

**"Pro-Series"**  
**Winch Front Bumper Replacement**

Installation Instructions

**59642**

Ford Super Duty '08



**Diagram 1**

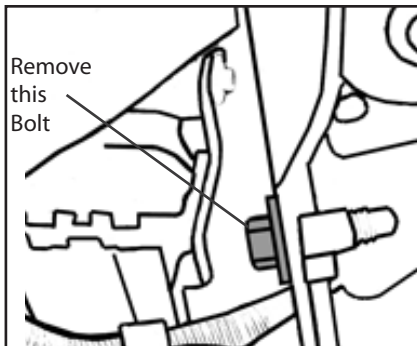
**Parts List:**

- |                                     |                            |
|-------------------------------------|----------------------------|
| 1 - Winch Replacement Grille Guard  | 8 - 1/2" x 1 1/2" HH Bolts |
| 1 - Driver Main Bracket #59642-5    | 14 - 1/2" Hex Nuts         |
| 1 - Passenger Main Bracket #59642-6 | 14 - 1/2" Lock Washers     |
| 2 - Spacers                         | 28 - 1/2" Flat Washers     |
| 6 - 1/2" x 2" HH Bolts              |                            |

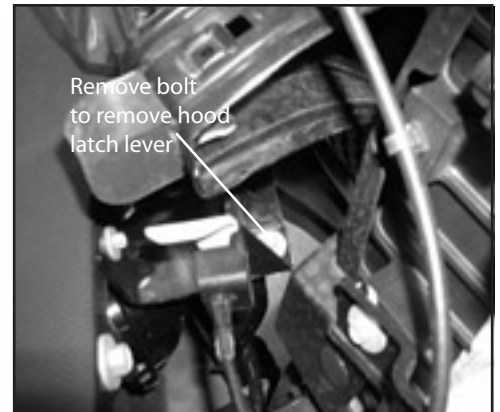
1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. **Remove the bumper:** Using **Diagram 2**, remove the bolt from the outside bumper support. Do this on both driver and passenger side. Bolt will not be reused. Remove the bolt holding the hood latch lever, refer to **Diagram 3**. Unclasp the electrical line going to lights in the bumper if your vehicle is equipped with lights, refer to **Diagram 4**. Using **Diagram 5**, remove the 2 bumper bolts. Set bolts and nut plate aside it will be reused. Repeat this procedure for the passenger side. After all of these steps remove the bumper and set aside.

**View Behind Bumper Driver Side**



**Diagram 2**

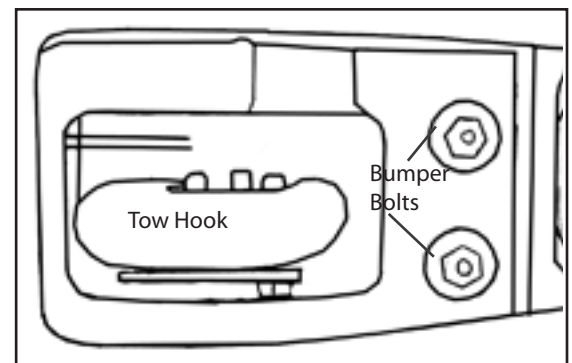


**Diagram 3**



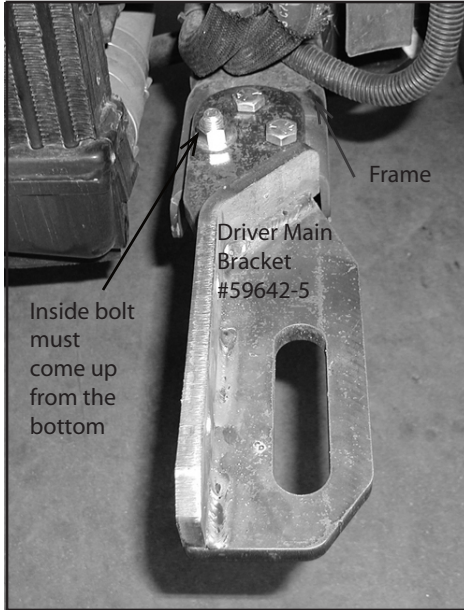
**Diagram 4**

**View of Driver Side Bumper**



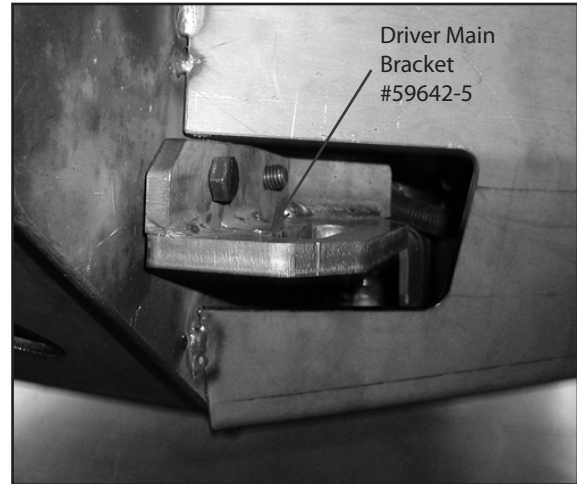
**Diagram 5**

### View of Main Bracket #59642-5



**Diagram 6**

### View of Main Bracket #59642 Attached to Grille Guard



**Diagram 7**

3. Remove the tow hook and factory bolts, set aside the bolts and tow hook will not be reused. Using **Diagram 6**, place driver main bracket #59642-5 onto the frame using (3) 1/2" x 2" HH bolts, (3) 1/2" flat washers, (3) 1/2" lock washers and (3) 1/2" hex nuts to attach the driver main brackets #59642-5 to the frame to replace the factory tow hook. Repeat the preceding procedure to install the passenger main bracket #59642-6. **Note: the inside bolt on the main brackets must come up from the bottom as shown in Diagram 6.**

4. Place the Rancher Replacement up the the brackets you installed in step 3. Using (4) 1/2" x 1 1/2" HH bolts with (1) 1/2" flat washer place 1/2" x 1 1/2" HH bolts through the Rancher Replacement and into the Driver and passenger main brackets #59642-5 and #59642-6 Place (1) 1/2" flat washer and (1) 1/2" hex nut onto each 1/2" x 1 1/2" HH bolt and hand tighten. Use the spacer included will need to be used if the gap between the grille guard and frame will allow the spacer to be used.

5. Center the Rancher Replacement onto vehicle and tighten all bolts and nuts.