

Rancher Rugged Step

Installation Instructions

42636

Ford F-150 Regular Cab Long Bed
 (Wheel to Wheel) '04-'13

NOTE: Rancher Rugged Steps ship in three boxes.

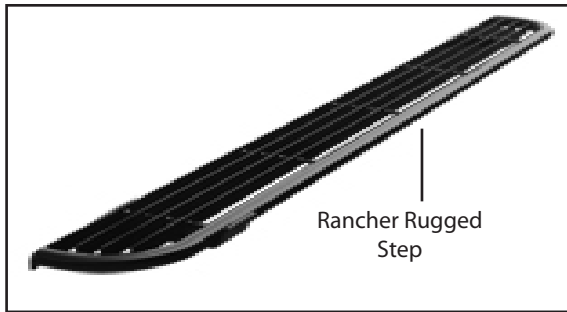


Diagram 1

Parts List:

2 - Rancher Rugged Steps	16 - 3/8" x 1" Bolts
4 - Brackets #42336-5	24 - 3/8" Flat Washers
2- Rear brackets #42335-7	8 - 3/8" Lock Washers
10 - T- Bolts	8 - 3/8" Nuts
2- 1/2" x 1 1/4" Bolts	8 - 3/8" U-nuts
14 - 1/2" Flat Washers	
12 - 1/2" Lock Washers	
12 - 1/2" Nuts	

***May include extra hardware.**

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Place the U-nuts from kit over the holes in the rocker panel to install the brackets, see **Diagram 2**. Use the set of holes in the rocker panel closest to the front of the cab and closest to the rear of the cab. Place bracket #42336-5 up to rocker panel and put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through bracket and into the u-nuts. Put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through the bottom 2 holes of the rocker panel as shown in **Diagram 2**. Place (1) 3/8" flat washers, (1) 3/8" lock washer and (1) 3/8" nut onto bolts and leave loose at this time. Repeat this step for the remaining 3 brackets #42336-5.
3. Place bracket #42335-7 up into position and place (1) 1/2" x 1 1/4" bolt with (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" nut through the hole in the tubing into the bracket. Hand tighten at this time. Referring to **Diagrams 4 and 5**. Place rear bracket #42335-7 under the rancher step. Use (1) T-bolt and place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut to attach the T-bolt to the rancher step. Hand tighten at this time. Repeat the procedure for the other side.

View of Rocker Panel

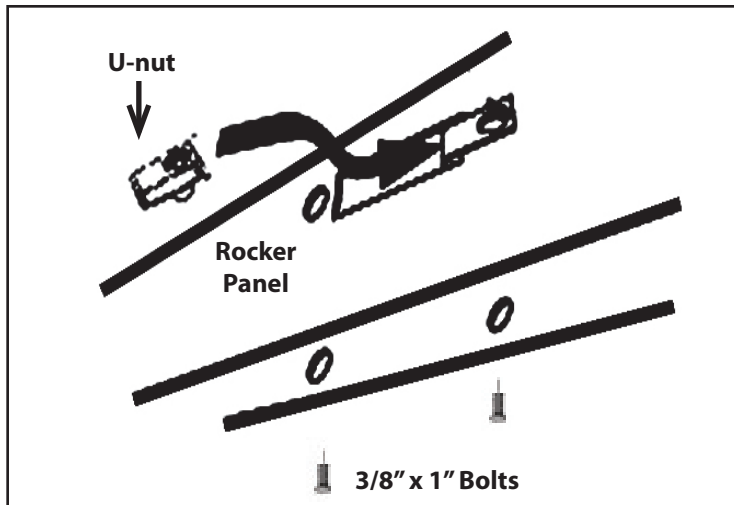


Diagram 2

View of T-bolts

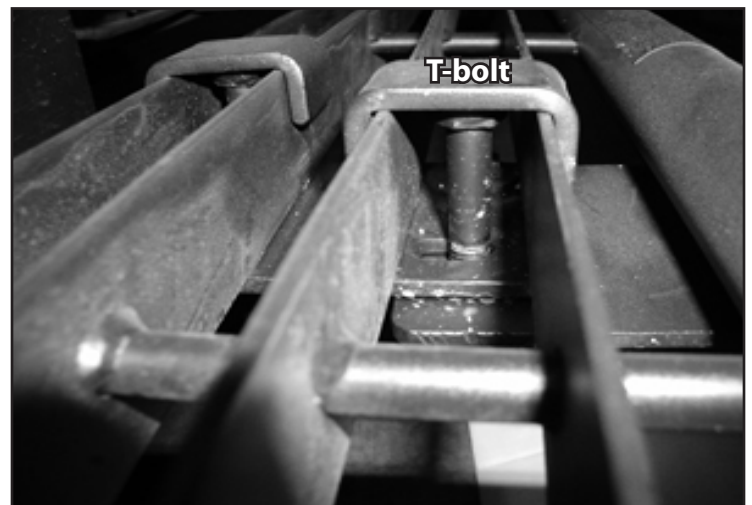


Diagram 3

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4. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto T-bolts. Use (2) T-bolts per bracket.
5. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

Top Install Bracket #42335-7

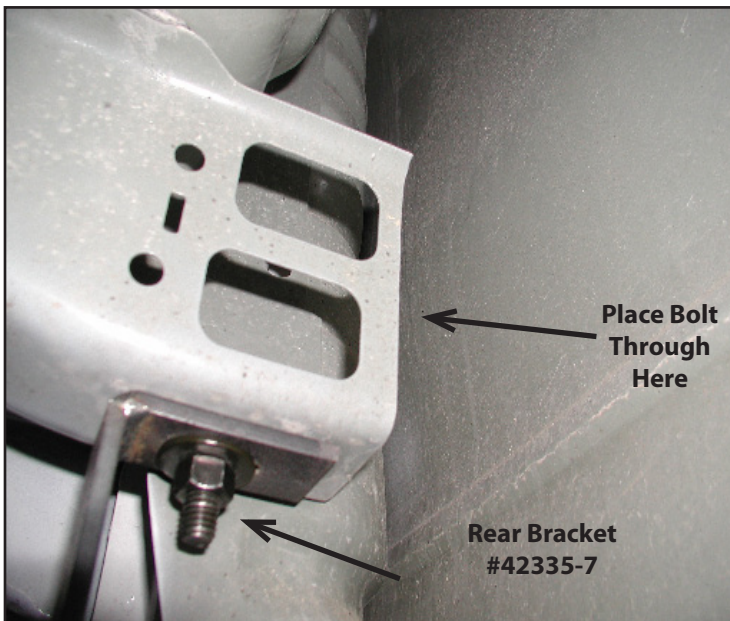


Diagram 4

Underside View of Bracket #42335-7



Diagram 5