



1235 W. Trinity Mills Rd.
Carrollton, Texas 75006
Tele: (800) 527-2006
www.earlowen.com
www.cattlemanhd.com

Diamond Tread Steps

Installation Instructions

810170

Chevy Silverado / GMC Sierra
1500/2500/3500 Crew Cab
'07-'15

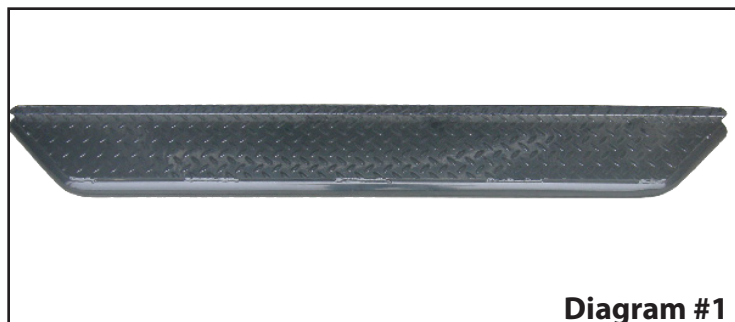


Diagram #1

Parts List:

1 - Driver Side Step	18 - 3/8" Flat Washers
1 - Passenger Side Step	6 - 3/8"-16 Nylon lock nuts
3 - Driver Side Brackets #42751-5	6 - 3/8" U-nuts
2 - Pass. Side Brackets #42751-8	6 - M8 x 30mm Bolts
1.- Pass. Side frt. lower # 42751-6	6 - M8 Flat Washers
1.- Pass. side frt. upper #42751-10	6 - M8 Lock Washers
12 - 1/2" x 1 1/2" Bolts	
24 - 1/2" Flat Washers	
12 - 1/2" Nylon Lock Nuts	
12 - 3/8" x 1" Bolts	

*May include extra hardware.

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. The design of the steps on some applications will allow them be mounted on either side with the brackets in different locations. Hold the steps up to the driver and passenger side of the truck to determine the proper rocker panel mounting locations that will be used. Mark the locations for the bracket installation in the following steps.
3. All seven brackets will all attach to factory holes/nuts in the rocker panels. There will be one bracket in each of the three holes/nuts on both driver and passenger side. There are two variations of the holes/nuts on the rocker panels, use **Diagrams #4 and #5**, to identify each set of holes.
4. For the driver side, install bracket #42751-5, see **Diagram #2**. in each of the three holes/nuts. Use **Diagram #6 for reference**.
5. The passenger side front hole/nut will use bracket #42751-6 and bracket # 42751-10, see **Diagram #7**. The second and third hole will use bracket #42751-8, see **Diagram #3**
6. For Duramax equipped trucks, the three bolts holding the Urea tank shield will need to be removed. Then remove the Urea tank steps and lower the Urea tank, see **Diagram #8**
7. For any set of holes needed that match **Diagram #4**, proceed with the following using **Diagram # 6** for reference. The large hole needed for this step is usually covered with a plastic plug or black tape, the plug or tape needs to be removed. Insert (1) 3/8" U-nut through the upper large hole and position it to cover the smaller hole next to it. Place (1) bracket #42751-5 up to the rocker panel with the single slotted hole end over the installed U-nut. Place (1) 3/8" lock washer and (1) 3/8" flat washer onto (1) 3/8" x 1 1/2" bolt and insert through the upper slotted bracket hole, threading into the 3/8" U-nut- nut attached to the rocker. Leave bolt loose at this time. Place (1) 3/8" flat washer on (1) 3/8"-16 x 1" bolt and insert through the hole in the rocker panel and through the hole in the bracket. The bolt needs to be inserted from the bottom and point upwards. Place (1) 3/8" flat washer and (1) 3/8" nylon lock nut onto the bolt, leave loose at this time. Repeat this procedure for any rocker panel holes needed that match **Diagram #4**.
8. For any set of holes needed that match **Diagram #5**, proceed with the following using **Diagram #6** for reference. Place (1) bracket #42352-5 up to the rocker panel. Place M8 lock washer and M8 flat washer onto (1) M8 x 30mm bolt, and thread the bolt into the factory threaded hole in the rocker. Place (1) 3/8" flat washer onto (1) 3/8"-16 x 1" bolt and thread the bolt upward through the factory nut on the rocker. Place (1) 3/8" flat washer and (1) 3/8" nylon lock nut onto the bolt and snug. Repeat this procedure for any rocker panel holes needed that match **Diagram #5**.
9. Place the step onto the brackets, then place (1) 1/2" flat washer onto each of the 1/2" x 1 1/2" bolts needed to attach the step to the brackets. Place (2) bolts with washer through the (2) step mounting holes and the bracket. Place (1) 1/2" flat washer and (1) 1/2" nylon lock nut onto each of the bolts. The step can be placed forward or rearward on the brackets and the mounting hardware can be placed either bolt or nut side forward.
10. Tighten brackets to truck first then tighten the 1/2" hardware attaching the step to the brackets. **Do not use a pneumatic impact to tighten hardware.**



