

Baja Rack

Installation Instructions

51739

Ford F-250-F350 Super Duty
1999-2016



Diagram 1

Parts List:

| | |
|------------------------------------|-------------------------------------|
| 1 - Baja Rack | 8 - 1/4" X 1" Button Head Bolts |
| 1 - Driver Side Panel | 8 - 1/4" Flat Washers |
| 1 - Passenger Side Panel | 8 - 1/4" Nylon Lock Nuts |
| 2 - Threaded Plates #51700TP | |
| 6 - 3/8" X 2 1/4 Button Head Bolts | |
| 10 - 3/8" Flat Washers | *May include extra hardware. |
| 4 - 3/8" Nylon Lock Nuts | |

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Expose the front stake pocket holes on the bed caps of the truck. This may mean cutting the plastic bed cap on some models to expose the stake pocket.
3. Position the rack on the bed caps of the truck. Line up the mounting hole to the center of the stake pocket hole. Making sure the rack is centered and in the desired position, mark the other mounting hole on each side of the rack on the bed caps. Make sure where the holes are marked, there is access from the bottom side of the bed cap. If mounting lights on the rack, this is a good time to find the positioning for the lights and mark where holes need to be drilled for the mounting of them.
4. Temporarily remove the rack from the truck. If mounting lights this is a good time to drill the light mounting holes on the rack.
5. Using a 7/16" drill bit, drill the marked holes through the bed cap.
6. Reposition the rack back onto the truck.
7. Place (1) 3/8" flat washer onto (2) of the 3/8" button head bolts. Place (1) bolt with washer through the holes that lines up over the stake pocket. Gently tilt the rack rearward and thread (1) of the threaded plates #51700TP onto the bolt. Tilt the rack and gently maneuver the threaded plate down into the stake pocket.
8. Place (1) 3/8" flat washer onto (2) of the 3/8" buttonhead bolts. Place (1) bolt with washer through the other two mounting holes and through the holes drilled in the bed cap. Place (1) flat washer and (1) nylon lock nut onto each of the bolts.
9. Start tightening the bolts, starting with the stake pocket bolt first. It may take some slight shifting to get the plate to catch the top underside rim of the stake pocket. Once the stake pocket bolt is snugged down, tighten the rest of the hardware at this time.
10. Place the side panels onto the rack aligning the 4 holes with the holes on the 2 braces on the rack. Insert (1) 1/4" button head bolt through each of the four holes on the side panel. Place (1) 1/4" flat washer and (1) 1/4" nylon lock nut onto each bolt. Gently tighten all the side plate bolts, use caution as to not over tighten and strip the allen hole of the button head bolts.