

# Winch System Grille Guard

## Installation Instructions

### 33738 & 33738B

Chevy Silverado New Body  
 2500HD/3500 '07 - '11

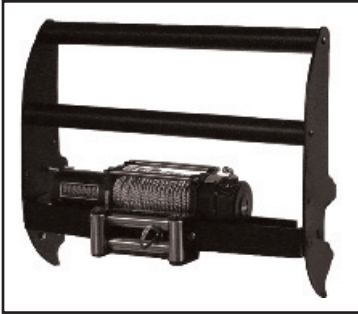


Diagram 1

Parts list

- 2 - Side Members
- 2 - Grille Guard Tubes
- 2 - Frame Extensions
- 2 - Support Plate
- 2 - Y-Plate Spacers
- 2 - Strap
- 2 - Nut with Handles
- 2 - Upper Brackets
- 1 - Y-Plate

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. Remove the Factory Radiator Cover and Factory Grille: Open the hood on the truck. Using Diagram 2, locate the factory radiator cover. To remove the pop rivets, use a flat head screwdriver to pull up on the middle of the pop rivets. To remove the bottom part of pop rivet, place the screwdriver under the bottom and push up. Repeat this procedure to remove all pop rivets. To remove the factory grille, loosen and remove the 4 10mm bolts. Take a screwdriver and push down on the middle of each clip to remove factory grille. Place the factory radiator cover, pop rivets and factory grille to the side to be re-installed later.

3. Remove the Factory Bumper: Remove the factory bumper by removing the outer bumper braces. Remove the 2 main bolts, as shown in Diagram 3, from the bumper and set aside they will be reused. Remove the four bumper bolts then remove the bumper, set aside the bolts they will be reused. Remove the tow hooks.

### View of Factory Grille and Radiator Cover

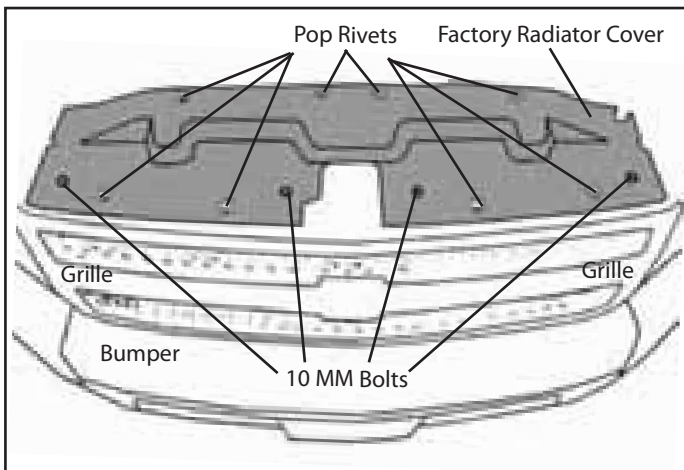


Diagram 2



Diagram 3

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Web site: [www.goindustries.com](http://www.goindustries.com)  
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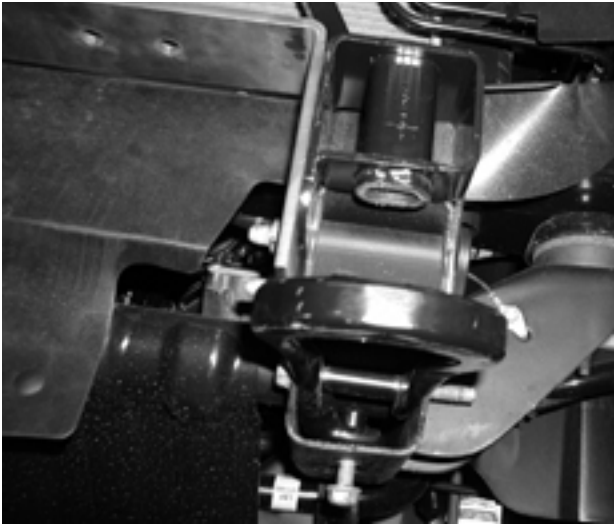


Diagram 4

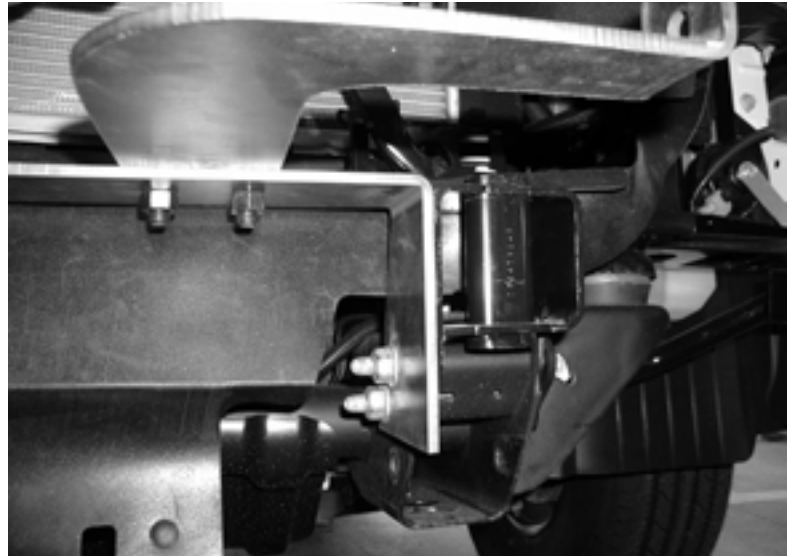


Diagram 5



Diagram 6



Diagram 7

4. Remove the 2 bolts going through the frame as shown in Diagram 4. Place crossmember in between the frames and replace the factory bolts and nuts as shown in Diagram 5, Place the bottom bracket into the frame and line up the bottom hole. Place a bolt through the frame into the bottom bracket and put a nut on the inside of the frame. Using Diagram 5, place top brackets onto crossmember and put one bolt through top bracket and into the crossmember. The brackets will need to move to go through openings in the bumper.

5. Replace the factory bumper. Make sure the top brackets go through the bumper. Put second bolt through top bracket into crossmember.



Diagram 7



Diagram 8

6. As shown in Diagram 7 the top and bottom brackets coming through the bumper. 3. Install the side members onto the main brackets. If a winch carrier is being used, install it at this time. Install the brackets to the side members. Install the tubes and tighten all bolts.