

**Big Foot Headache Rack**  
 Installation Instructions  
**51535, 51538, 51544**  
**51598, 51591, 51592,**  
**52535, 52544**  
 All Chevy/GMC Pickups

View of Driver Side of Vehicle

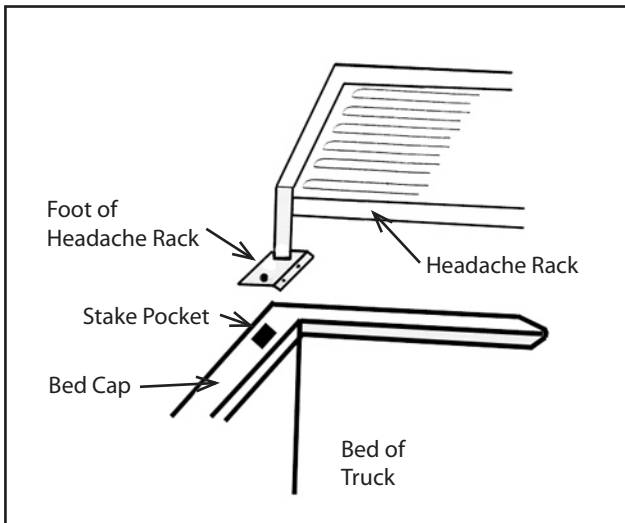


Diagram 1

- Bolt kit #544:  
 2 - 2 1/2" Threaded Plates  
 2 - 3/8" x 2 1/2" HH Bolts  
 2 - 3/8" Flat Washers  
 4 - 1/4" x 1" Screws
- Bolt kit #599:  
 2 - 5/16" x 1 1/2" HH Bolts  
 2 - 5/16" Flat Washers  
 2 - 5/16" Nylon Insert Lock Nut  
 4 - 1/4" x 1" Screws
- Bolt kit #595:  
 2 - 3/8" x 4" J-bolt  
 2 - 3/8" x 1 1/2" HH Bolts  
 2 - 3/8" Flat Washers  
 2 - 3/8" Hex Nuts  
 4 - 1/4" x 1" Screws

**Instructions for: 51535, 51538, 51544, 52535, 52544**

1. See Bolt Kit #544 for parts. Place (1) 3/8" flat washer onto (1) 3/8" x 2 1/2" HH bolt then place through the foot on the headache rack. Thread the (1) 2 1/2" threaded plate onto (1) 3/8" x 2 1/2" HH bolt a couple of turns. Repeat this step for the other side. Place headache rack onto truck with (2) 2 1/2" threaded plates into the stake pockets. To get threaded plates into stake pockets, turn the threaded plates until the threaded plates go into stake pockets. Center the headache rack on truck. Tighten the (2) 3/8" x 2 1/2" HH bolt until the plate is snug onto stake pocket. Note: '99 to current Chevrolet/GMC trucks the bed caps are constructed of 2 layers of metal with approximately a 1/4" gap in between, do not over tighten the (2) 3/8" x 2 1/2" HH bolts or it could crush the bed cap and cause damage. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.

**Instructions for: 51591, 51592**

1. See Bolt Kit #599 for parts. Place headache rack onto truck and center the headache rack. Take a 5/16" drill bit and drill through the top of the foot into the bed cap on the truck. Take the 5/16" x 1 1/2" HH bolt with 5/16" flat washer on bolt and put through the foot into the bed cap. Place (1) 5/16" nylon insert lock nut onto (1) 5/16" x 1 1/2" HH bolt and tighten to snug. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.