Winch System Grille Guard
Installation Instructions
65642A & 65642B
Ford Super Duty '08 - '10

Diagram 1

Parts List:

1 - Driver Main Bracket #33642-5	2 - 5/8" Flat Washers
1 - Passenger Main Bracket #33642-6	2 - 5/8" Lock Washers
1 - Driver Formed Bracket #33642-7	2 - 5/8" Hex Nuts
1 - Passenger Formed Bracket #33642-8	4 - Buttonhead Bolts
1 - Driver Bumper Support #33642-9	8 - 1/2" x 1 1/4" HH Bolts
1 - Passenger Bumper Support #33642-10	8 - 1/2" x 2" HH Bolts
2 - Uprights	16 - 1/2" Hex Nuts
2 - 2 1/2" x 32" Cross Tubes	16 - 1/2" Lock Washers
2 - 5/8" x 1 1/12" HH Bolts	32 - 1/2" Flat Washers

1.   Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly reccommened for this install.

2. Remove the bumper: Using Diagram 2, remove the bolt from the outside bumper support. Do this on both driver and passenger side. Bolt will be reused. Remove the bolt holding the hood latch lever, refer to Diagram 3. Unclasp the electrical line going to lights in the bumper if your vehicle is equipped with lights, refer to Diagram 3. Using Diagram 5, remove the 2 bumper bolts. Set bolts and nut plate aside it will be reused. Repeat this procedure for the passeger side. After all of these steps remove the bumper and set aside.
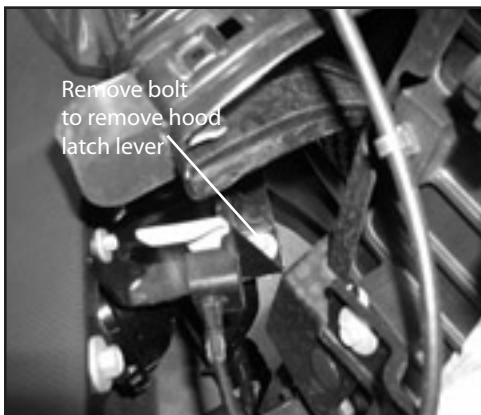

Remove bolt to remove hood latch lever
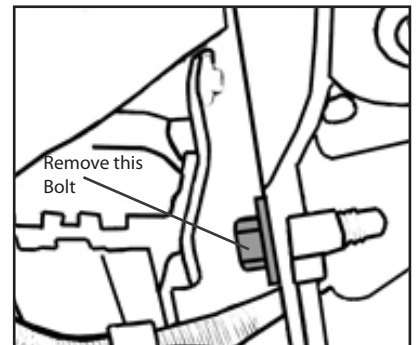
Diagram 3

View Behind Bumper Driver Side

Remove this Bolt

Diagram 2

Unclasp Light Line

Diagram 4

View of Driver Side Bumper

Tow Hook

Bumper Bolts

Diagram 5

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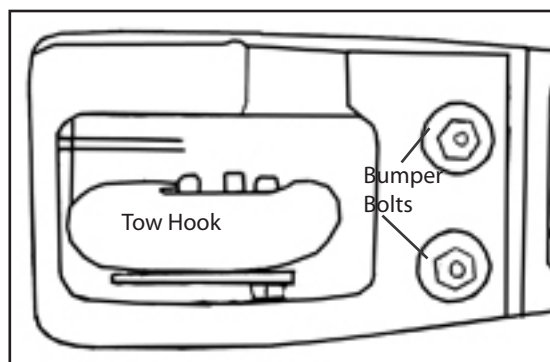
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View of Factory Tow Hooks

Factory Tow Hook Bolts

Diagram 6

View of Top Bracket and Bumper Bracket

1/2" Bolts

Driver Support Bracket #33642-9

Top Bracket

Diagram 7

3. Using Diagram 6, remove the 3 bolts holding factory tow hook.   Remove the tow hook assembly, set aside it will not be reused.   Replace factory tow hook assembly with brackets as shown in Diagram 7. Use (6) 1/2" x 2" HH bolts in place of factory bolts. Place bolt through both brackets and into the frame. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto each bolt only hand tighten at this time.

4. Using Diagram 8, place the bottom bracket up to frame. Place 1/2" bolt in the front hole through the frame, put on 1/2" flat washer, 1/2" lock washer and a 1/2" nut onto bolt. Hand tighten at this time. Place 5/8" bolt through the second hole with a 1/2" flat washer with 5/8" flat washer, 5/8" lock washer and 5/8" nut. Hand tighten at this time.

5. Using Diagram 9, place upright to the top bracket and bottom bracket. Place 1/2" bolts through brackets into uprights and place 1/2" flat washers and 1/2" nut onto bolt. Tighten the bolts. Tighten all bolts on the top and bottom brackets. After all bolts are tightened on top and bottom brackets remove the upright.

