



420 N. Grove, Richardson, TX 75081
 Tele: (800) 527 - 4345 Fax: (800) 442 - 5263
 Web site: www.goindustries.com
 E-mail: gosupport@goindustries.com

Rancher Rugged Steps

Installation Instructions

42347

Ford F-150 Regular Cab 2015 - 2018
 Ford Super Duty Regular Cab 2017 - 2018



Parts List:

- 2) 42007 Rancher Rugged Step (54")
- 4) 42304-5 Step Mounting Brackets
- 8) 42003 T-Bolts
- 1) 42001KIT Hardware Kit
- 1) 42304KIT Hardware Kit

42001KIT Contents:

42304KIT Contents(x1):

- 8 1/2" Flat Washers (Black)
- 8 1/2" Nylon Locking Nuts (Black)

- 18) M8 Flange Nuts

May include extra hardware

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove your factory side steps (if equipped)
3. Locate the mounting studs on the inside of the rocker panel (where your factory steps were mounted if equipped) **Diagram 1**
4. Place brackets on the mounting locations as shown in **Diagram 2**
5. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the steps through the holes in the brackets. Place (1) 1/2" flat washer, and (1) 1/2" nylon locking nut onto T-bolts. Use (2) T-bolts per bracket.
6. Tighten brackets to truck first then tighten all T-bolts. Do not use a pneumatic impact to tighten hardware.

Note: Re-check all hardware for proper tightness upon completion and periodically inspect hardware and parts for signs of wear throughout the life of the product

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Diagram 1



Diagram 2

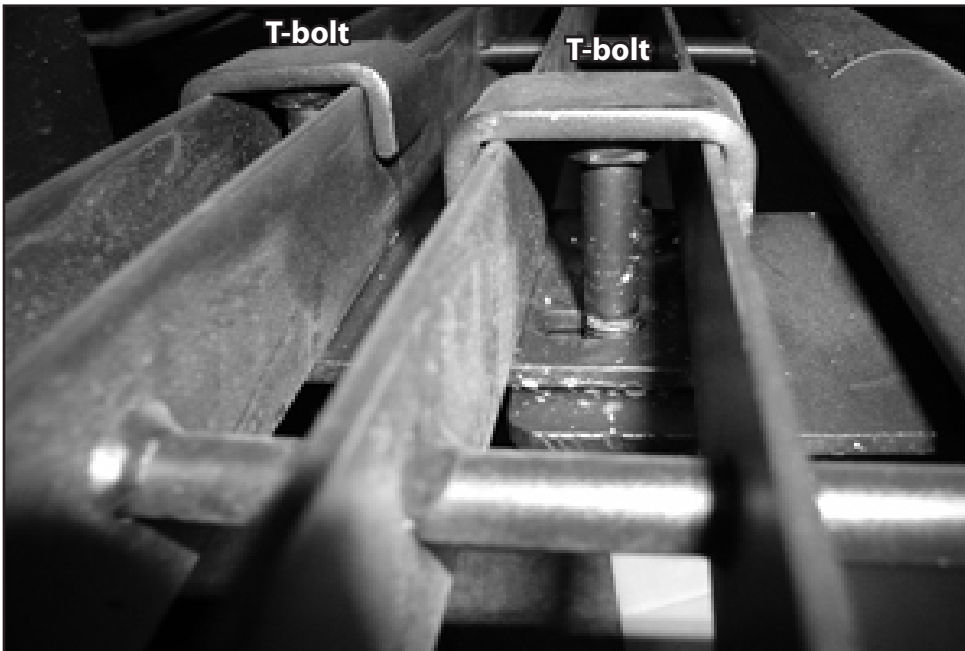


Diagram 3