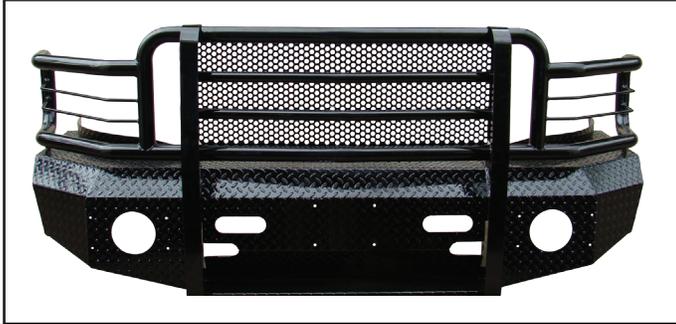


## Rancher Front End Replacement Installation Instructions

**57663**

Dodge Ram '06 - '08 2500 & 3500



**Diagram 1**

**Parts List:**

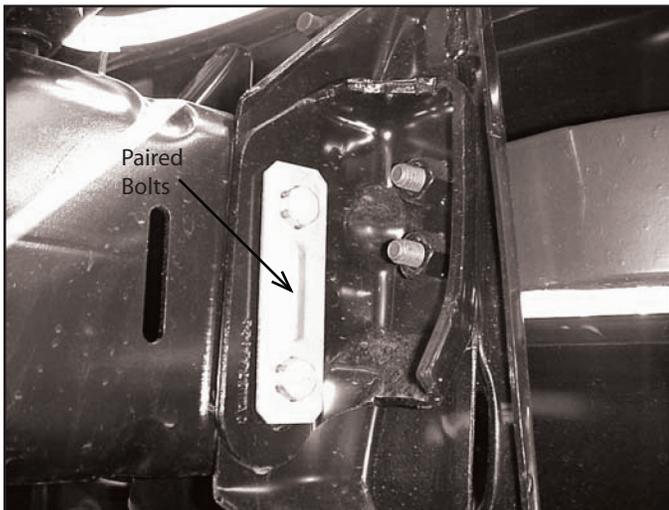
1 - Rancher Replacement Grille Guard	8 - 1/2" Lock Washers
1 - Driver Main Bracket #57663-10	8 - 1/2" Hex Nuts
1 - Passenger Main Bracket #57663-9	8 - 1/4" x 1 1/2" Carriage bolts
2 - Light Brackets #57663-41	10 - 1/4" Lock Nuts
2 - Light Brackets #57663-43	16 - 1/2" Flat Washers
2 - 1/4" x 1" HH Bolts	
8 - 1/2" x 1 1/2" HH Bolts	

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **Remove bumper with brackets:** Unplug the factory fog lamps if so equipped. Support the bumper then remove the paired bolts attaching the bumper brackets to the frame. See **Diagram 2**.

3. **Vehicles with diesel engines might require removal of the upper intercooler mounting bolts.** Using **Diagram 3**, remove the bolts then lift the intercooler enough to clear and remove the paired bolts (about 3/4"). Temporarily slide the intercooler back in place.

**View of Paired Bolts**



**Diagram 2**

**View of Factory Bolt**



**Diagram 3**

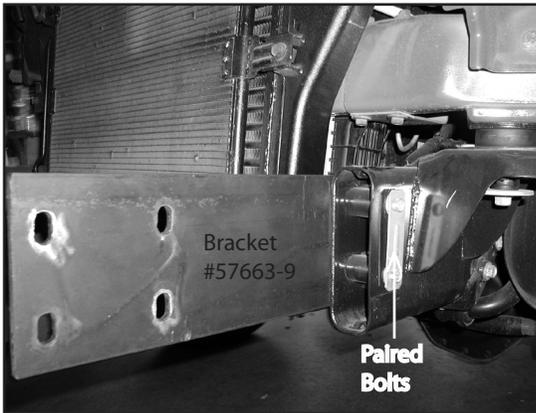
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**57663**

4. **Install the Main Brackets #57663-9 :** Using **Diagram 4**, place bracket up to the inside of the frame. Put paired bolts through the frame from the outside. Place factory nuts onto paired bolts. Do not tighten.

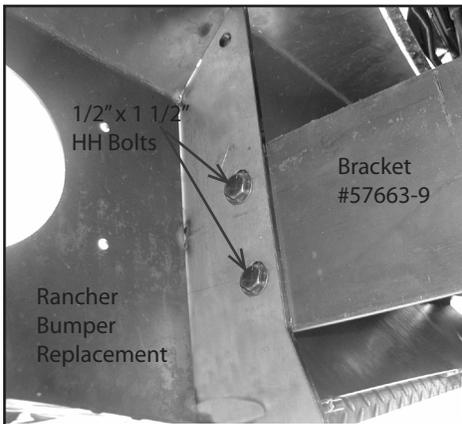
5. Place the Rancher Bumper Replacement up to the brackets. Using **Diagram 5 and 6**, slide the bracket through the opening in the rancher bumper replacement. Use (4) 1/2" x 1 1/2" HH bolts with (8) 1/2" flat washers, (4) lock washers and (4) 1/2" hex nuts to attach brackets to Rancher Bumper Replacement.. Using **Diagram 5 and 6** , put (1) 1/2"x 1 1/2" HH bolts with (1) 1/2" flat washer through from the outside of the rancher bumper replacement through the bracket and put (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut onto each bolt. Repeat the above procedure for all bolts. Hand Tighten all bolts..

