

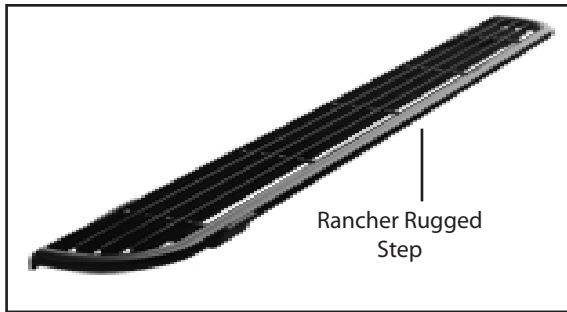
# Rancher Rugged Step

Installation Instructions

## 42396

Toyota Tundra  
 CrewMax '07 - '17

### **NOTE: Rancher Rugged Steps ship in three boxes.**



**Diagram 1**

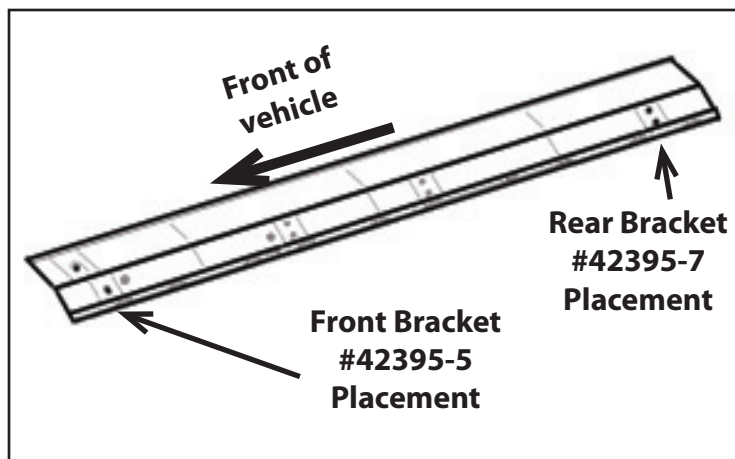
**Parts List:**

2 - Rancher Rugged Step	8 - 1/2" Nuts
2 - Front Brackets #42395-5	8 - M8 -1.25 x 25mm Bolts
2 - Rear Brackets #42395-7	8 - 8mm Flat Washers
8 - T-bolts	8 - 8mm Lock Washers
8 - 1/2" Flat Washers	
8 - 1/2" lock Washers	<b>*May include extra hardware.</b>

### **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Locate the first and last set of threaded holes in the rocker panel of vehicle, as shown in **Diagram 2**. Place (1) 8mm lock washer and (1) 8mm flat washer on to each of the (8) 8mm x 25mm bolts. Place the Brackets #42395-5 up to the first set of threaded holes in the rocker on both driver and passenger sides, and thread (2) 8mm bolts with washers through the bracket and into the rocker. Place the Brackets #42395-7 up to the last set of threaded holes in the rocker on both driver and passenger side, and thread (2) 8mm bolts with washers through the bracket and into the rocker. Leave brackets loose at this time.
2. Using **Diagram 2**, locate the threaded holes in the rocker panel. Place the front brackets #42395-5 and rear bracket #42395-7 up to holes and use (1) 8mm x 25mm bolts with (1) 8mm lock washer and (1) 8mm flat washer to attach bracket. Do not Tighten. Repeat procedure for all brackets.
3. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto T-bolts. Use (2) T-bolts per bracket.
4. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

**View of Rocker Panel**



**Diagram 2**

**View of T-bolts**



**Diagram 3**