

Winch System Grille Guard

Installation Instructions

33751 & 33751B

Chevy Silverado 2500HD/3500 '11
GMC Sierra 2500HD/3500 '11

420 N. Grove, Richardson, TX 75081
Tele: (800) 527 - 4345 Fax: (800) 442 - 5263
Web site: www.goindustries.com
E-mail: sales@goindustries.com



Diagram 1

Parts List

2 - Vertical Uprights
2 - Cross Tubes
2 - Upper Brackets
2 - Lower Brackets

1- Hardware Kit

6 - 1/2 x 1 1/2" Bolts
6 - 1/2" Lock Washers
6 - 1/2" Nuts
12 - 1/2" Washers

1 - Tube Kit

4 - 3/8" Buttonhead Bolts
4 - Plastic Insert Washers

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.
2. Open the hood on the truck. Using Diagram 2, locate the factory radiator cover. To remove the pop rivets, use a flat head screwdriver to pull up on the middle of the pop rivets. To remove the bottom part of pop rivet, place the screwdriver under the bottom and push up. Repeat this procedure to remove all pop rivets. To remove the factory grille, loosen and remove the 4 10mm bolts. Take a pair of pliers and squeeze the clips together while pulling out on the factory grille. Place the factory radiator cover, pop rivets and factory grille to the side to be re-installed later.
3. Remove the factory bolt from the frame, as shown in Diagram 3. The driver top bracket slides through the bumper onto the hole for the factory bolt. Replace the factory bolt and hand tighten at this time. Repeat procedure for the passenger top bracket.

View of Factory Grille and Radiator Cover

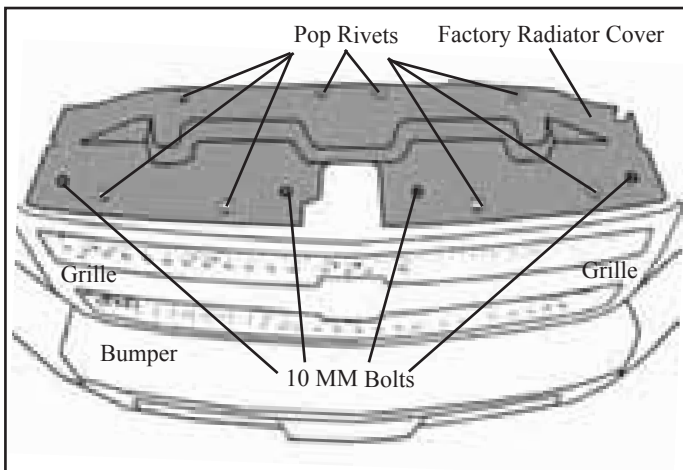


Diagram 2

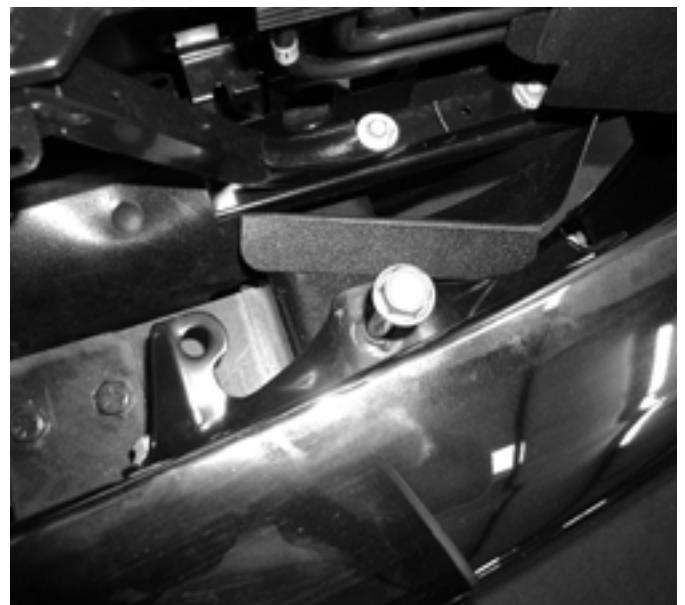


Diagram 3

View of Driver Side Top Bracket



Diagram 4

View of Passenger Side Bottom Bracket



Diagram 5

4. Remove the tow hooks to allow access for passenger bottom bracket. Place passenger bottom bracket onto the frame, as shown in Diagram 5. To attach the passenger bottom bracket and factory tow hook, use the factory bolts and supplied 1" steel spacers. Repeat this procedure for the driver bottom bracket.

5. Once all brackets have been installed, attach vertical uprights to mounting brackets with cross tubes. Leave all bolts loose until all parts have been attached. If a winch carrier is to be installed, do this step at this time. After all brackets have been attached to vertical uprights, tighten all bolts.