

**Pro-Series Bumper Replacement**  
Installation Instructions  
**59670 / 59670W**  
Dodge Ram 4500/5500 '10-'15



**Diagram 1**

**Parts List:**

1 - Pro-Series Bumper	4 - M12-1.25 x 90mm Bolts
1 - Driver Side Bracket #59670-5	8 - M12 Flat Washers
1 - Pass. Side Bracket #59670-6	4 - M12 Nylon Lock Nuts
8 - 1/2" x 1 1/2" Bolts	
16 - 1/2" Flat Washers	
8 - 1/2" Lock Washers	
8 - 1/2" Nuts	<b>*May include extra hardware.</b>

**Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing or damaged parts. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. The factory front bumper needs to be removed from vehicle and set aside. There are two options for removing the factory double bolts that attach the bumper brackets to the frame. The bolts cannot be removed without either moving the intercooler to gain access to remove or cutting the bolts to remove them. Remove the tow hooks attached to the drop down mount and retain the rearward bolts and nuts to be used later.
3. Install driver side bracket #59670-5 and passenger side bracket #59670-6, as pictured in **Diagram #3,4 and 5**. Use the supplies M12 bolts, M12 washers, and M12 nylon lock nuts in the 2 forward most holes on each bracket. The rear hole in the brackets will use the bolts and nuts removed with the tow hook.
4. Use two people to hold the Bumper Replacement up to mounting brackets and align the four holes on the mounting brackets with the four holes on Bumper Replacement as shown in **Diagram #4**. **Use caution mounting and adjusting the bumper to prevent vehicle damage.** Use (1) 1/2" x 1 1/2" bolts with (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" nut per hole to attach the Bumper Replacement to the mounting brackets. It will require four bolts per side. Hand tighten bolts only at this time.
5. Using the slotted mounting pads on the brackets and Bumper Replacement, center bumper on vehicle.
6. Slowly tighten all bolts while holding the Bumper Replacement in final position. The plastic Inner Fender panels will need to be trimmed up even with the bottom of the bumper.

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**59670-5 and 59670-6 Brackets**



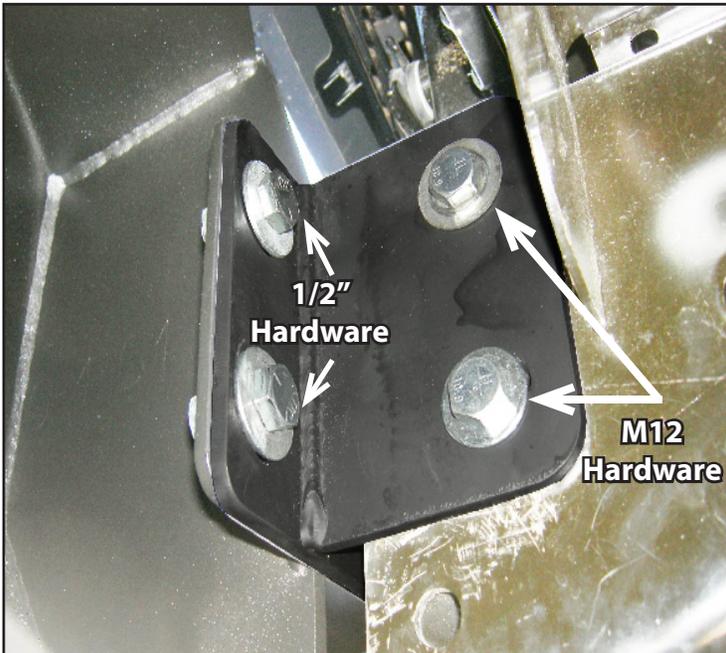
**Diagram 2**

**59670-5 and 59670-6 Brackets Installed**



**Diagram 3**

**Rear Driver Side View of Bracket #59670-5 Installed**



**Diagram 4**

**Rear Driver Side Bottom Inside View of Bracket #59670-5 Installed**



**Diagram 5**