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# Heavy-Duty Lighted Headache Rack **620 Series** Installation Instructions



**Diagram 1**

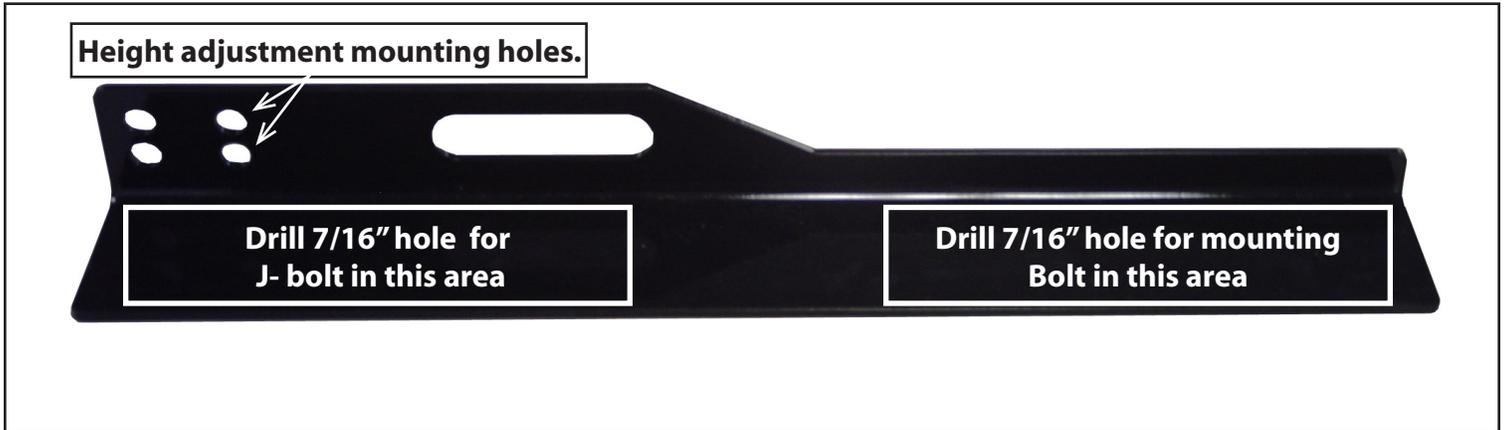
#### **Parts List:**

1 - Lighted Headache Rack	4 - Oval Light Gaskets
1 - 20750-1BL Driver Foot	1 - Third brake light
1 - 20750-2BL Pass. Foot	2 - 3/8" x 1 1/2" Bolts
2 - 20752-6 Spacers	2 - 3/8" J Bolts
4 - 1/2" x 2" Bolts	6 - 3/8" Flat Washers
8 - 1/2" Flat Washers	4 - 3/8" Lock Washers
4 - 1/2" Lock Washers	4 - 3/8" Nuts
4 - 1/2" Nuts	
2 - Red Oval Lights	*May include Extra Hardware
2 - Clear Oval Lights	

## **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Attach the feet to the rack to test fit the width of the truck bed caps.
3. Gently set rack with attached feet on top of the bed caps where it will be in its final position. The feet may be placed on the inside or outside of the mounting tabs on the rack. The supplied spacers can be placed in between the mounting tabs and the feet to add 1" of width adjustment. The feet have two sets of bolt holes for 1" height of adjustability, seen in **Diagram 2**.
4. The J-bolts need to be set up properly in catching the edge of the stake pockets and the holes marked where to drill the mounting holes in the foot. The 3/8" bolts position will need to be determined now. The bolts position will need to be placed on the back portion of the feet (toward the rear of the truck). Mark a position where the bolt will be able to go through the foot and through the bed cap, where it is accessible to place washers and a nut on the underside. Mark these holes for future reference. If a toolbox is used, the foot mounting bolts can also be used to secure the toolbox. It is advised to mark holes for the toolbox at this time.
5. Remove the rack from truck and unbolt feet from the rack and if you are using a toolbox, remove it at this time; taking note as to the foot and spacer orientation.
6. Drill the marked 7/16" holes in the feet, bed cap, and toolbox if one is used at this time. Depending on installation preferences it is recommended to also drill a hole for the wiring at this time.
7. Locate lights and gaskets at this time.

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**Diagram 2**

8. As an option a Third brake light has been included with the rack. The rack will block the rear view of the factory third brake light, in some states it is illegal to cover or not have a third brake light. If used the light will need one hole drilled in the rack for the wiring to pass through. Wiring of this light will be the responsibility of the installer. Attach the light with the (2) supplied screws to the center of the rack.
9. The rack is wired for the red lights to be installed in the outside holes and the clear lights to be installed in the two inward holes. The gaskets need to be placed on the lights and the wiring connector connected. Gently push the lights into the holes in the rack, until the hole edge pops into the groove on the gasket.. Make sure the gaskets are even around the whole light.
10. Reassemble feet to rack in orientation at noted.
11. Place the rack gently on top of the bed caps, aligning the drilled holes.
12. Gently lift one side of the rack and place one J-bolt through the foot and hooking the stake pocket. Place (1) 3/8" Flat washer and (1) 3/8" Lock Washer on to the J-bolts threads. Repeat for the other side.
13. Place (1) flat washer on the each 3/8" bolt and place through the holes in the feet and through the bed cap holes. Each bolt Will get (1) 3/8" Flat Washer, (1) 3/8" Lock Washer and (1) 3/8" bolt.
14. Tighten all hardware at this time.
15. Lights can be connected as to the installers preference. It is possible to use an aftermarket trailer wiring harness that will plug into the vehicle Factory harness, without cutting wires. The recommended wiring connections are: Yellow wire for the left turn signal, Green wire for the Right Turn Signal, Brown wire for the running lights, and the White wire for auxiliary or backup lights.