

# Enforcement Series Safe Box

Installation Instructions

## 50003

Chevy Tahoe '07 -'14



**Diagram 1**

**\*\*Will Not Fit Applications with  
Power Assist Lift Gate.\*\***

**Parts List:**

1 - Box	24 - #8 Nylon Lock Nuts
2 - Rear Brackets #50007-5	6 - Self tapping screws
2 - Front Brackets #50007-7	
24 - #8x 3/4" Phillips Head Screw	*May include extra hardware.
24 - #8 Flat Washers	

**Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Use caution on this step, as the box can become unstable and flip over. Slide the drawers in the box fully out. On each slider is a triangle piece that needs to be pushed up and the drawer pulled out simultaneously, which is shown in **Diagram 2**. Fully remove the drawer by continuing to slide it out fully, once it is free of the sliders set it to the side. It is recommended to check the position of the drawer divider at this time, and readjust if for the users needs. The #8 hardware include can be used for the dividers, The screws need to be installed from the bottom of the drawer.
3. Remove the two rearward (closest to the rear hatch) floor mounted hooks, and save the bolts.
4. Carefully place the box onto the rear floor of vehicle, trying to center the box in the rear.
5. **At this point if a headache rack is to be used it must be installed now, refer to the 50003 Rack instructions.**
6. Lift and support the drawer side of the box approximately 6", for access of mounting the rear brackets #50007-5. Place the large hole on each bracket #50007-5 over the hole of the bolts removed in step 2. Place the bolts through the brackets and thread into the factory holes in the floor, do not fully tighten at this time. In some instances it may be required to remove a swatch of the underlayment padding around the holes for the brackets to set properly.
7. Lower the box down onto the floor, carefully making sure the brackets #50007-5 are not catching the sides of the box.
8. Remove (2) of seat bolts located near the front of the box. Place brackets #50007-7 over the holes and place the factory bolt through brackets and snug, shown in **Diagrams 5 and 6**.
9. The box must be centered up between and touching the front and rear brackets before progressing.
10. Align brackets #50007-5 against the square tubing structure on the inside of the box.
11. Once again lift and support the drawer side of the box, making sure the brackets do not move in the process. Tighten down the factory bolts used on brackets #50007-5, making sure to not move the brackets when tightening. Lower the safe box back down making sure the brackets line up with the inside square structure tube.
12. Insert (1) screw in each of the brackets #50007-7, using the self tapping ability of the screws screw them into the end of the box as pictured in **Diagram 6**. Screw (2) screws in to each bracket #50007-5, tapping them into the square tube structure, as pictured in **Diagram 7**.
13. Reinstall the bottom drawer removed in step 2. It is recommended again for two people to reinstall the drawer. The tab does not need to be pushed on the slider for the drawer to be reinstalled. The sliders on the box and drawer just need to be lined up and the drawer closed, that will lock the sliders.

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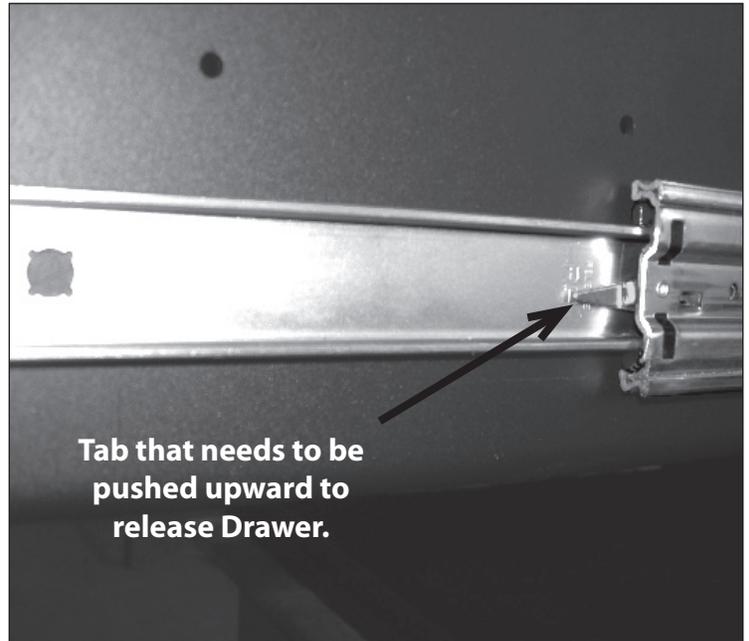
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**Brackets #50007-5 & #50007-7**



