



420 N. Grove, Richardson, TX 75081
Tele: (800) 527 - 4345 Fax: (800) 442 - 5263
Web site: www.goindustries.com
E-mail: gosupport@goin industries.com

Pro-Series Bumper Replacement

Installation Instructions

59738 & 59738W

Chevy Silverado 2500HD/3500 '07 - '10



Diagram 1

Parts List:

1 - Pro-Series Bumper Replacement

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. **Remove the Factory Radiator Cover and Factory Grille:** Open the hood on the truck. Using **Diagram 2**, locate the factory radiator cover. To remove the pop rivets, use a flat head screwdriver to pull up on the middle of the pop rivets. To remove the bottom part of pop rivet, place the screwdriver under the bottom and push up. Repeat this procedure to remove all pop rivets. To remove the factory grille, loosen and remove the 4 10mm bolts. Take a screwdriver and push down on the middle of each clip to remove factory grille. Place the factory radiator cover, pop rivets and factory grille to the side to be re-installed later.
3. **Remove the factory brace and electrical line for fog lights:** As shown in **Diagram 3**, remove the factory bumper bolt from the bumper brace. These bolts will not be reused. Remove the electrical line from back of the fog lights. Repeat the procedure for the passenger side.

View Behind the Bumper Driver Side

View of Factory Grille and Radiator Cover

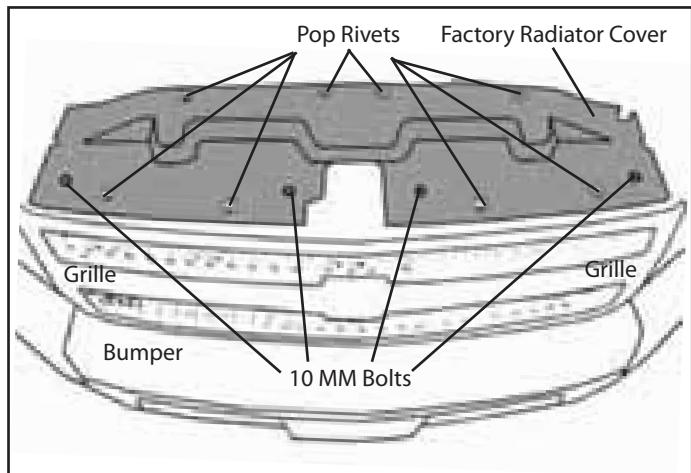


Diagram 2

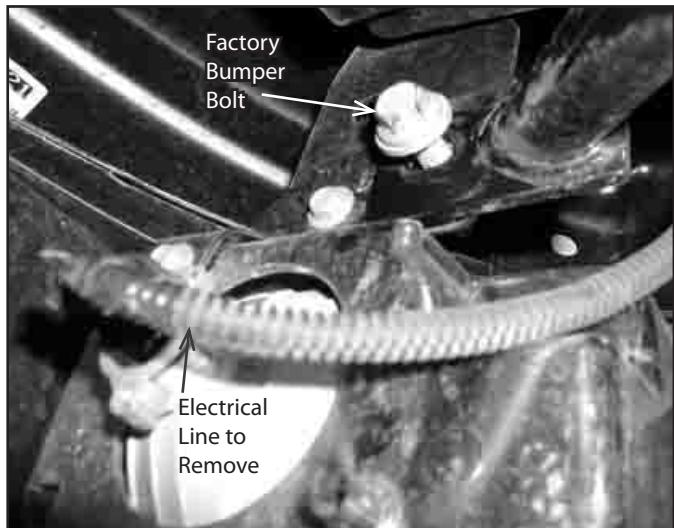


Diagram 3



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4. Remove the factory bumper: Using **Diagram 4**, remove both the driver and passenger side bumper bolts. The bolts and bumper will not be reused.

5. Remove the factory lights: Using **Diagram 5**, remove the factory lights from the bumper. Squeeze the pop rivets and push through the housing. The light will be able to be pulled out through the front of the factory bumper. Set light aside, they will be reinstalled later.

6. Remove the bumper bracket from the frame: Using **Diagram 6**, remove the bumper bracket from the frame by removing the 2 bolts holding the bracket. Set aside the 2 bolts they will be reused.

