GO INDUSTRIES, INC

Manufacturer of Premium Products Since 1978

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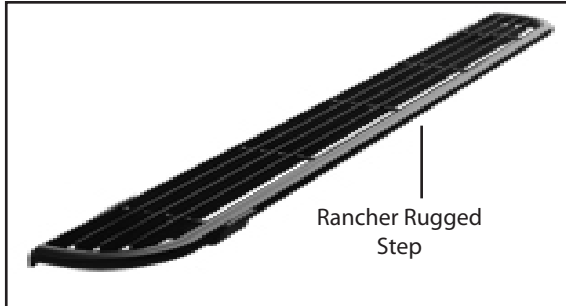Web site: www.goindustries.com
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Rancher Rugged Step
Installation Instructions
42368
Chevy Silverado/GMC Sierra
2500/3500 Crew Cab '01-'07

NOTE: Rancher Rugged Steps ship in three boxes.

Rancher Rugged Step

Diagram 1
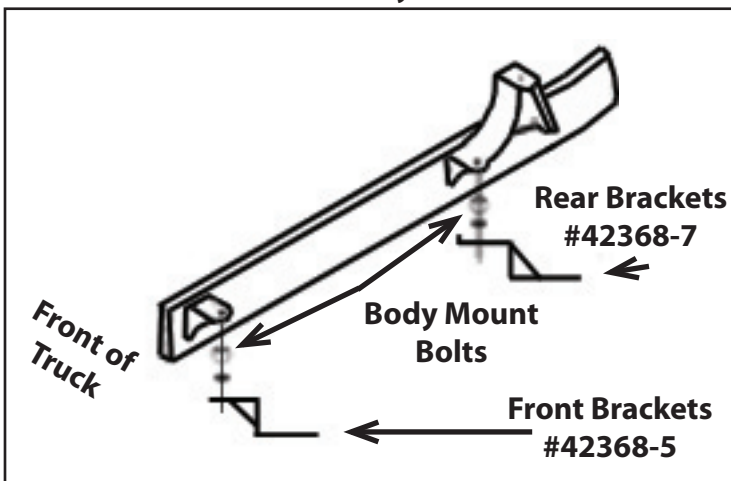
Parts List:
2 - Rancher Rugged Step
2 - Front Brackets #42368-5
2 - Rear Brackets #42368-7
8 - T-bolts
8 - 1/2" Flat Washers
8 - 1/2" Lock washers
8 - 1/2" Nuts

*May include extra hardware.

Note: Completely read instructions before beginning installation!
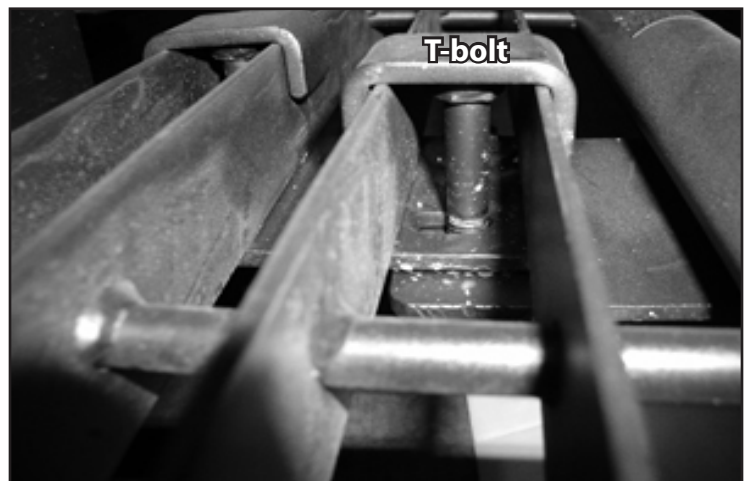
1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.

2. Remove the front most body mount bolts on the cab as shown in **Diagram 2**. Place brackets #42368-5 up to the front body mounts and replace the body mount bolt, placing it through the bracket and into the mount. Driver and passenger side use the same brackets #42368-5, and install in the same way. Do not tighten.

3. Remove the rear most body mount bolts on the cab as shown in **Diagram 2**. Place brackets #42368-7 up to the rear body mounts and replace the body mount bolt, placing it through the bracket and into the mount. Driver and passenger side use the same brackets #42368-7, and install in the same way. Do not tighten.

4. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto T-bolts. Use (2) T-bolts per bracket.

5. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

Driver Side View of Body Mounts & Brackets

Rear Brackets #42368-7
Body Mount Bolts
Front of Truck
Front Brackets #42368-5

Diagram 2

View of T-bolts

T-bolt

Diagram 3

Thank you for choosing Go Industries' products. For additional installation assistance, please call Technical Support (800) 527-4345 or (972) 783-7444