

Rancher Grille Guard

Installation Instructions

77734 & 77734B

Chevy Suburban 2500
 '07-'12

Some models without tow hooks, will require the plastic tow hook pocket to be trimmed for bracket clearance.

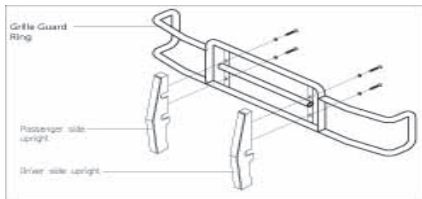


Diagram 1

Parts List:

1 - Grille Guard Ring	2- Round spacers
1 - Driver Side Upright	14- 1/2" x 1 1/2" Bolts
1 - Passenger Side Upright	14- 1/2" Lock Washers
1 - Driver Side Bracket #46734-7	24 - 1/2" Flat Washers
1 - Pass. Side Bracket #46734-8	10 - 1/2" Nuts

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Assemble the Uprights to the Grille Guard Ring, referring to **Diagram 1**. Each upright will get (2) 1/2" x 1 1/4" bolts, (2) 1/2" flat washers and (2) 1/2" lock washers that will go through the vertical plate on Grille Guard ring into upright. Hand tighten all bolts at this time.
3. Remove the two factory bolts that attach the tow hooks to the frame, set aside the longer bolts and nuts for re-use. Remove the plastic covers on tow hook opening.
4. Place Driver side bracket #46734-7, as shown in **Diagram 2**, through the tow hook bumper opening; aligning the two holes on the bracket with the two holes in the frame. The bracket will be positioned on the outside and underside of the frame. Place (1) 1/2" flat washer onto (1) 1/2" x 1 1/2" bolt, and place through hole on the bottom of frame and bracket, shown in **Diagram 3**. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto the bolt. Place the long bolt, removed in step 2 back through the side of the frame, bracket and the round spacer, located inside the frame rail, place the factory nut back on it. Leave loose at this time. The bracket mounting holes are slotted for the ability to adjust the grille guard mounting. Repeat for the passenger side.
5. Use two people to hold Grille Guard up to mounting brackets, aligning all eight bracket to grille guard mounting holes. The brackets will attach to the inside faces of the grille guard uprights. Place (1) 1/2" flat washer onto (1) 1/2" x 1 1/2" bolt and insert through the bracket to guard mounting holes. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto the bolt. Repeat this for the remaining (7) bracket to guard mounting holes.
5. With all the bolts installed align the grille guard on the truck and tighten all hardware.

Driver front bracket #46734-7

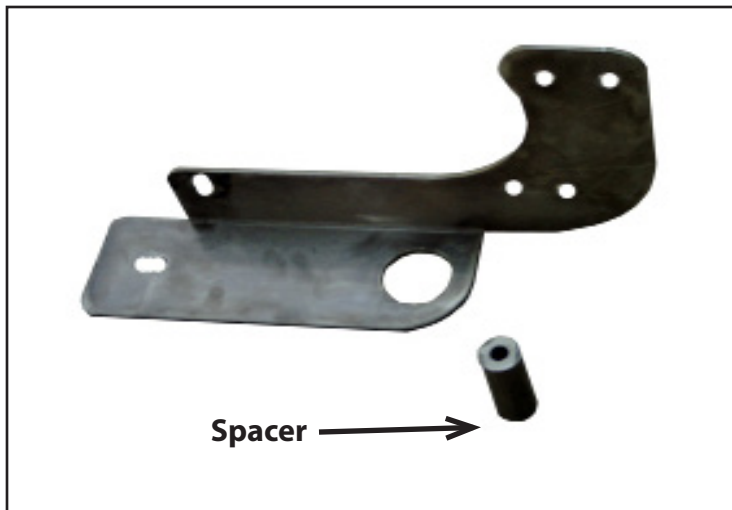


Diagram 2

Driver side Bracket with Guard attached

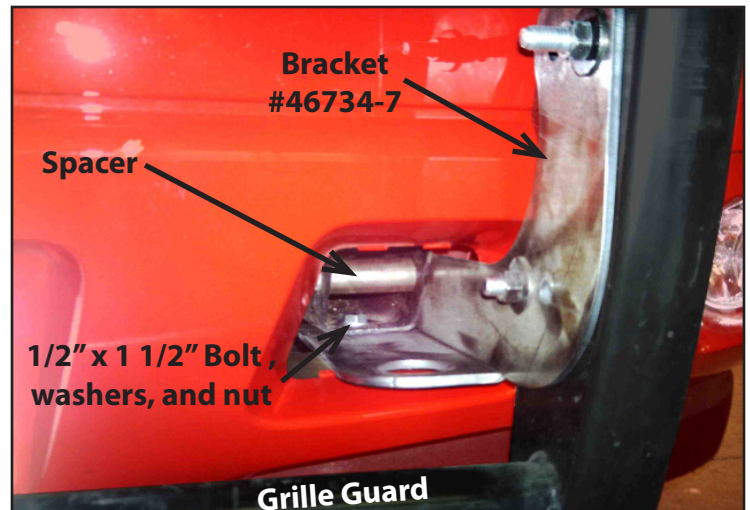


Diagram 3