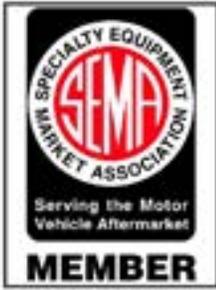


# Winch System Grille Guard

Installation Instructions

## **33703 / 33703B**

2019 Chevy Silverado 1500



### Parts List:

- (2) - Uprights #33703-1B
- (1) - Driver Side Bracket #33703-7
- (1) - Passenger Side Bracket #33703-8
- (2) - Nut Plate Brackets #33703-9
- (2) - Grille Guard Tubes
- (4) - Neoprene Washers

### Hardware Kit Contents:

- (4) 1/2"-13 x 2" Carriage Bolts Black Xylan
- (4) 1/2"-13 x 1 1/2" Hex Bolt Gr.5 Black Xylan
- (12) 1/2" Flat Washer Black Xylan
- (8) 1/2" Lock Washer Black Xylan
- (8) 1/2"-13 Hex Nut Black Xylan
- (6) 1/2"-13 x 1 1/2" Hex Bolt Gr.5 Clear Zinc
- (6) 1/2"-13 x 1 1/4" Hex Bolt Gr.5 Clear Zinc
- (6) 1/2" Flat Washer Clear Zinc
- (6) 1/2" Lock Washer Clear Zinc
- (4) 3/8"-16 x 1 1/2" Button Head Bolts Black Xylan
- (2) 5/16"-18 x 1" Hex Bolt Clear Zinc
- (2) 5/16" Flat Washer Clear Zinc
- (2) 5/16" Lock Washer Clear Zinc

\*May include extra hardware.

**Some models without tow hooks, will require the plastic tow hook pocket to be trimmed for bracket clearance.**

**Note: Completely read instructions before beginning installation!**



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1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. Remove the factory tow hooks from both frame rails. If your vehicle was not equipped with factory tow hooks, remove the factory tow hook block off panels that cover the ends of the frame rails. (This may require trimming of the bumper insert depending upon vehicle options) Remove the front bolts of the factory skid plate if equipped as well, and remove the clip nuts from the frame.
3. The nut plate brackets #33703-9 will be placed inside the frame to aid in bolting the brackets to the frame. Once installed, you may thread the 5/16" bolts each with a 5/16" lock washer, and a 5/16" flat washer through the skid plate (if equipped), frame, and into the welded nut in the tail of each nut plate bracket.

Next, slide the mounting brackets through the tow hook openings in the front bumper. The driver side will use bracket #33703-7 and the passenger side will use bracket #33703-8. The brackets will slide through the opening and under the bottom of the frame cradling it. Place the (6) 1/2" x 1 1/4" silver zinc bolts into the nuts welded on the bottom side of each bracket (3 per bracket). Only thread the bolts enough so they do not protrude from the inside face of the brackets. Align the holes on sides of the brackets with the holes in the side of the frame.

5. Place (1) 1/2" lock washer and (1) 1/2" flat washer onto (6) 1/2" x 1 1/2" bolts. Thread each of the (4) bolts with washers through the side of the brackets and the frame and into the nut plates. Leave loose at this time.
6. Assemble the cross tubes to the uprights with (4) 3/8" x 1 1/2" buttonhead bolts and (4) neoprene washers. Place the (4) neoprene washers in between the cross tubes and uprights to protect from damage and hand tighten.
7. Two people are recommended for this step. The uprights will go in between the brackets and winch carrier if one is used. Place the one uprights up to the brackets aligning the large tow hook holes in the uprights and brackets. Place (1) 1/2" flat washer onto (2) 1/2" x 2" bolts and install the bolts in the two lower round holes in the bracket and passing through the upright. Place (1) 1/2" flat washer, (1) 1/2" lock washer, and (1) 1/2" nut onto the bolts and gently snug. Do the same for both uprights. 5. If installing a winch carrier refer to carrier instructions for installation. Two of the carrier bolts will use the two upper square holes on the brackets.
8. First; adjust the grille guard by hand close to level and where it appears vertical on the back side of the uprights, and tighten the Grille Guard mounting bolts to the mounting brackets evenly from side to side. Next; using a 3/4" open end wrench, tighten the (6) lower adjuster bolts against the bottom side of the frame, until the grille guard is even and level. Now tighten the (6) main bracket mounting bolts on the sides of the frame, firmly securing the grille guard assembly to the vehicle. The lower adjuster bolts may now be tightened against the bottom of the frame and snugged so they will not back out (you may use a small dab of threadlocker to accomplish this if you prefer).

