



420 N. Grove, Richardson, TX 75081  
Tele: (800) 527 - 4345 Fax: (800) 442 - 5263  
Web site: www.goindustries.com  
E-mail: gosupport@goindustries.com

## Pro-Series Bumper Replacement Installation Instructions

### 59643

Ford Super Duty '08 - '10

### 59644

Ford Super Duty '11-'13



Diagram 1

#### Parts List:

1 - Pro-Series Bumper	2 - 5/8" Nuts
1 - Driver Main Bracket #59644-5	12 - 1/2" x 2" Bolts
1 - Pass. Main Bracket #59644-6	12 - 1/2" Nuts
2 - Spacers	12 - 1/2" Lock Washers
2 - 5/8" x 1 3/4" Bolts	24 - 1/2" Flat Washers
4 - 5/8" Flat Washers	
2 - 5/8" Lock Washers	*Extra Hardware may be included

### **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. Using **Diagram 2**, remove the bolts from the outside bumper support. Do this on both driver and passenger side, these bolts will not be reused. If truck is equipped with lights in bumper, unclasp the electrical line going to lights in the bumper. Using **Diagram 3**, remove the two main bumper bolts per side. Set bolts and nut plate aside they will not be reused. Repeat this procedure for the passenger side. Remove the 3 clips that hold the rubber air director flap to the bumper, save the clips and flap they will be reused. After all of these steps remove the bumper and set aside.
3. Remove the tow hooks and factory bolts, set aside the bolts and tow hooks will not be reused. Using **Diagram 4**, place driver main bracket #59644-5 onto the top of the frame using (3) 1/2" x 2" bolts, (6) 1/2" flat washers, (3) 1/2" lock washers and (3) 1/2" nuts to attach the driver main brackets #59644-5 to the frame to replace the factory tow hook. Repeat the preceding procedure to install the passenger main bracket #59644-6. **Note: the inside bolt on the main brackets must come up from the bottom as shown in Diagram 4.** Do not tighten bolts at this time.
4. Place the Bumper Replacement up the brackets installed in step 3. The brackets are slotted for side to side adjustment of the Bumper Replacement. This Step will use the included Black Hardware. Using (2) 1/2" x 2" bolts with (2) 1/2" flat washer per side place bolts through the Replacement Bumper and into the Driver and passenger main brackets #59644-5 and #59644-6. Place (1) 1/2" flat washer and (1) 1/2" Lock washer and (1) 1/2" nut onto each bolt and hand tighten.
5. The included spacers mount inside the frame between the Bumper Replacement tabs and the frame. Using (1) 5/8" x 1 3/4" bolt and (1) 5/8" flat washer insert bolt through Bumper Replacement tab spacer and frame, place (1) 5/8" flat washer, (1) 5/8" lock washer and (1) 5/8" nut onto the bolt. Insert (1) 1/2" x 2" bolt with (1) 1/2" flat washer through second hole, install (1) 1/2" flat washer, (1) 1/2" lock washer, and (1) 1/2" nut on to bolt. Repeat steps for other side. Not all applications will use (1) or(2) spacers, due to truck variances and tolerances.
6. Center the Rancher Replacement onto vehicle and tighten all bolts and nuts. Using the clips removed in step #2 reattach the rubber air deflector to the Pro-Series Bumper.

