

Rancher Grille Guard

Installation Instructions

46608

Toyota Tundra '07-'09

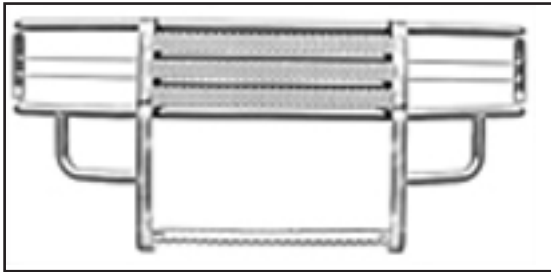


Diagram 1

Parts list:

1 - Rancher Grille Guard	4 - 1/2" x 4 1/2" Bolts
2 - Top Brackets #46608-5	4 - 1/2" x 1 1/4" Bolts
1 - Driver Bottom Bracket #46608-7	16 - 1/2" Flat Washers
1 - Pass. Bottom Bracket #46608-8	8 - 1/2" Lock Washers
2 - Top Side Brackets #46608-9	8 - 1/2" Hex Nuts

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. Referencing Diagram 1, place driver top bracket #46608-5 through opening in bumper. On some models the opening may need to be trimmed or an insert pushed out. Turn the driver top bracket #46608-5 on its side and place to the inside of the frame. Place (1) 1/2" x 4 1/2" bolt through driver top bracket #46608-5 into side bracket #46608-9. Put (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" hex nut onto the bolts in the top and bottom holes. Hand tighten at this time. Repeat the procedure above to install Passenger Top Bracket #46608-5 and Side Bracket #46608-9.

