

Rancher Rugged Step

Installation Instructions

42301

Dodge Ram

1500 Crew cab / Quad Cab '09-'17

2500/3500 Crew Cab '10-'17

NOTE: Rancher Rugged Steps ship in three boxes.

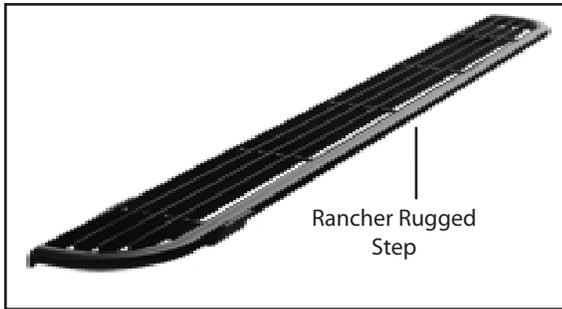


Diagram 1

Parts List:

2 - Rancher Rugged Steps	12 - 1/2" Nuts
6 - Brackets #42322-5	12 - 3/8" x 1" Bolts
6 - V-bolt plate #42322-25	18 - 3/8" Flat Washers
12 - T-bolts	18 - 3/8" Lock Washers
12 - 1/2" Flat Washers	6 - 3/8" Hex Nuts
12 - 1/2" Lock Washers	

***May include extra hardware.**

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Locate the tape or rubber plugs covering the openings in the rocker panel and remove. The first, center and last set of holes in the rocker panel will be used.
3. Insert (1) V-bolt plate #42322-25 through the top hole twisting it into the rocker so threads can be seen in two bottom holes. Refer to **Diagram 2**. Holding the top stud, gently position bracket #42322-5 over top stud. Still holding the top stud insert (1) 3/8" x 1" bolt and (1) 3/8" Flat washer and (1) 3/8" lock washer into each bottom hole. Now install (1) 3/8" flat washer, (1) 3/8" Lock washer, and (1) 3/8" Hex nut onto the top stud. Tighten down all bolts and nuts. Repeat the procedure for all V-bolt plates #42322-25 and brackets #42322-5.
4. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, using **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps and into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" Lock Washer and (1) 1/2" hex nut onto T-bolts. Use (2) T-bolts per bracket.
5. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

View of Rocker Panel With V-bolt plate # 42322-25 Inserted

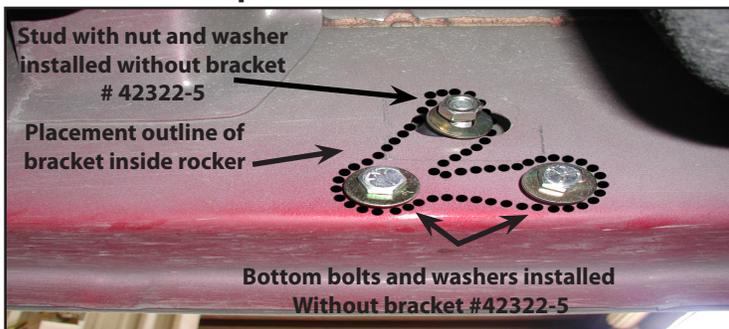


Diagram 2

View of T-bolts



Diagram 3