

Pro-Series Bumper Replacement
 Installation Instructions
59669 & 59669W
 Dodge Ram 2500/3500 '10-'13



Diagram 1

Parts List:

1 - Pro-Series Bumper	4 - 5/8" x 4 1/2" Bolts
1 - Driver Side Bracket #59669-7	8 - 5/8" Flat Washers
1 - Pass. Side Bracket #59669-8	4 - 5/8" Lock Washers
2 - Spacer Plates #59669-9	4 - 5/8" Nuts
8 - 1/2" x 1 1/2" Bolts	
8 - 1/2" Nuts	
8 - 1/2" Lock Washers	*May include extra hardware.
16 - 1/2" Flat Washers	

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing or damaged parts. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. Remove the factory front bumper from vehicle and set aside. The (2) factory double bolts will be reused, shown in **Diagram #2**,
3. Install driver side bracket #59669-7, as pictured in **Diagram #3**. The bracket will slide over the side of the factory anti dive brackets, shown in **Diagram #3**. Use the double bolts with the nuts removed in step 2 for the installation of #59669-5 brackets. If the anti dive brackets are not present on the application, the included spacers #59669-9 will need to be placed in the gap between the main brackets and the frame. Place (1) 5/8" washer onto each of the (4) 5/8" x 4 1/2" bolts, and place (2) bolts with washer through the main brackets, through the anti dive brackets/spacers #46669-9 and through the frame. Place (1) 5/8" flat washer, (1) 5/8" lock washer and (1) 5/8" nut onto each of the (4) bolts.
4. Use two people to hold the Bumper Replacement up to mounting brackets and align the four holes on the mounting brackets with the four holes on Bumper Replacement as shown in **Diagram #4**. **Use caution mounting and adjusting the bumper to prevent vehicle damage.** Use (1) 1/2" x 1 1/2" bolts with (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" nut per hole to attach the Bumper Replacement to the mounting brackets. It will require four bolts per side. Hand tighten bolts only at this time.
5. Using the slotted mounting pads on the brackets and Bumper Replacement, center bumper on vehicle.
6. Slowly tighten all bolts while holding the Bumper Replacement in final position. The plastic Inner Fender panels will need to be trimmed up even with the bottom of the bumper.

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Factory Double Bolt



Diagram 2

Bracket #59669-7 Installed

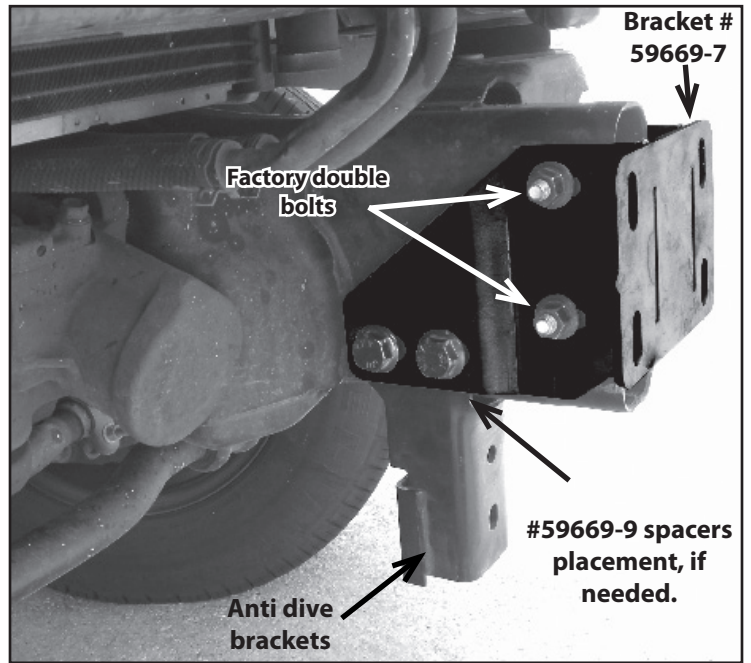


Diagram 3

Cutaway Side view of Bumper Replacement Installed

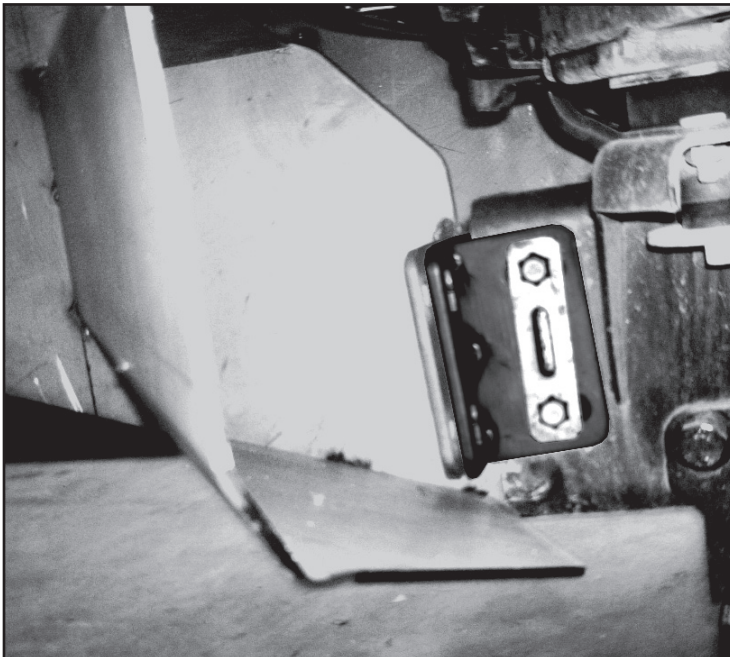


Diagram 4