

Pro-Series Bumper Replacement
 Installation Instructions
59666 & 59666W
 Dodge Ram 1500 '09-'10

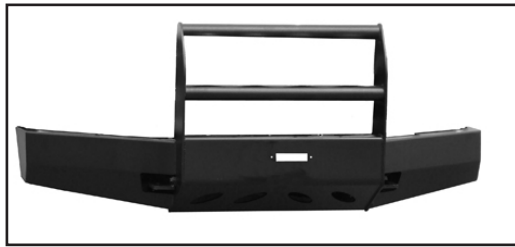


Diagram 1

Parts List:

1 - Pro-Series Bumper	8 - 7/16" x 1 1/2" Bolts
1 - Driver Side Bracket #59666-5	16 - 7/16" Flat Washers
1 - Pass. Side Bracket #59666-6	8 - 7/16" Lock Washers
8 - 1/2" x 1 1/2" Bolts	8 - 7/16" Hex Nuts
16 - 1/2" Flat Washers	
8 - 1/2" Lock Washers	
8 - 1/2" Nuts	*May include extra hardware.

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. **Remove the bumper:** Loosen the six nuts holding the bumper to the end of the frame as shown in **Diagram 2**. Unclasp the fog light if vehicle is equipped. Remove the bumper.
3. **Install the main brackets.** Place the main brackets up to the end of the frame as shown in **Diagram 3**. Make sure the gusset on the bracket points to the outside of the vehicle as shown in **Diagram 3**. Use (4) 7/16 x 1 1/2" bolts with (8) 7/16" flat washers, (4) 7/16" lock washers and (4) 7/16" hex nuts to attach bracket to frame. Repeat procedure for the other side. Place the Bumper Replacement up to the main brackets. Use (4) 1/2" x 1 1/2" Bolts with (8) 1/2" flat washers, (4) 1/2" lock washers and (4) 1/2" hex nuts to attach grille guard to the main brackets. Repeat procedure for the other side. Tighten all bolts ensuring the grille guard is centered and level.

View of the Factory Bumper

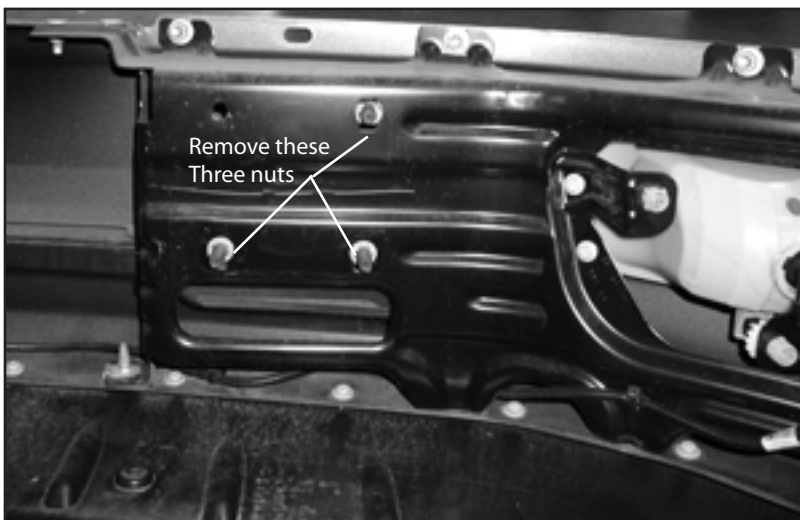


Diagram 2

View of Main Bracket Attached

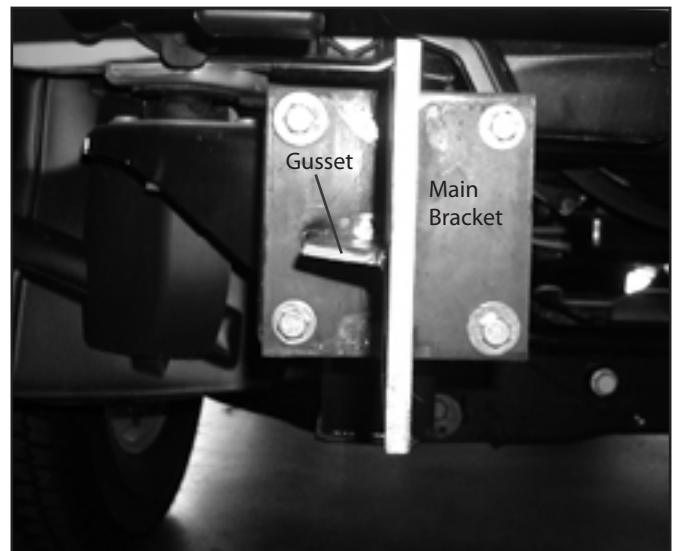


Diagram 3