View of Upright Attached

View of Top Bracket and Bottom Bracket

Top Bracket

1/2" Bolt

5/8" Bolt

Bottom Bracket

Diagram 8

Upright

Top Bracket

Bottom Bracket

Diagram 9

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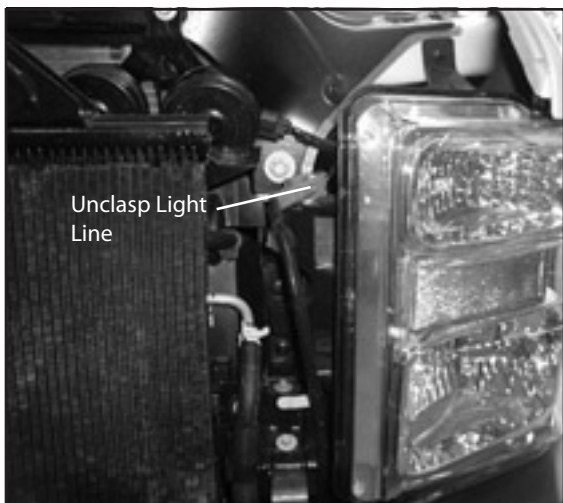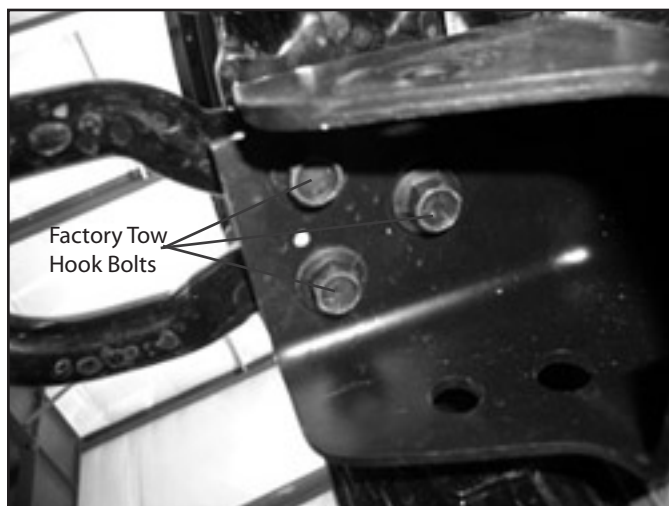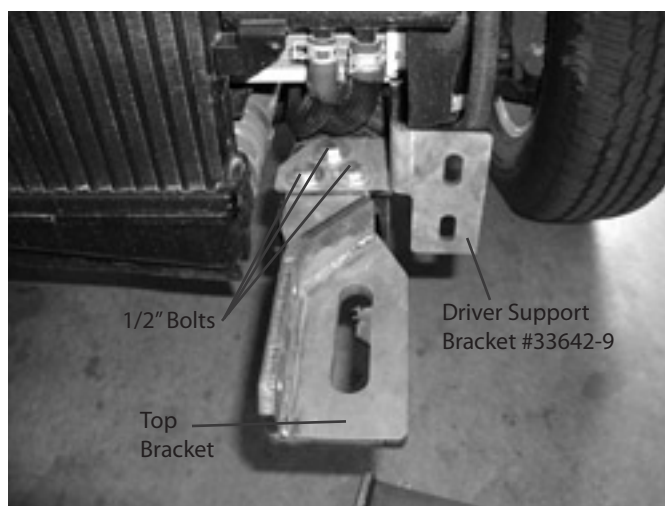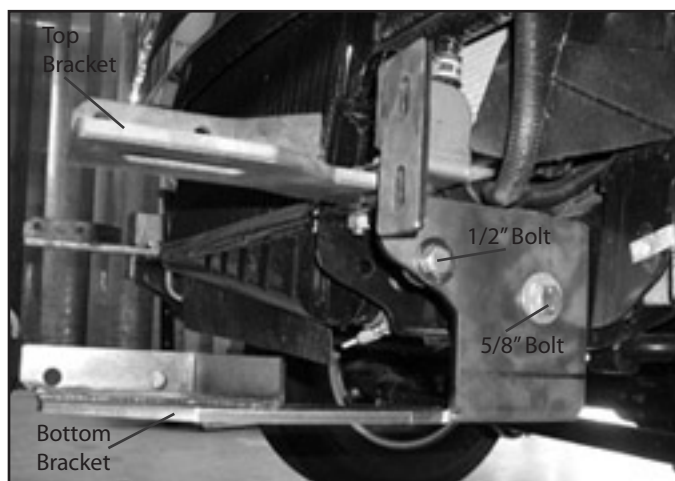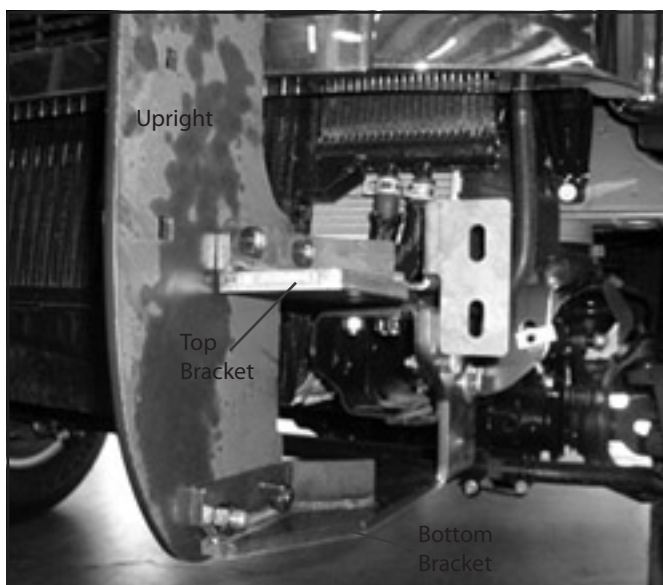
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View of Bumper Reinstalled

Diagram 9

View of Upright Attached to Top and Bottom Brackets

Diagram 10

6. Using Diagram 9, replace bumper. Bumper will need to rolled back to place on truck. Brackets will go through the tow hook opening. Use the factory bolts to attach bumper to bumper bracket. Push bumper up when tightening all four factory bolts. Place upright up to top and bottom bracket as shown in Diagram 10, putting 1/2" bolts to attach upright to brackets. Hand tighten bolts. If a winch carrier is going to be installed install at this time. Install the cross tubes after winch carrier has been installed. Tighten all bolts.

View of Winch Grill Guard Installed

Diagram 11

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