the top brackets. Attach the Grille to the top brackets using (2) 1/2" x 2" hex head bolts, (2) 1/2" flat washers, per hole in upright. Hand tighten all bolts at this time. Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.
8. **Center the Grille Guard on the vehicle:** Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.
9. **Finish protection:** Go Industries have a high quality finish that must be cared for periodically (every 30 days), like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnuba) on a regular basis. The use of cleaner wax or any compound that contains an abrasives detrimental as the compound will scratch the finish and open it to corrosion.