**View of Bracket #57663-10 Attached to Vehicle**



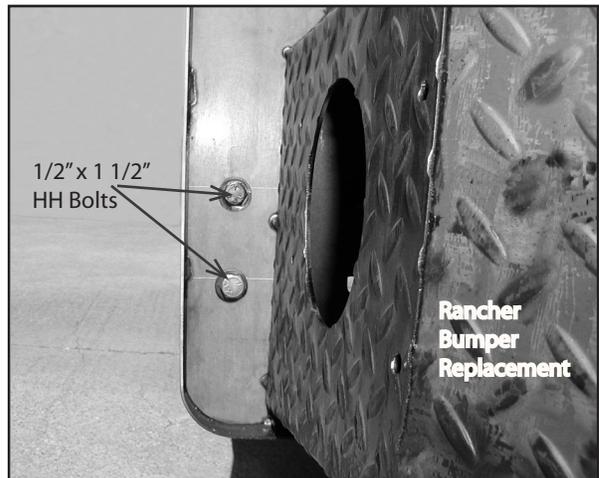
**Diagram 4**

**View of Behind the Rancher Bumper Replacement**



**Diagram 5**

**View of Front of the Rancher Bumper Replacement**



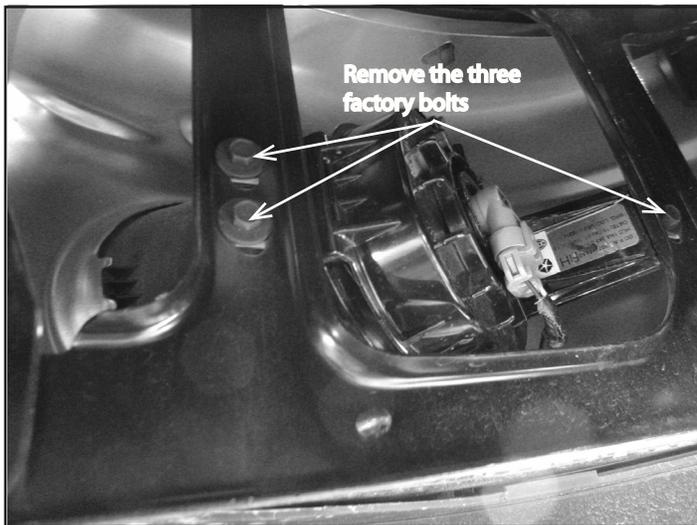
**Diagram 6**

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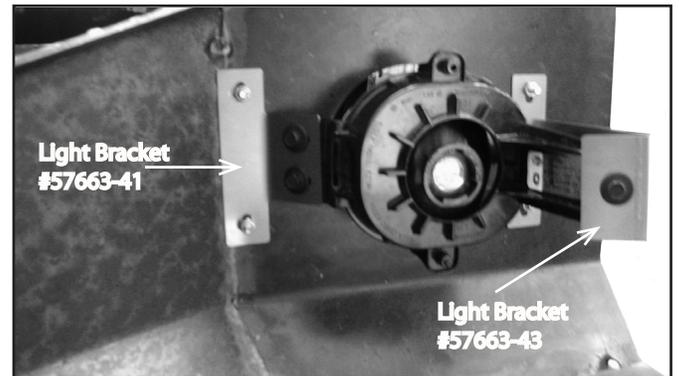
6. **Remove the factory light from the factory bumper:** Using **Diagram 7**, remove the 3 bolts holding the factory light. Set aside the bolts they will not be reused. Repeat procedure for the other factory light.
7. **Install the Light brackets #57663-41 and #57663-43:** Using **Diagram 8**, place the light brackets up to the holes in the rancher bumper replacement. Use (4) 1/4" x 1 1/2" carriage bolts to attach the bracket to the rancher bumper replacement with (4) 1/4" flat washers and (4) 1/4" hex nuts. Use the factory bolts to attach the factory light to the brackets #57663-41 and #57663-43. Repeat the procedure for the other light. Tighten all bolts ensuring the light stays centered in opening.
8. Tighten all bolts starting with the paired bolts, then tighten the bolts attaching the bracket to the rancher bumper replacement. Replace the radiator bolts and tighten. Attach the light cables if so equipped.

**View of Factory light on Factory Bumper**



**Diagram 7**

**View of Factory Light attached to the Rancher Bumper Replacement**



**Diagram 8**



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## Rancher Front End Replacement

Installation Instructions

### **57663**

Dodge Ram '06 - '08 2500 & 3500

### **Please Read First:**

You will need to follow the instructions below for proper installation.

**Caution:** Before closing hood all the way, check the clearance from the rancher bumper replacement. Manufacturer can not be responsible if the factory grille is damaged due to the installation of the rancher bumper replacement.

The middle portion of the Rancher Bumper Replacement is slightly higher causing the hood not to close. The following are solutions to make the rancher bumper replacement fit the vehicle.

1. Place the main brackets onto the frame with the paired bolts. Make sure the bracket is pushed all the way to the top of the slotted holes. Tighten the paired bolts before putting on the rancher bumper replacement. Place the rancher bumper replacement up to the brackets. Place the 1/2" bolts into the holes on the rancher bumper replacement and through the brackets and hand tighten the nuts. Make sure the rancher bumper replacement is pushed all the way back on the slots. Tighten all bolts making sure the rancher bumper replacement is level on the sides.

2. **Slowly close the hood - Do not slam the hood.** If the hood interferes with the rancher bumper replacement, then do one of the following:

A. Loosen the hood latch on the vehicle and push the latch all the way up. Tighten latch and then slowly close the hood. If the hood latches, then disregard the next step.

B. Loosen the paired bolts and lower the rancher bumper replacement until the factory grille latches. Make sure all bolts are tight again. Slowly close hood and check clearance.