

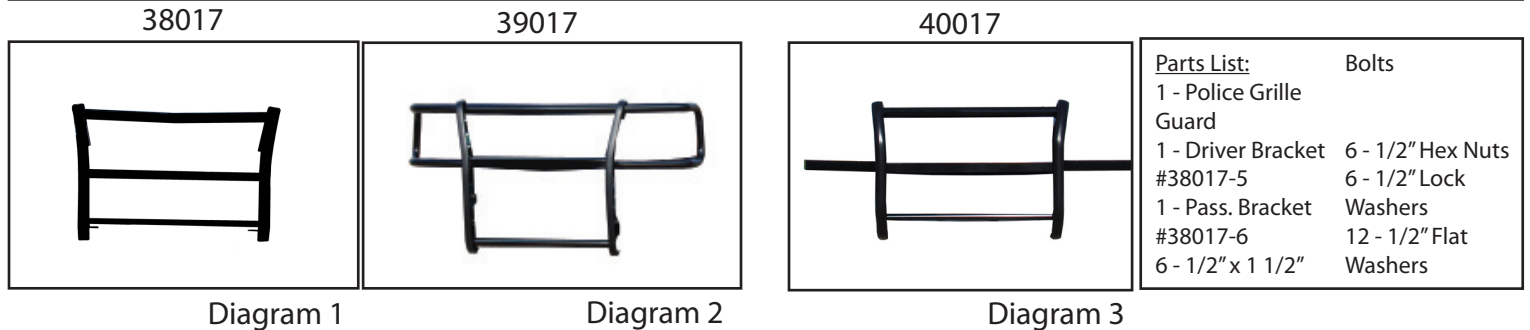
Enforcement Series

Grille Guard

Installation Instructions

38017 / 39017 / 40017

Dodge Charger '15



Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove the bumper cover by following the steps listed below:
 - A. Remove the plastic push clips on top to free the upper section of the bumper cover.
 - B. Remove the hex bolts from the bottom of the bumper.
 - C. Remove the push clips on each side that attach the bumper to the inner fender.
 - D. Remove the hex bolts in the lower front wheel well area.
 - E. Remove the factory hex bolts on both sides that hold the bumper cover to the fender. To access and remove the hex nut you will need to push aside the inner fender.
 - F. Unplug the side marker lamp.
 - G. With the help of another person slowly pull the bumper cover off and be careful not to damage the cover.
3. Once the bumper reinforcement is exposed, remove the (8) factory bolts that hold the bumper reinforcement to the crash canister. Once the (8) factory bolts are removed, drill out the spot welds above and below the bumper reinforcement on each side. Diagram 4,5 & 7. Use a pry bar to separate the bumper reinforcement from the crash canister enough to slide the bracket in between the bumper reinforcement and the crash canister as seen in Diagrams 3 and 4. Please note that the plastic air deflector will need to be trimmed for bracket clearance. Reference Diagrams 4 and 5 for areas to trim. Make sure the bracket is lined up with the (2) holes on the bumper frame and replace the (8) factory bolts as shown in Diagram 6 (Page 2). The mounting holes in the brackets are slotted for up and down for adjustability. It is recommended for initial fitting to place the brackets in the furthest upward position and make adjustments if needed.

Passenger view of air deflector trimming

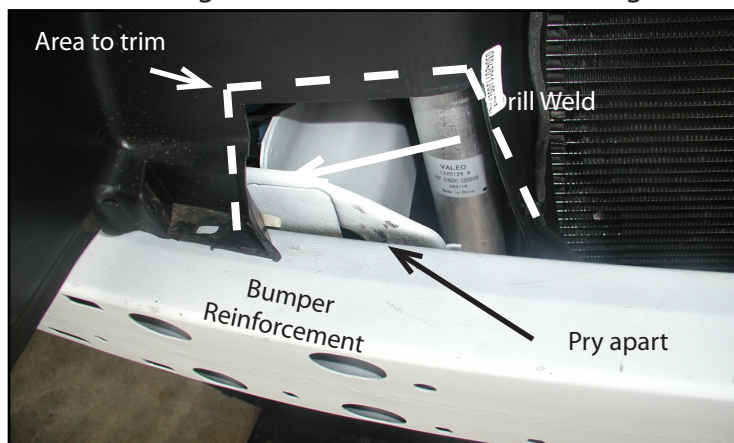


Diagram 4

Driver view of air deflector trimming

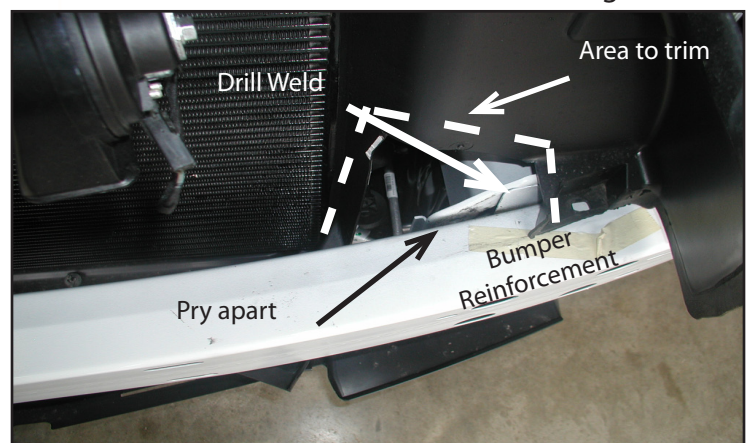


Diagram 5

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Front View of Brackets Installed

