

Winch System Grille Guard

Installation Instructions

33637 & 33637B

Ford F-150 '06 - '08

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Parts list

2 - Side Members	2 - 1/2" x 5" HH Bolts
2 - Grille Guard Tubes	2 - 1/2" x 1" HH Bolts
1 - Driver Main Bracket	8 - 1/2" x 2" HH Bolts
1 - Passenger Main Bracket	10 - 1/2" Hex Nuts
	10 - 1/2" Lock Washers
	22 - 1/2" Flat Washers

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **To Install the Driver Bracket:** As shown in **Diagram 1**, locate driver bracket. Remove the bumper bolt, discard it will not be reused. Place driver bracket through opening in bumper and align the two holes in bumper. In place of bumper bolt put a 1/2" x 2" HH bolt with 1/2" flat washer through front bracket and rear bracket then place a 1/2" flat washer, 1/2" lock washer and 1/2" hex nut onto bolt. In other bolt opening put a 1/2" x 2" HH bolt with 1/2" flat washer through front bracket and rear bracket then place a 1/2" flat washer, 1/2" lock washer and 1/2" hex nut onto bolt. Hand tighten at this time.

A. Repeat the procedure above to install Passenger Bracket.

3. Install the side members onto the main brackets. If a winch carrier is being used, install it at this time. Install the brackets to the side members. Install the tubes and tighten all bolts.

View of Driver Front Bracket

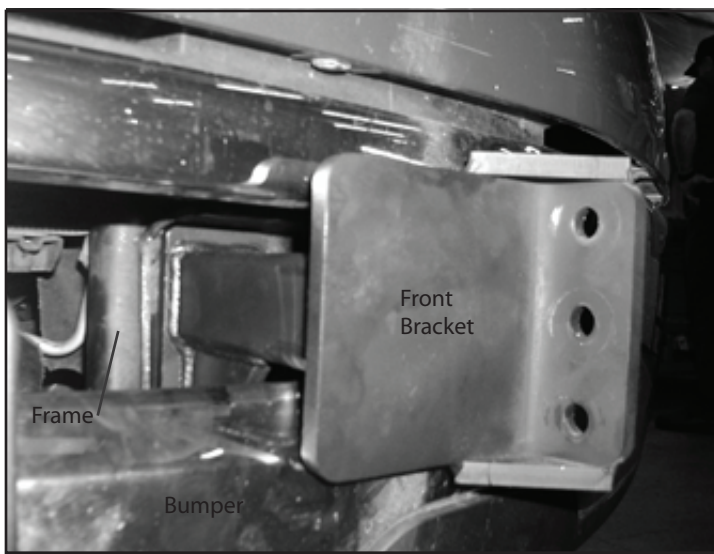


Diagram 1

View of Driver Rear Bracket

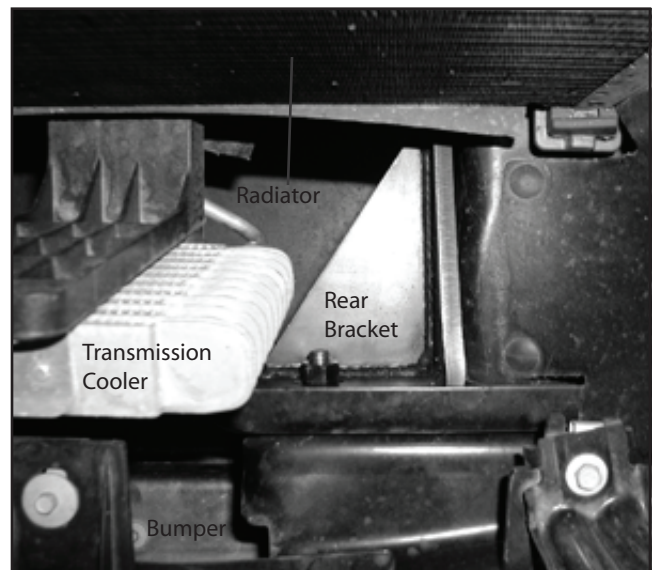


Diagram 2