

Big Foot Headache Rack

Installation Instructions

51555 / 52555 / 51555B

Ford Super Duty 2017 - 2018



Parts List:

- 1) - Big Foot Headache Rack
- 2) - 20752-8 Lock Brackets
- 4) - 20752-8A Rubber Edge Guards
- 2) - 20755-11 Aluminum Bracing Strips

Hardware Kit # 20792KIT Contents:

- 4) - 3/8"x 1 1/2" Bolts
- 4) - 3/8" Steel Flat Washers
- 2) - 3/8" Aluminum Flat Washers for Below Al. Strips
- 2) - 3/8" Hex Nuts

May include Extra Hardware

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.

***Tip: Place masking tape on the top surface of the bed caps in the installation area. This will help protect the surface of the bed caps and also will provide a surface to clearly mark the locations for drilling the mounting holes. (Diagram 1)**

2. Mark down the center line of the stake pocket hole along the bed cap and then mark across to help in positioning the rack in step 3.
3. Gently set rack with feet on top of the bed caps where it will be in its final position with the holes closest to the rack uprights centered over the stake pocket holes and evenly spaced from side to side.
4. Mark the slotted hole onto the masking tape underneath and remove the rack from the truck.
5. The two holes that you need to drill will be approximately 5/8" outside of the inner bed rail edge to properly center the hole in the channel on the underside of the bed rail. Begin each hole by making a pilot hole with a 1/8" drill bit on the center of the marks. After this use a 7/16" drill bit to drill the final size of the mounting holes for your headache rack. **(Diagram 3)** Clean up any shavings or debris from the installation area.

If you used the masking tape you may now remove it from the bed caps at this time

6. To assemble the lock brackets, remove the strip that protects the adhesive inside of the rubber edge guards and place them on the contact ears of the lock brackets as seen in **Diagram 4**. Place one assembled lock bracket into the stake pocket on each side as in **Diagram 5**. You may use tape or a zip tie to hold this bracket in place temporarily.
7. Look on the underside of the bed rails for the plastic clips that secure the bed caps to the bed rails and trim the ones closest to the drilled mounting holes so that they are flush with the underside of the bed rails **(Diagram 3)**
8. Reposition the rack back onto the truck's bed caps.
9. Gently lift one side of the rack and place one 3/8" bolt with a 3/8" flat washer through the foot where the lock bracket will be located in the stake pocket. Carefully lift the lock bracket up towards the top of the stake pocket utilizing the access hole in the bed side of the stake pocket. Begin threading the 3/8" bolt into the lock plate and loosely tighten at this time. Repeat for the other side.
10. Insert the (2) remaining 3/8" bolts with (2) 3/8" flat washers (1 bolt and 1 washer for each mounting hole) through the mounting holes in the rack feet (or toolbox and rack feet if used) and the bed rails, then place the aluminum bracing strips under the bed rails using (2) 3/8" aluminum flat washers and (2) 3/8" nylon locknuts (1 flat washer and 1 nylon lock nut per mounting bolt) to secure them. Realign the rack and tighten all of the mounting hardware.

Note: Re-check all hardware for proper tightness upon completion and periodically inspect hardware and parts for signs of wear throughout the life of the product.

*****Disclaimer:*****

If a light bar or any other product is mounted to the top of the rack, possible bed damage could occur. This along with improper installation or deviation from the installation instructions that cause damage to the body structure will not be covered by the manufacturer.

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