View of Bumper Bolt

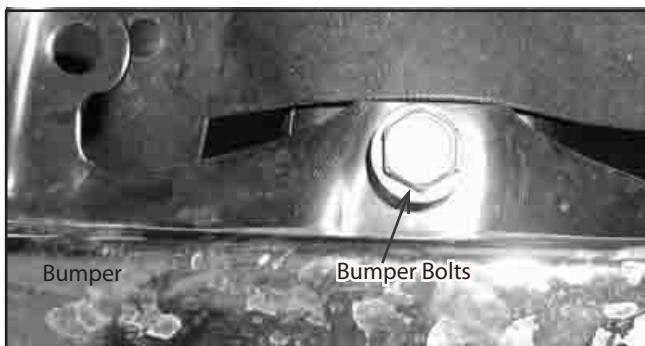


Diagram 4

View of Driving Lights on Bumper

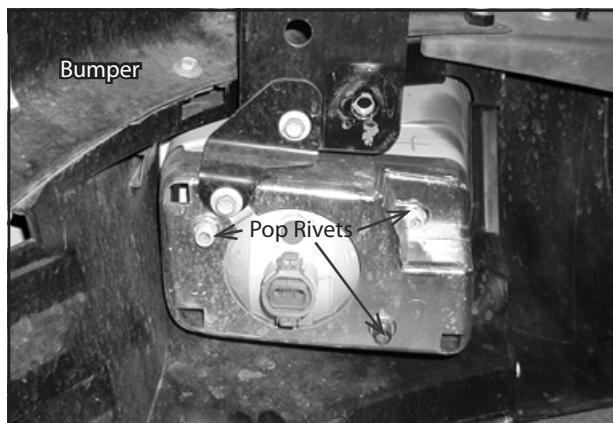


Diagram 5

View of Frame with Factory Bumper Bracket

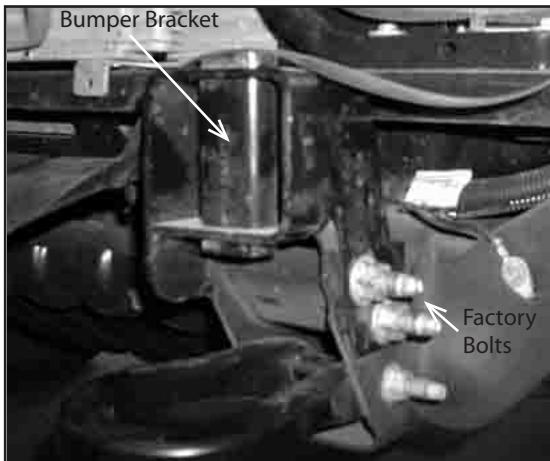


Diagram 6



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8. Attaching the Winch Front Bumper Replacement to vehicle: Place the bumper replacement up to the vehicle frame. Use the paired bolts through the top two holes with the threaded end to the inside of the frame. Place factory nuts onto the paired bolts, hand tighten at this time. Place the bottom bolt (short bolt) on the tow hook through the 3rd hole and place the factory nut onto bolt, hand tighten at this time. Use **Diagram 7** and **Diagram 8**.

9. Center and raise winch bumper replacement on vehicle. Tighten all bolts ensuring the bumper replacement remains centered on vehicle.

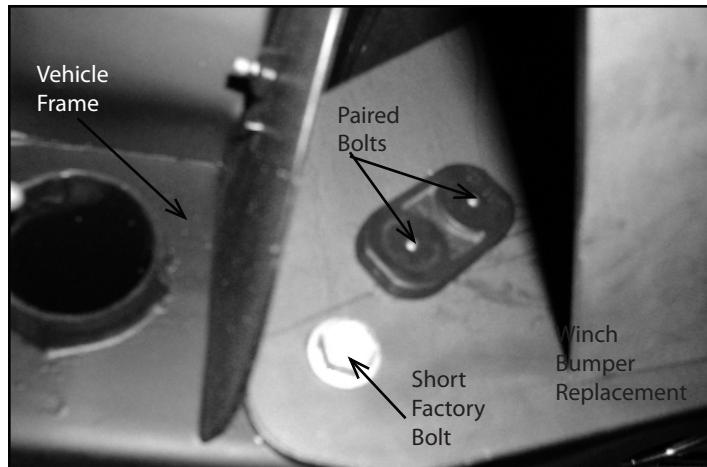


Diagram 7

View of Passenger Side Attachment

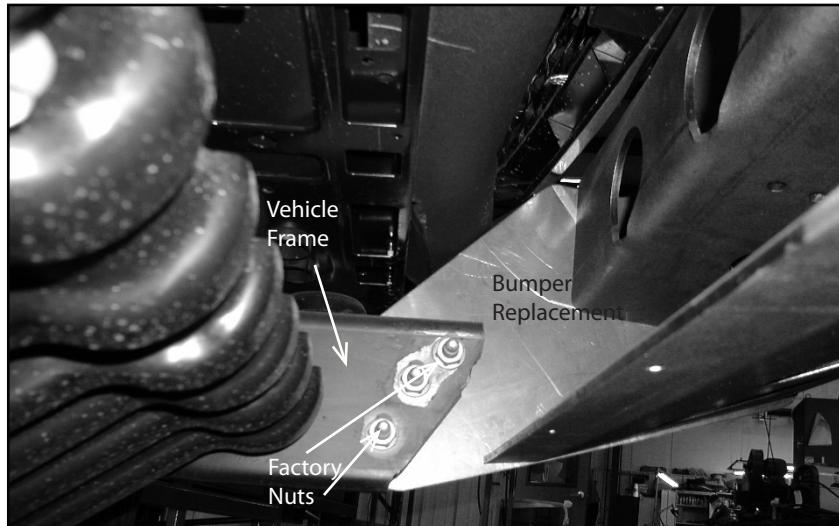


Diagram 8