1235 W. Trinity Mills Rd.
Carrollton, Texas 75006
Tele: (800) 527-2006
www.earlowen.com
www.cattlemanhd.com

Diamond Tread Steps

Installation Instructions

810260

Ford F-250 - F-550 Super Duty
Super Cab
'99 -'15

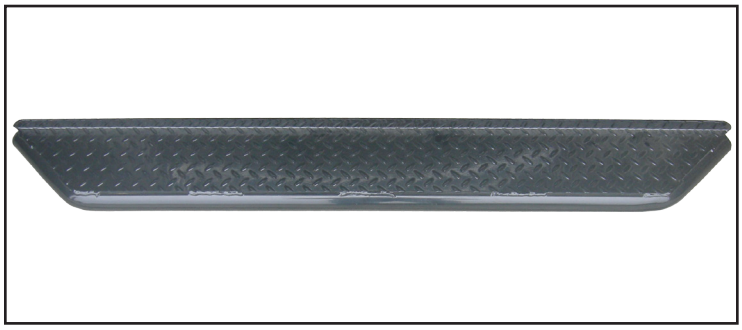

Diagram 1

Parts List:

1- Driver Side Step	36 - 3/8" Flat Washers
1 - Passenger Side Step	12 - 3/8" Lock Washers
4 - Brackets #42739-5	12 - 3/8" Nylon Lock Nuts
12 - 1/2"x 1 1/2" Bolts	12 - 3/8" U-nuts
24 - 1/2" Flat Washers	
12 - 1/2" Nylon Lock Nuts	
24 - 3/8" x 1" Bolts	***May include extra hardware.**

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.

2. The design of the steps on some applications will allow them be mounted on either side with the brackets in different locations. Hold the steps up to the driver and passenger side of the truck to determine the proper rocker panel mounting locations that will be used. Mark the locations for the bracket installation in the following steps. The rocker panel mounting area and holes are shown in **Diagram #3**.

2. Place the U-nuts from kit through the large holes positioning them over the top two holes, shown in **Diagram #3**, in the rocker panel in each bracket mounting location marked in step #2. The driver and passenger side front mounting locations will only allow the use of (1) U-nut in the rocker panel.

3. Depending on the application there may be (4) or (6) mounting brackets for the step. Place bracket #42739-5, shown in **Diagram #2**, up to rocker panels. Align the U-nuts and holes in the rocker panel with the holes in the bracket. Place (1) 3/8" flat washer and (1) 3/8" lock washer onto the amount of the 3/8" x 1" bolts needed for the top mounting holes. Place the bolts with washers through the top holes in the brackets and thread into the U-nuts. **Diagram #4** shows the omitted hole and mounting hardware used in the front driver side bracket. The bracket with all (4) mounting bolts is shown in **Diagram # 5**. Do not fully tighten the hardware at this time.

4. Place (1) 3/8" flat washer onto the amount of 3/8" x 1 bolts needed for the bottom mounting holes, which is (2) per bracket. Insert the bolt with washer through the lower rocker panel and bracket mounting holes. Place (1) 3/8" flat washer and (1) 3/8" nylon lock nut onto each of the bolts. Do not fully tighten the hardware at this time.

5. Place the step onto the brackets, as shown in **Diagram #6**. Place (1) 1/2" flat washer onto each of the 1/2" x 1 1/2" bolts needed to attach the step to the brackets. Place (2) bolts with washer through the (2) step mounting holes and the bracket. Place (1) 1/2" flat washer and (1) 1/2" nylon lock nut onto each of the bolts. The step can be placed forward or rearward on the brackets and the mounting hardware can be placed either bolt or nut side forward.

6. Tighten brackets to truck first then tighten the 1/2" hardware attaching the step to the brackets. **Do not use a pneumatic impact to tighten hardware.**