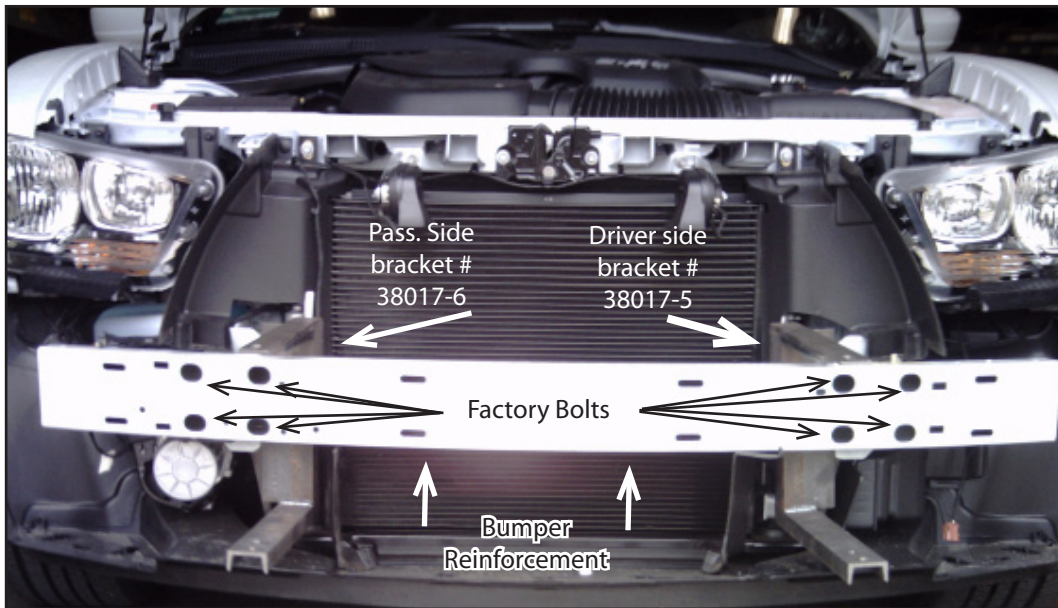


Diagram 6

4. Bumper cover will need to be trimmed. Measurements and areas to be trimmed are shown below in Diagram 7.
5. Test fit the bumper cover to make sure it fits on the brackets and then tighten the factory bolts while holding the brackets in place.
6. Make sure all of the bolts and plastic rivets are reinstalled on the bumper cover before installing grille guard.
7. Grille Guard must be set on top of brackets for installation. Align holes in guard with holes in brackets and install at this time. Use (1) 1/2" x 1 1/2" Bolt with (2) 1/2" Flat Washers, (1) 1/2" Lock Washer and (1) 1/2" Hex Nut per hole in grille guard. Center guard on vehicle and tighten all bolts at this time.

Bumper Cover upper area to trim measurements

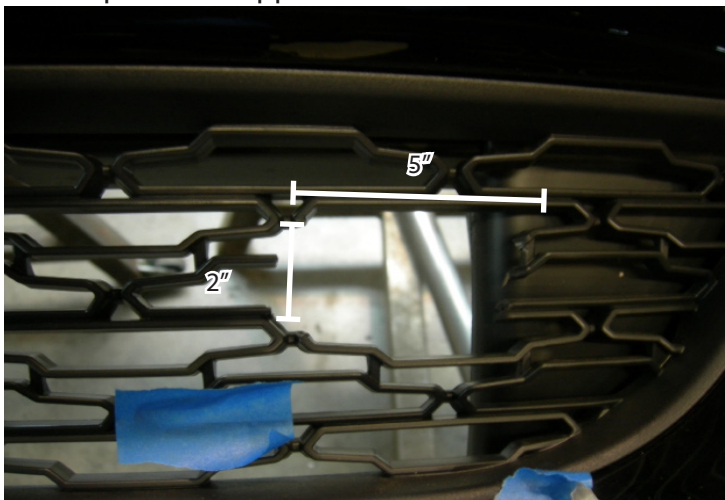


Diagram 7

Bumper Cover lower area to trim measurements

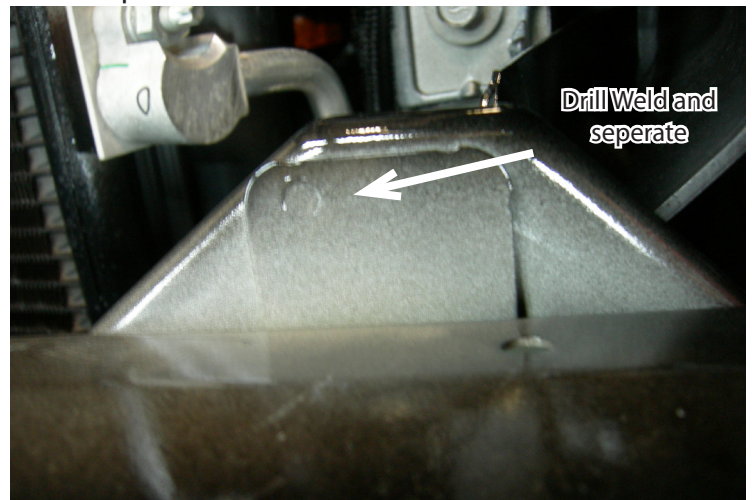


Diagram 8