Driver Side top of frame, with Brackets #46608-5 and #46608-9

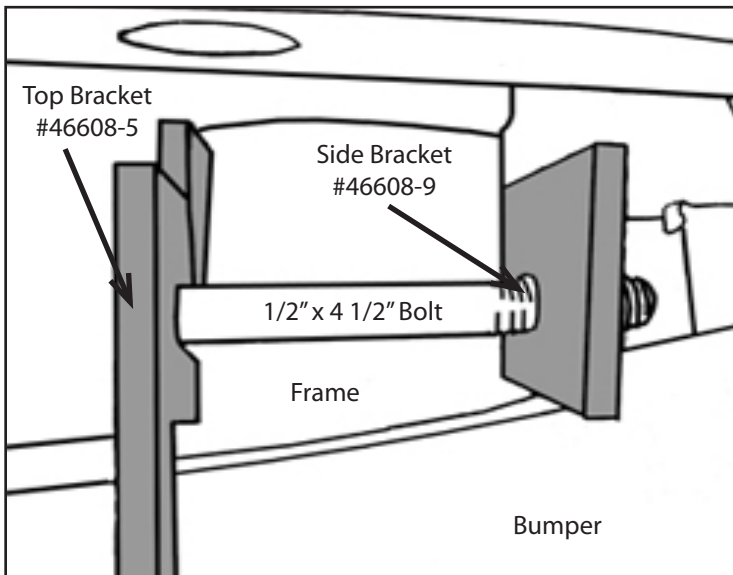


Diagram 2

Top Bracket #46608-5 Driver Side View Through The Bumper

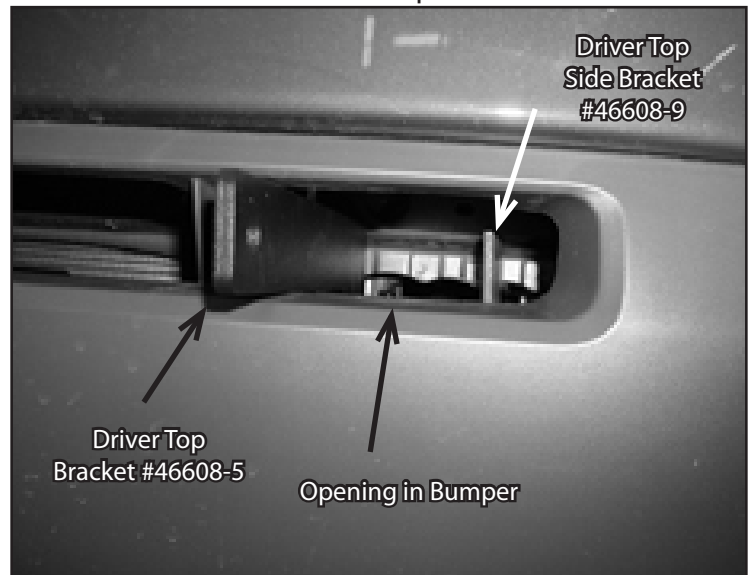


Diagram 3

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- Using Diagrams 3,4, and 5 remove the 2 bolts holding the tow hook. Place driver bottom bracket #46608-7 to the bottom of the frame. Replace factory bolts going through tow hook and into driver bottom bracket #46608-7. Hand tighten at this time. Repeat above procedure for the passenger bottom bracket #46608-8.
- Using two people align the Grille Guard holes to the top brackets. Attach the Grille to the top brackets using (1) 1/2" x 1 1/4" bolts, (2) 1/2" flat washers, (1) lock washer, and (1) nut per hole in the uprights. Hand tighten all bolts at this time.
- Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.

View of Tow Hook

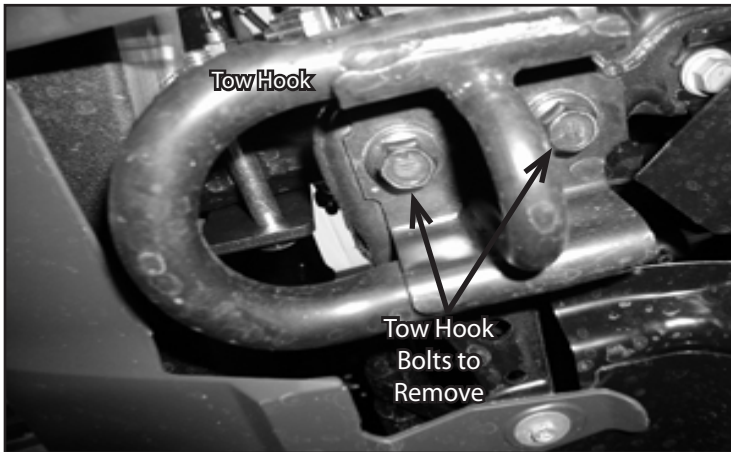


Diagram 3

View of Bottom Bracket #46608-7

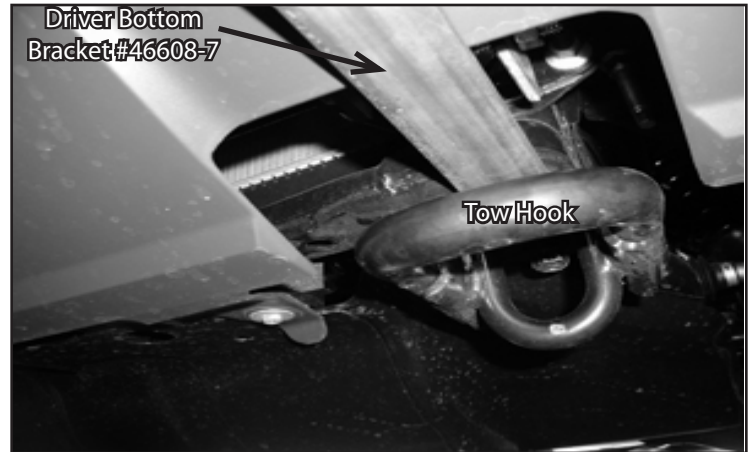


Diagram 4

View of Bottom Bracket #46608-7

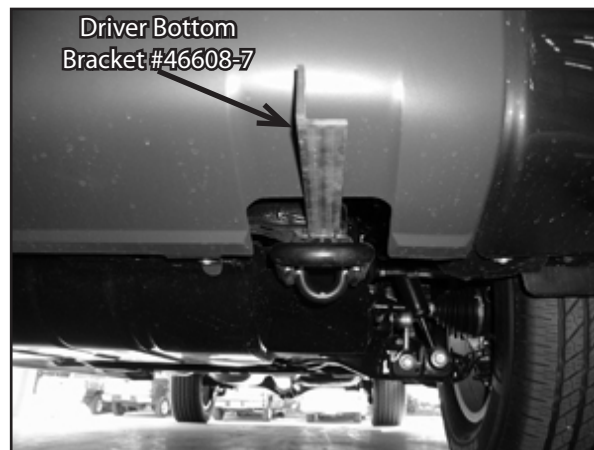


Diagram 5