

Enforcement Series Trunk Tray

Installation Instructions

38304
 Chevy Impala '07 - '13

Parts List:	
1 - Trunk Tray #38304-1	4 - 1/4" x 3/4" Bolts
1 - Driver Side Slider #38305	2 - 1/2" Flat Washers
1 - Passenger Side Slider #38305	8 - 1/4" Nylon Locking Nuts
2 - Front Brackets #38304-3	6 - Screws
2 - Rear Brackets #38304-5	
4 - 1/4" x 3/4" Carriage Bolts	*May include extra hardware.

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Locate the bolt on the vehicle as shown in **Diagram 1**. Remove the factory nut, set aside the nut will be reused.
3. Assemble the front and rear brackets to the slider as shown in **Diagram 2**. Using (2) 1/4" x 3/4" carriage bolts with (2) 1/4" Hex locking nuts. Open the slide put the 1/4" x 3/4" carriage bolt with the flat end towards the slider as shown in **Diagram 3**. Place brackets onto the carriage bolts as shown in **Diagram 2**.
4. Place the rear bracket #38304-5 onto struts bolt. Screw 3 bolts into the vehicle. Repeat procedure for the other side of vehicle. **Note: On passenger side of the vehicle do not screw into the wire leads as shown in Diagram 5.**
5. Level the slider with the front of the vehicle and screw in the front screw as shown in **Diagram 6**. Install the trunk tray onto the brackets as shown in **Diagram 7**.
6. Install the rubber edging onto the edges of the trunk tray. Tighten all bolts on the trunk tray.

View of Bolt to Attach Rear Bracket #38304-5



Diagram 1

View of Driver Side Bracket Assembly

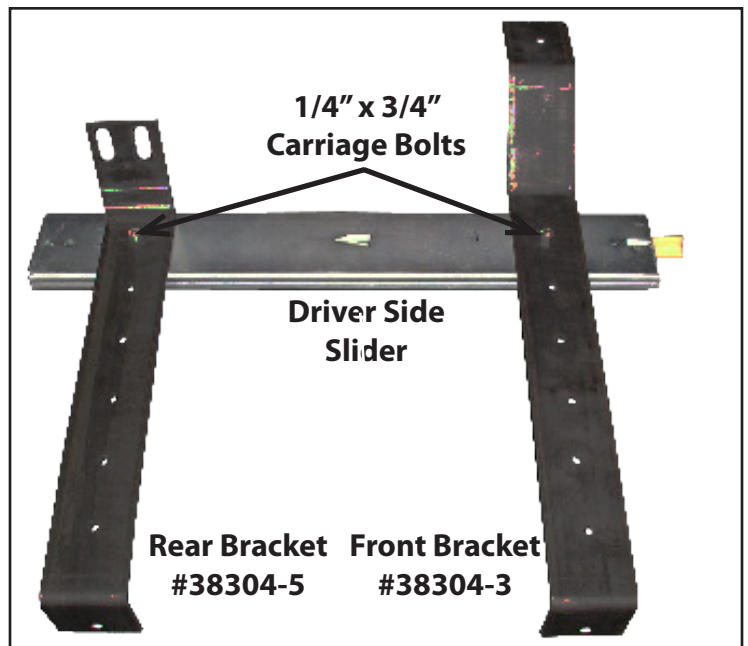


Diagram 2

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View of the Placement of Carriage bolts

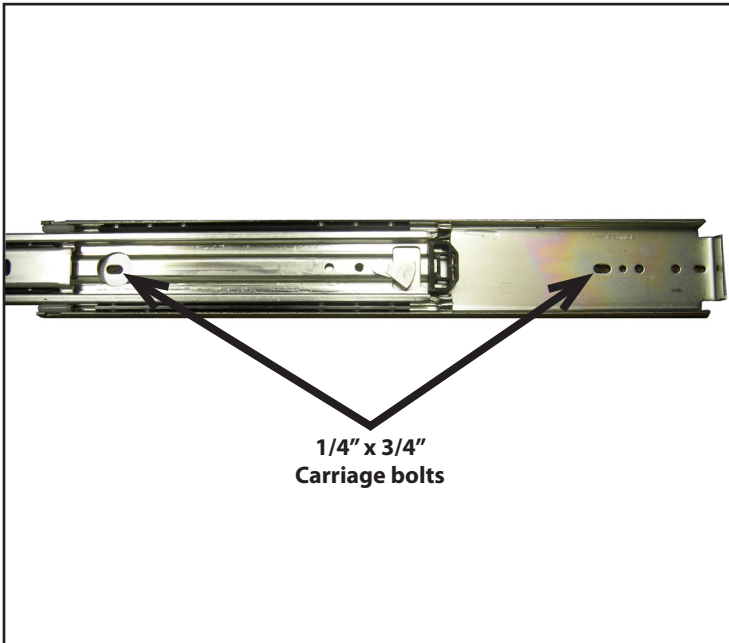


Diagram 3

View of Brackets Installed

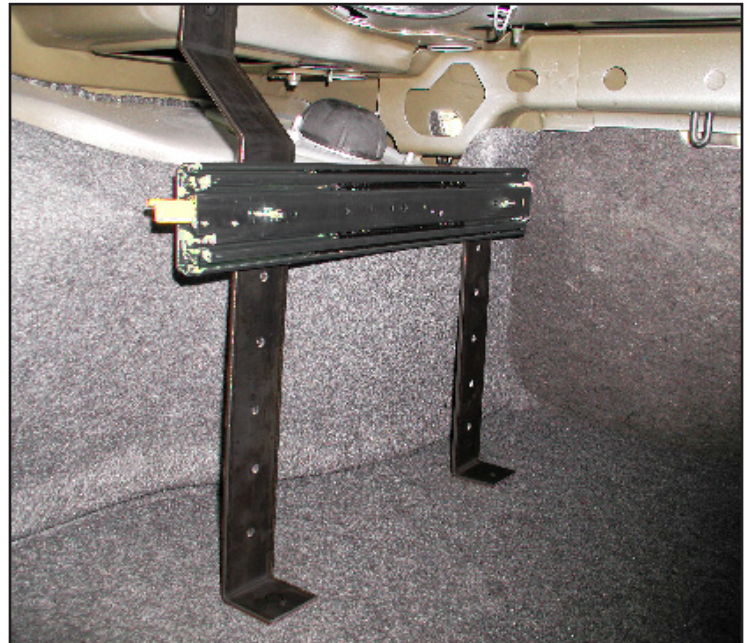


Diagram 4

View of Wire Leads



Diagram 5

View of Screw to Attach the Front of the Slider



Diagram 6