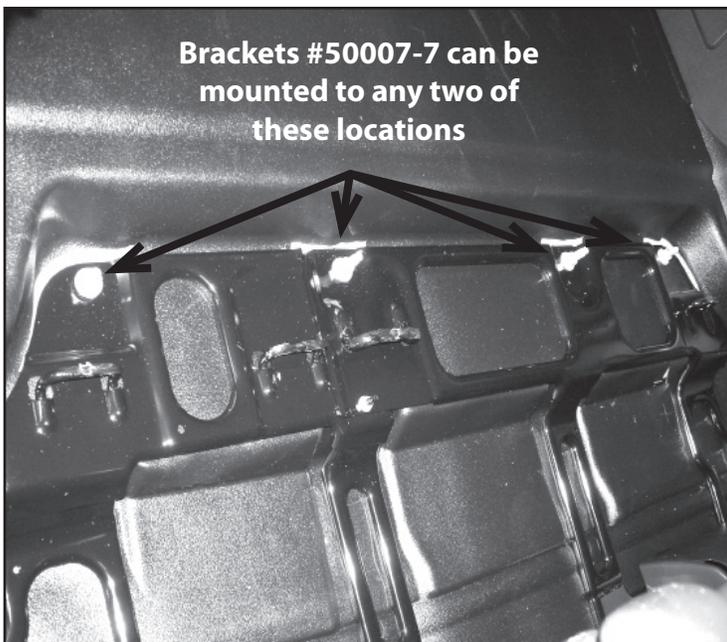
**Diagram 2**

**View of Slide Release**



**Diagram 3**

**Area to Mount Front Brackets**



**Diagram 4**

**Front Bracket #50007-7 Installed Passenger Side**



**Diagram 5**

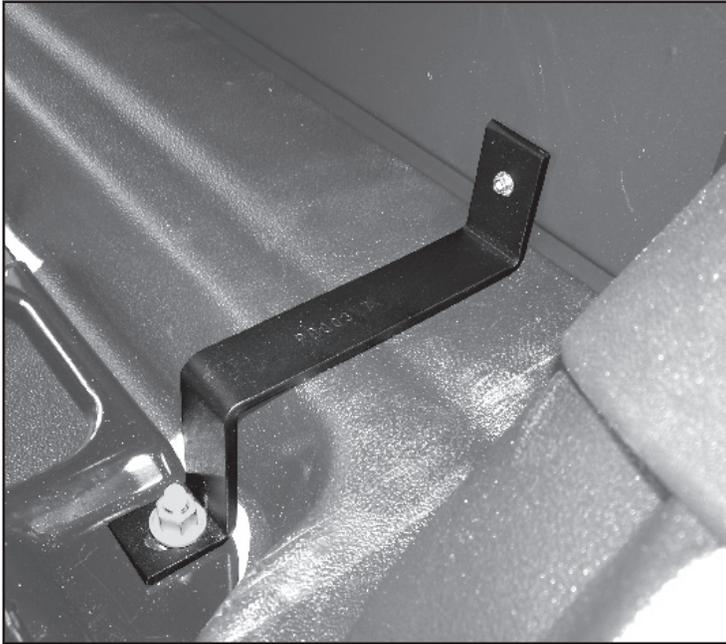
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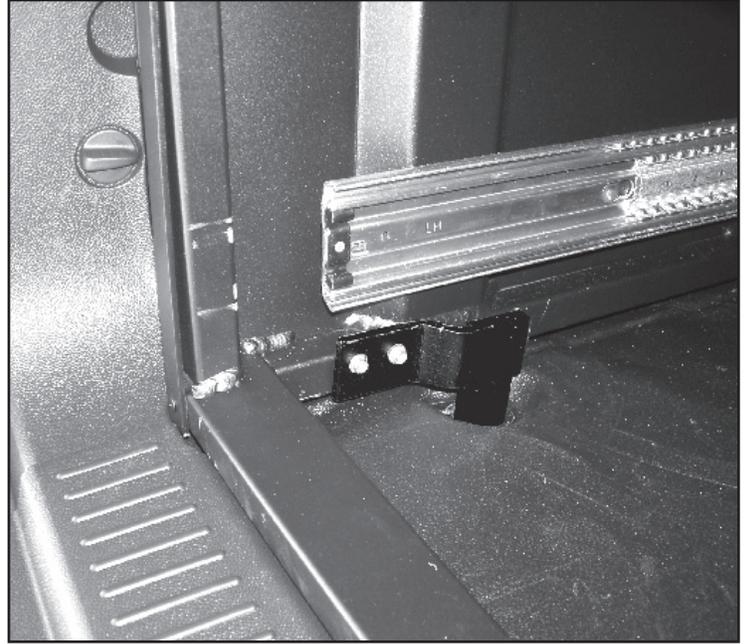
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**Front Bracket #50007-7 Installed Driver Side**



**Diagram 6**

**Rear Bracket #50007-5 Installed On Driver Side**



**Diagram 7**