**\*\*Do not over tighten the bottom adjuster bolts!\*\***

9. Finally, torque all 1/2" fasteners to appropriate levels (approximately 75 ft lbs.) with exception of the adjuster bolts. Also tighten the 5/16" bolts for the skidplate (approximately 15 ft lbs.)

**Note: Re-check all hardware for proper tightness upon completion and periodically inspect hardware and parts for signs of wear throughout the life of the product.**



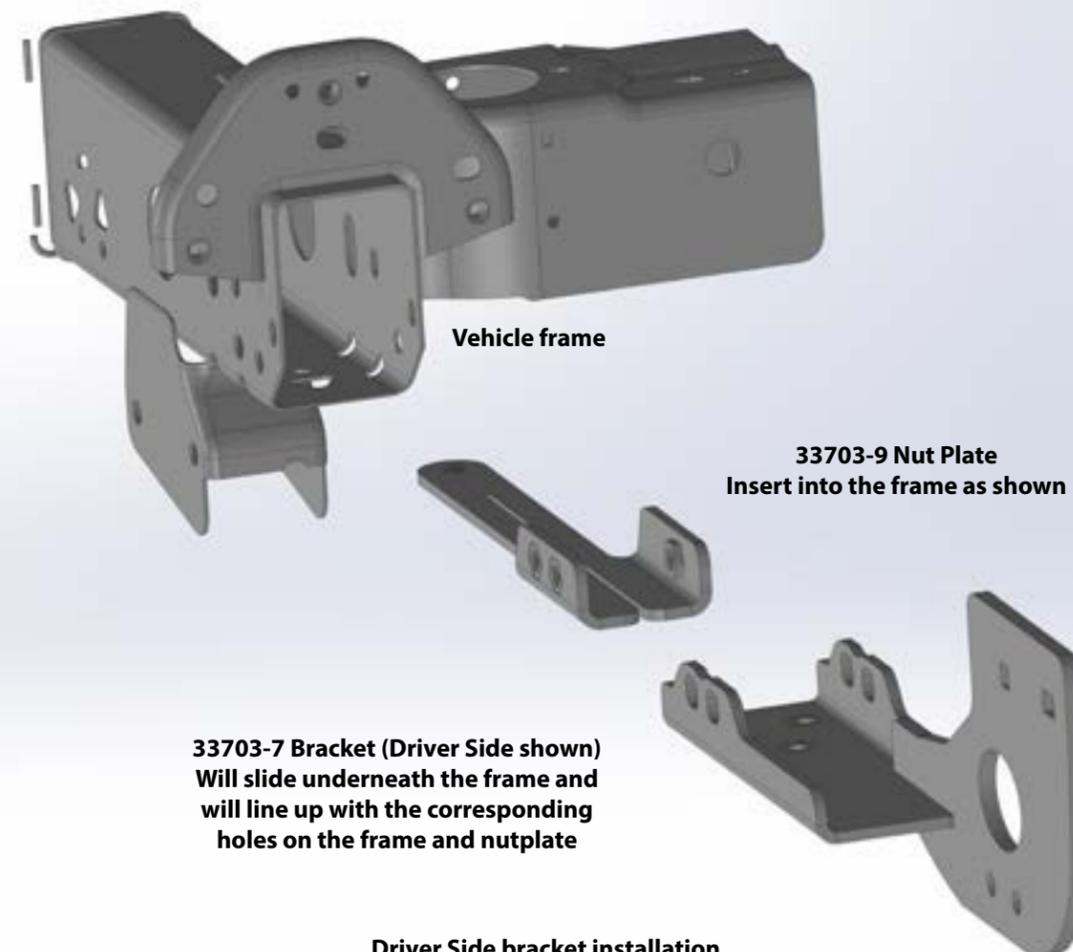
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Driver Side bracket installation



Driver side of either frame view of mounting hardware for mounting brackets installed on frame



Passenger side of either frame view of mounting hardware for mounting brackets installed on frame