

**Big Foot Headache Rack
 Installation Instructions**
51524, 51537, 51560,
52560, 52599
 All Dodge Pickups

View of Driver Side of Vehicle

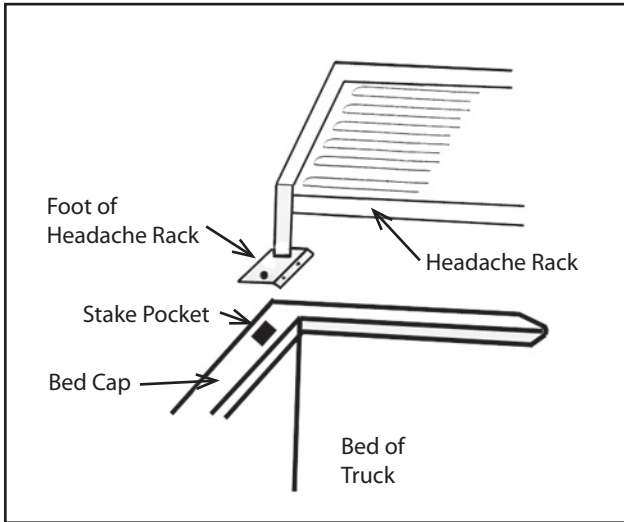


Diagram 1

Bolt kit #599:
 2 - 5/16" x 1 1/2" HH Bolts
 2 - 5/16" Flat Washers
 2 - 5/16" Nylon Insert Lock Nut
 4 - 1/4" x 1" Screws

Bolt kit #537:
 2 - 3/8" x 4" J-bolt
 2 - 3/8" x 1 1/2" HH Bolts
 2 - 3/8" Flat Washers
 2 - 3/8" Hex Nuts
 4 - 1/4" x 1" Screws

Bolt kit #597:
 2 - 5/16" x 1 3/4" HH Bolts
 2 - 5/16" Flat Washers
 2 - 5/16" Nylon Locking Nuts
 4 - 1/4" Self Tapping Screws

Bolt kit #595:
 2 - 3/8" x 4" J-bolt
 2 - 3/8" x 1 1/2" HH Bolts
 2 - 3/8" Flat Washers
 2 - 3/8" Hex Nuts
 4 - 1/4" x 1" Screws

Instructions for: 51537

1. See **Bolt Kit #537** for parts. Place (1) 3/8" x 4" J-bolt through the foot on the headache rack and start the (1) 3/8" hex nut. Repeat this step for the other side. Place headache rack onto truck place 3/8" x 4" J-bolts down into the stake pocket and hook the carriage head into the side opening of the stake pocket. Check headache rack to center and tighten down the 3/8" hex nuts to snug. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug.

Instructions for: 51560, 52560, 51524

1. See **Bolt Kit #597** for parts. Place headache rack onto truck and center the headache rack. Locate the forward most hole on top of headache rack foot. Use (1) 1/4" self tapping screws to attach headache rack to the top of the truck bed cap. Use a 5/16" drill bit to drill out the back hole on the headache rack foot. Place (1) 5/16" flat washer onto (1) 5/16" x 1 3/4" HH bolts and place through the drilled hole. Place (1) 5/16" nylon locking nut onto (1) 5/16" x 1 3/4" HH bolt and tighten snug. Repeat procedure for other side. For the screws on the inside of the foot take a 1/8" drill bit and drill starter holes. Take (4) 1/4" x 1" screws and tighten screws to snug. Tighten all bolts to snug.