

Quad-Guard

Installation Instructions

32639

Ford F-150 '09 - '14

*****EcoBoost model license plate relocation bracket not available.*****

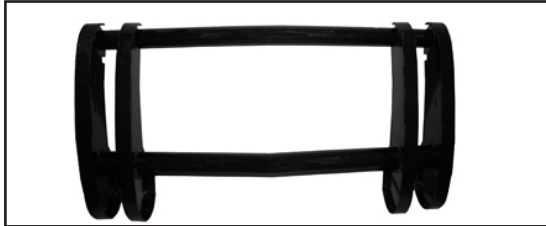


Diagram 1

Parts List:

- | | |
|-------------------------|------------------------|
| 1 - Quad Guard #32639 | 8 - 1/2" Lock Washers |
| 2 - Brackets #32639-5 | 12 - 1/2" Flat Washers |
| 2 - Nut Plates #46639-9 | 4 - 1/2" Hex nuts |
| 4 - 1/2" x 2" Bolts | |
| 4 - 1/2" x 1 1/2" Bolts | |

*May include extra hardware.

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.

If vehicle is not equipped with factory tow hooks continue to step #2.

If vehicle is equipped with factory tow hooks start at step #4 .

Vehicles without factory tow hooks

2. If the vehicle did not come equipped with tow hooks the air dam will have to be cut. Using **Diagram 2** and **Diagram 3**, measure 4 1/2" from the outside crease towards the middle of the vehicle and mark the down spoiler at that point. From there, measure 3 1/2" towards the middle of the vehicle once again and mark the spoiler at the point. Cut out the 3 1/2" box in the down spoiler as shown in **Diagram 2**. Repeat the above procedure for the passenger side of the vehicle.

3. Insert 1 nut plate #46639-9 into the frame and line up the holes on the frame with the holes on the nut plate. Place the driver bracket #32639-5 onto the bottom of the vehicle frame. Take (2) 1/2" x 2" bolt with (1) 1/2" flat washer and put through bracket #32639-5 and thread into bracket #46639-9. Hand tighten all bolts at this time. Repeat above procedure to install the other bracket #32639-5. Skip to step 6 at this time now.

View of Bumper on Vehicle

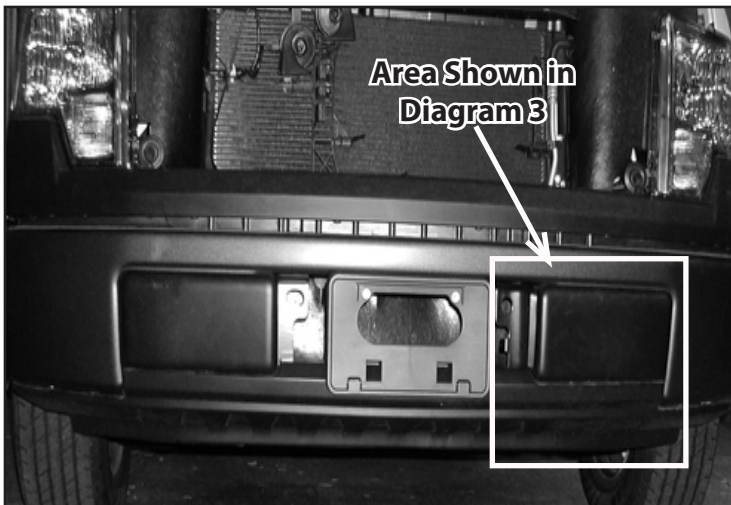


Diagram 3

Driver Side of Vehicle

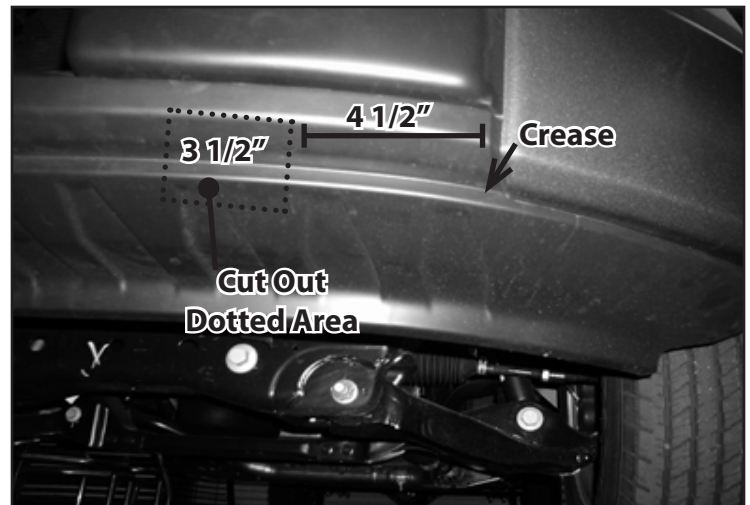


Diagram 4



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Vehicles with factory tow hooks

4. Remove factory tow hooks from vehicle and set to the side with factory bolts making sure the factory nut plate inside the frame is still in position.
5. Place one mounting bracket #32639-5 onto the bottom of the vehicle frame. Place one factory bolt into the rearward hole in the mounting bracket, start threads catching the factory nut plate in side frame. The tow hooks rear hole is notched and will slide on after the rearward bolt is started. Align nut plate with front frame, bracket and tow hook holes. Insert front bolt and gently snug.
6. **Attaching Quad Guard:** Align Quad Guard holes with bracket holes. Use (1) 1 1/2" bolt with (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" hex nut. Tighten all bolts making sure the Quad Guard stays centered on truck.