**Pro-Series Bumper Replacement**  
 Installation Instructions

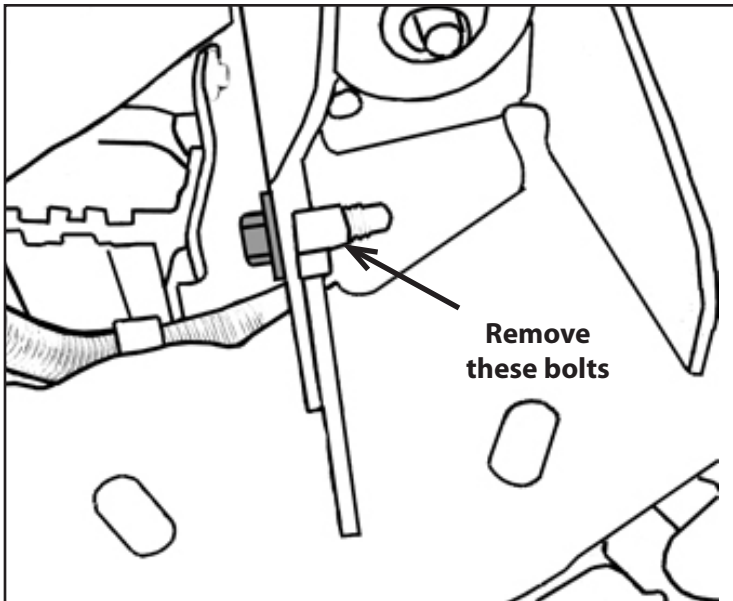
**59643**

Ford Super Duty '08 - '10

**59644**

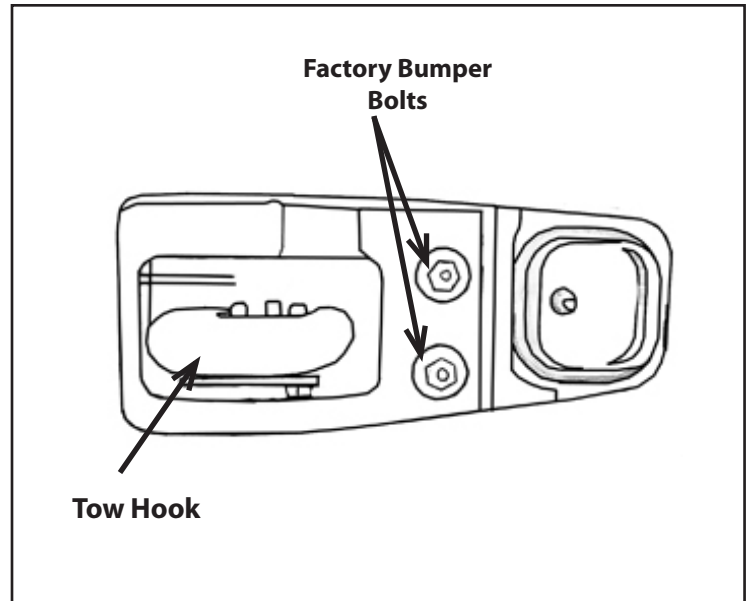
Ford Super Duty '11-'13

**View Behind Bumper Driver Side**



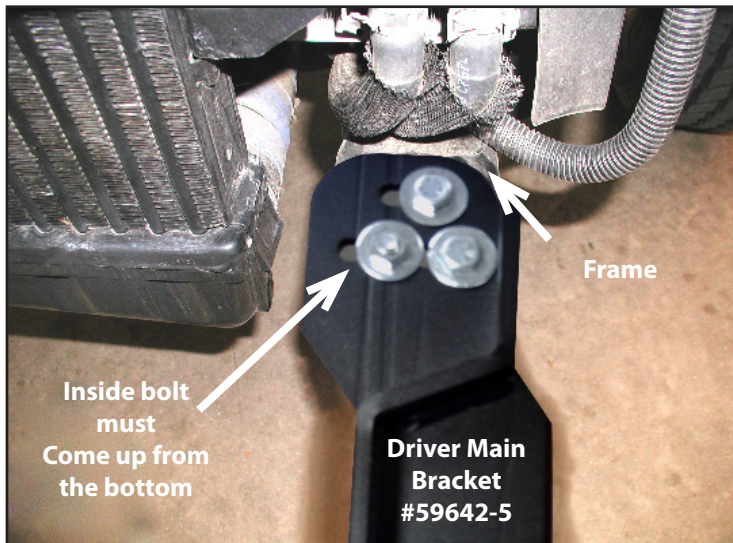
**Diagram 2**

**View of Driver Side Bumper**



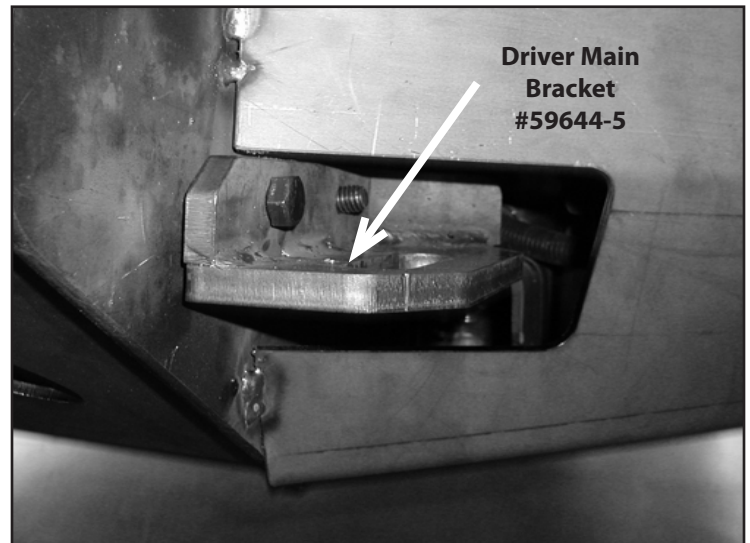
**Diagram 3**

**View of Main Bracket #59644-5**



**Diagram 4**

**View of Main Bracket #59644-5 Attached to Bumper Replacement**



**Diagram 7**