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Bracket #42739-5

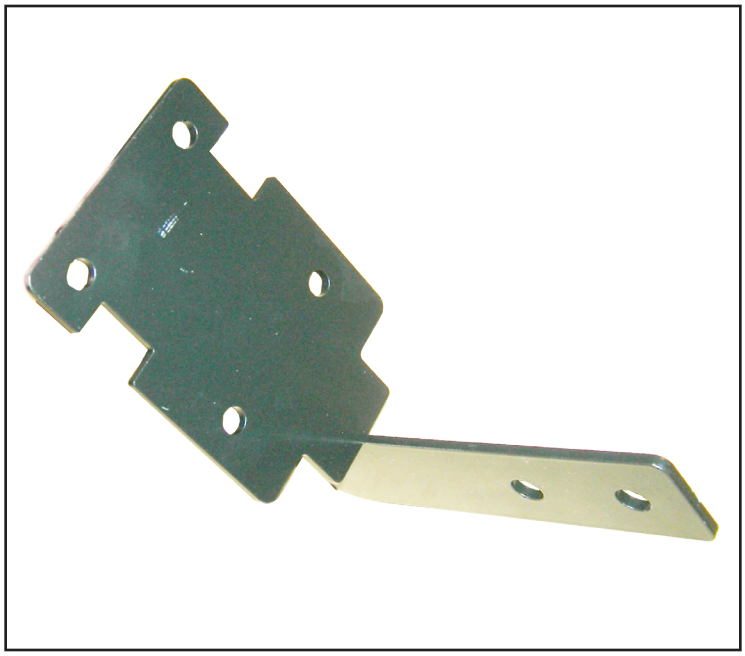

Diagram 2

View of Rocker Panel Mounting Holes

Diagram 3

Driver Side Front View of Bracket #42739-5 Mounted

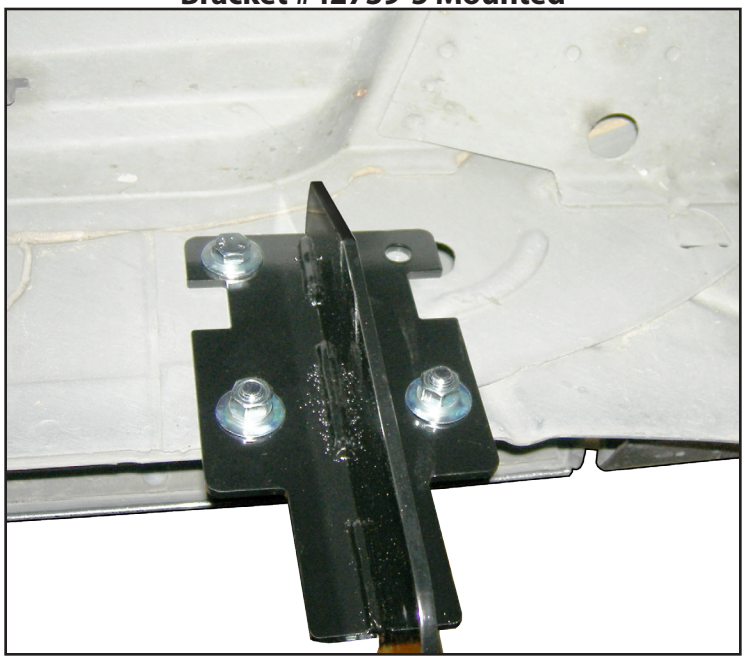

Diagram 4

View Of Bracket #42739-5 Mounted to Rocker Panel, With Step Mounted to Bracket

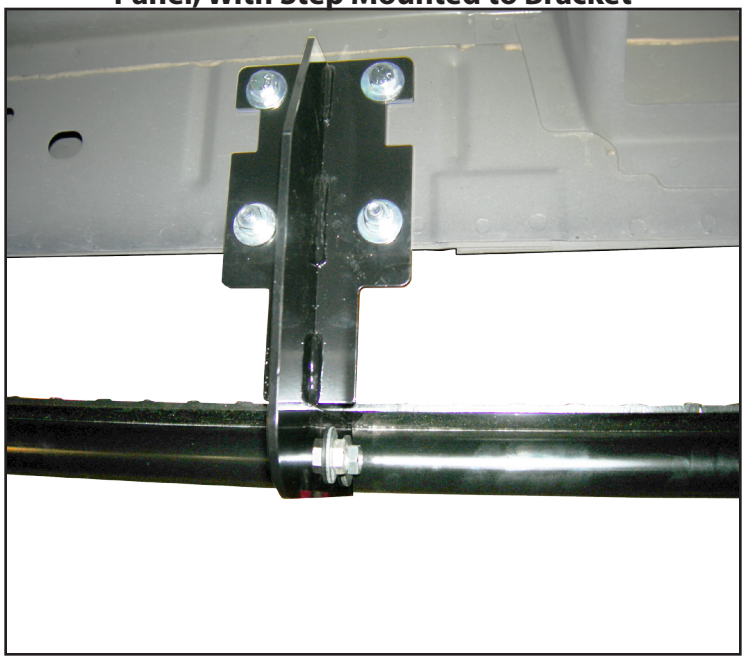

Diagram 5

For additional installation assistance, please call Technical Support
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Step mounted in the rear to Bracket #42739-5

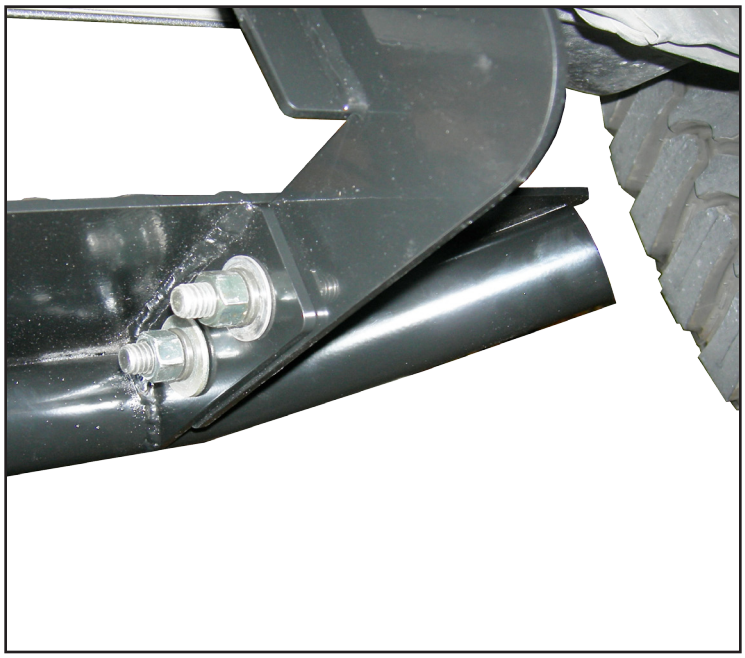

Diagram 6