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Bracket #42751-5

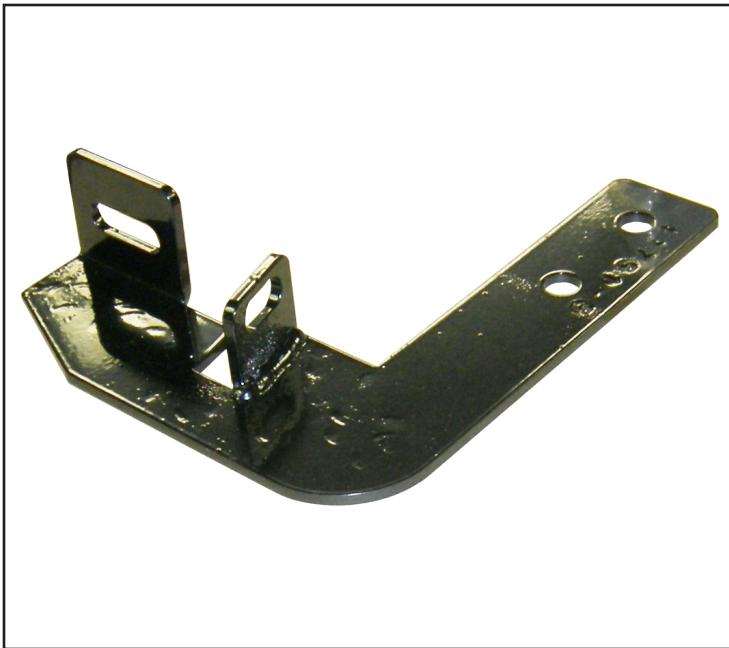


Diagram #2

Bracket #42751-8

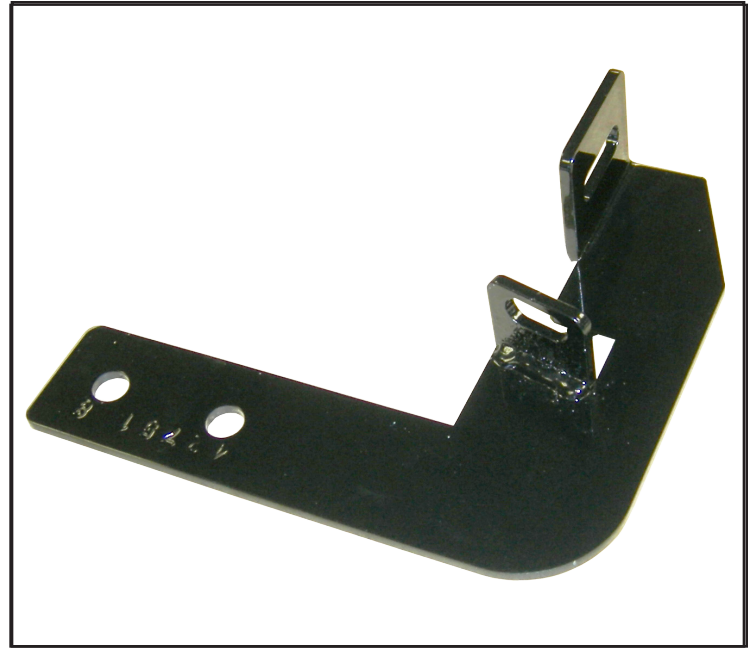


Diagram #3

Factory Rocker Panel with Holes

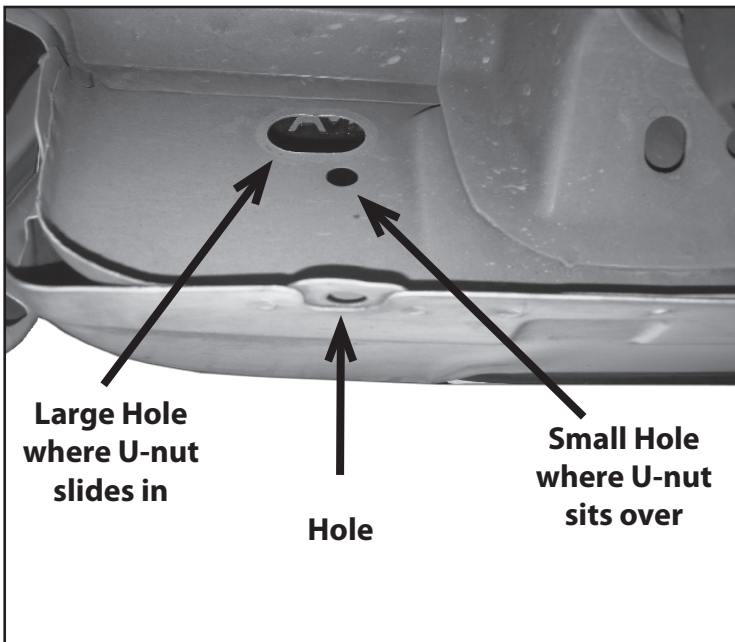


Diagram #4

