

Spare Tire Mount / Relocator

Installation Instructions

7412
Universal



Materials Needed for Installation

Parts List:

- (1) - Spare Tire Mount
- (1) - 7405KIT Hardware Kit

7405KIT

- (4) - 1/4" - 20 x 1 1/4" Buttonhead Bolts
- (2) - 1/4" - 20 x 3/4" Hex Head Bolts
- (4) - 1/4" Flat Washers
- (6) - 1/4" - 20 Nylon Lock Nuts

Extra hardware may be included

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Place spare tire mount in bed of vehicle and adjust slides to fit bedside as shown in **Diagram 1**.
3. Line up the spare tire mount between the tailgate and inner fender well and mark the holes on top and bottom of the spare tire mount to drill.

Make sure the area underneath the truck box is clear of electrical wires for the bottom 2 holes!
4. Use a 1/8" drill bit to initially drill the marked holes, then use a 5/16" drill bit to enlarge them.
5. Place (1) 1/4" - 20 x 1 1/4" bolt through the spare tire mount and each corresponding hole that was drilled, next you will then place (1) 1/4" - 20 nylon lock nut on the threaded end of each mounting bolt.
6. Now secure the two parts of the spare tire mount together using the (2) 1/4" - 20 x 3/4" bolt with (2) 1/4" flat washer to go through the adjustable slots in the mount, followed by (1) 1/4" flat washer and (1) 1/4" - 20 nylon lock nut for each bolt.
7. Tighten all hardware being careful not to over-tighten.
8. Remove the nut and plate from spare tire mount and place the spare tire up to the spare tire mount. Then, line up the bolt with a lug hole in the wheel and replace the lug nut and plate then tighten the bolt to snug.

Note: Re-check all hardware for proper tightness upon completion and periodically inspect hardware and parts for signs of wear throughout the life of the product.

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View of Spare Tire Mount on Vehicle

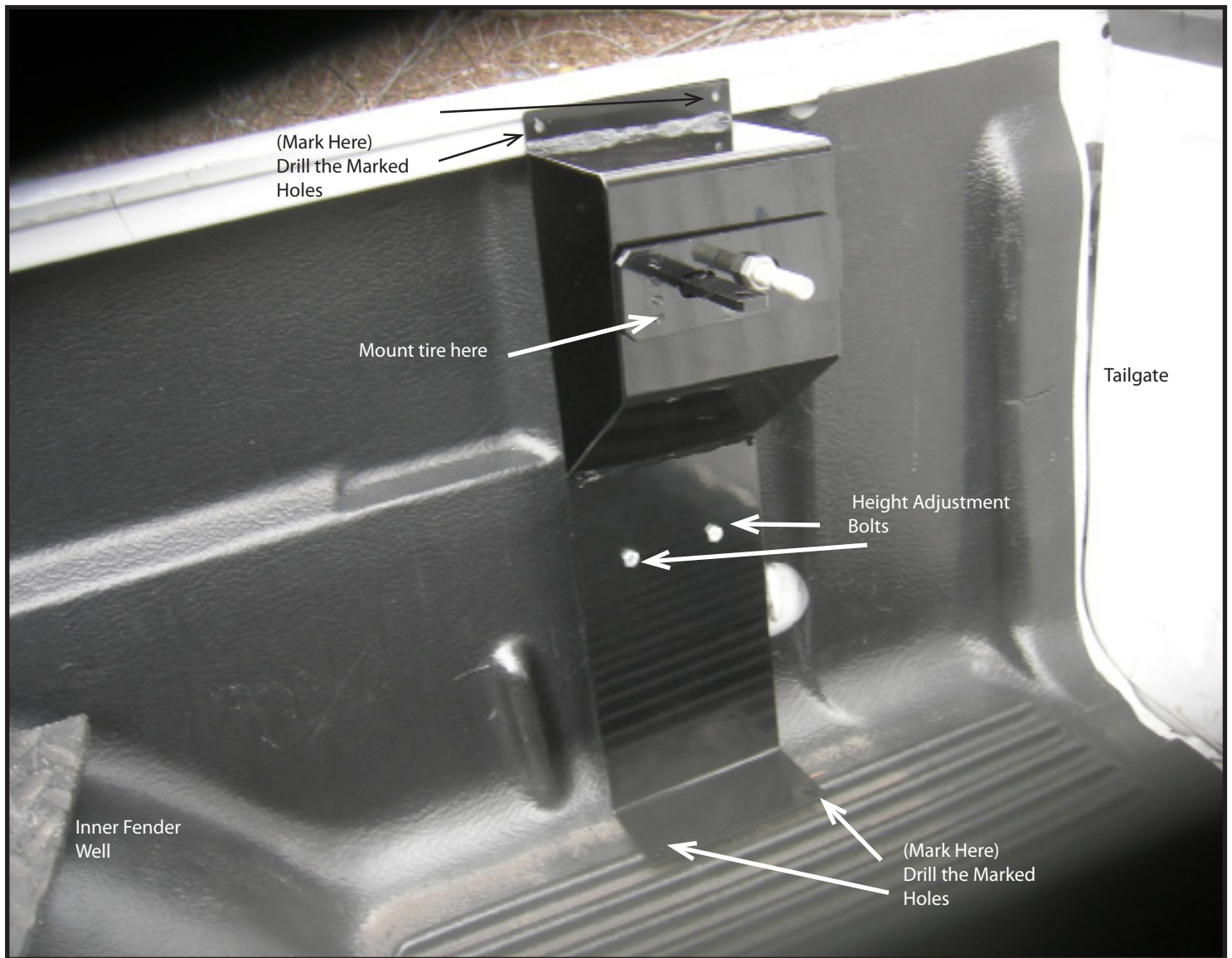


Diagram 1