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Rancher Rugged Step Diesel Urea Tank Bracket

Installation Instructions

42354

Chevy/GMC 2500HD/3500
'11-13 Diesel w/ Urea Tank

This bracket is designed to work on the Chevy HD trucks equipped with an Urea tank. It will replace one of the #42352-5 brackets included with the steps.

Parts List:

1 - Bracket #42354-5

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Remove the passenger side body mount bolt, that is just rearward of the front tire.
3. Place the single hole end on bracket #42354-5 up to the underside of the body mount on to the factory rubber bushing.
4. Insert the bolt removed in step 2, through the bracket, through the rubber bushing and thread into the factory location and tighten.
5. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" Lock Washer and (1) 1/2" hex nut onto T-bolts. Use (1) T-bolt per bracket.
6. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**