Factory Rocker Panel with Nuts

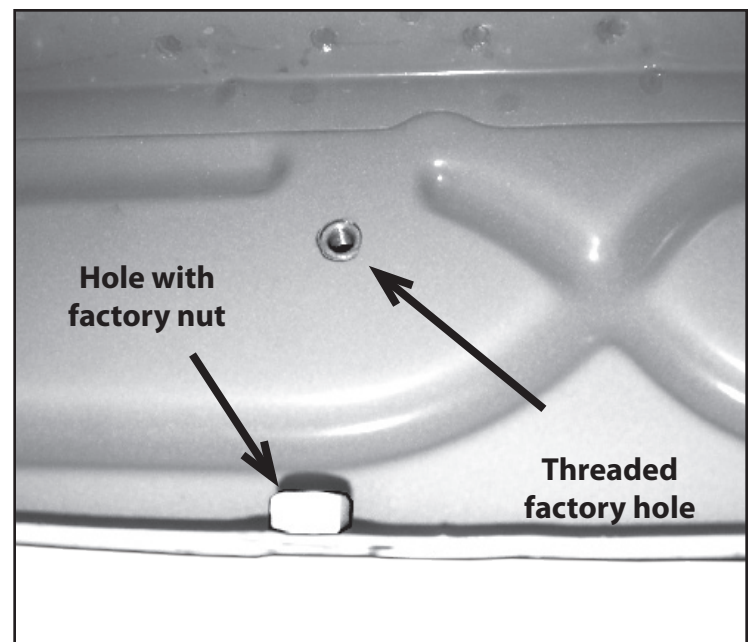


Diagram #5



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Passenger Side Bracket #42751-8 Installed



Diagram #6

Bracket #42751-6 & #42751-10



Diagram #7

Urea tank uninstalled

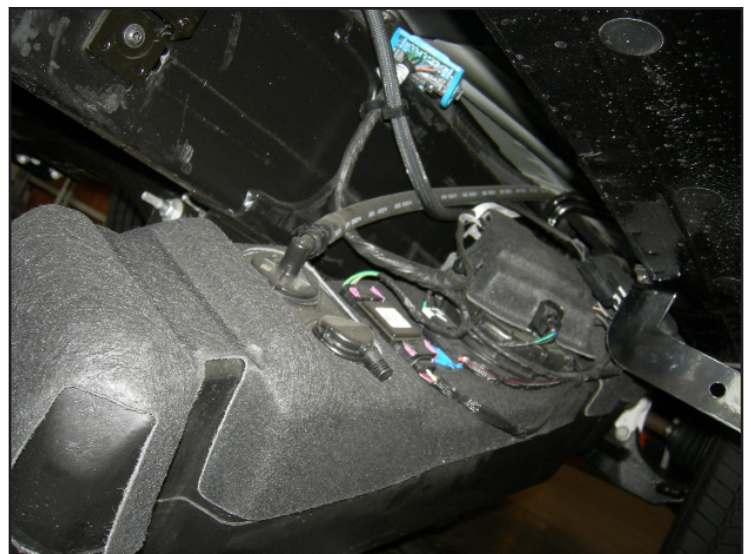


Diagram 8