

Stainless Steel Dually Mud Flap Set

Installation Instructions

S70736SET

Chevy Silverado/GMC Sierra
 3500 Dually '11-'15



Diagram 1

Parts List:

2 - Mud Flaps	4 - 5/16" Flat Washers
2 - Brackets #070736	4 - 5/16" Nylon Lock nuts
2 - 19" x 3 1/2" Stainless Weights	6 - 1/4" x 3/4" Carriage Bolts
4 - 5/16 x 1 1/4" Carriage Bolts	6 - 1/4" Nylon Lock Nuts
4 - M6 x 30mm bolts	6 - Rubber Washers
4 - 1/4" Fender Washers	

***May include extra hardware.**

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. The flaps will need 1 hole drilled through each flap and the top three pre-punched holes drilled out using a 3/8" drill bit. Using **Diagram 2**, drill the four holes where specified in the driver side flap.
3. Center the stainless weights on the lower section of the flaps on the inset side(not smooth). The recommended weight position is shown in **Diagram 1**. Mark the mud flap where the three holes in the plate are. Set the stainless weight to the side. Use a 1/4" drill bit to drill holes in the just marked spots on the mud flap.
4. Place the stainless plate back on the mud flap and using (3) 1/4" x 3/4" carriage bolts, (3) rubber washers and, (3) 1/4" nylon lock nuts per mud flap to attach the stainless plate to the flap. The 1/4" x 3/4" carriage bolts need to be inserted through the stainless plate first, then a rubber washer and then the mud flap.
5. Attach the bracket to the driver side flap using (2) 5/16 x 1 1/4" carriage bolts, (2) 5/16" flat washers and (2) 5/16" nylon lock nuts in the locations indicated in **Diagram 6**. The carriage bolts will need to be placed with the head on the metal side of the bracket and the threads going through to the smooth side of the mud flap. The bracket will need to be placed on the inset side(not smooth) of the flap.
6. Remove the three bolts as shown in **Diagram 4** from the driver side inner fender of the truck. The top larger bolt will be reused and the 2 smaller bolts will not be reused.
7. Position the flap and bracket as shown in **Diagram 6**. The bracket will be mounted against the inner fender and the mud flap towards the tires. Insert the larger bolt removed in step 4 through the top ear of the bracket and into the factory hole on the truck. Place (1) 1/4" fender washer onto (2) of the M6 x 30mm bolts. Insert one bolt with washer through the lower hole drilled into the mud flap and into the lower factory hole, where one of the smaller bolts was removed in step 6. Place the other bolt with washer through the mud flap and bracket in the top corner threading the bolt into the factory hole. Tighten all hardware.
8. The holes drilled in the passenger side flap will be a mirror image of the driver side and are shown in **Diagram 3**.
7. Repeat the above steps for the passenger side mud flap installation.

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Driver Side Mud Flap

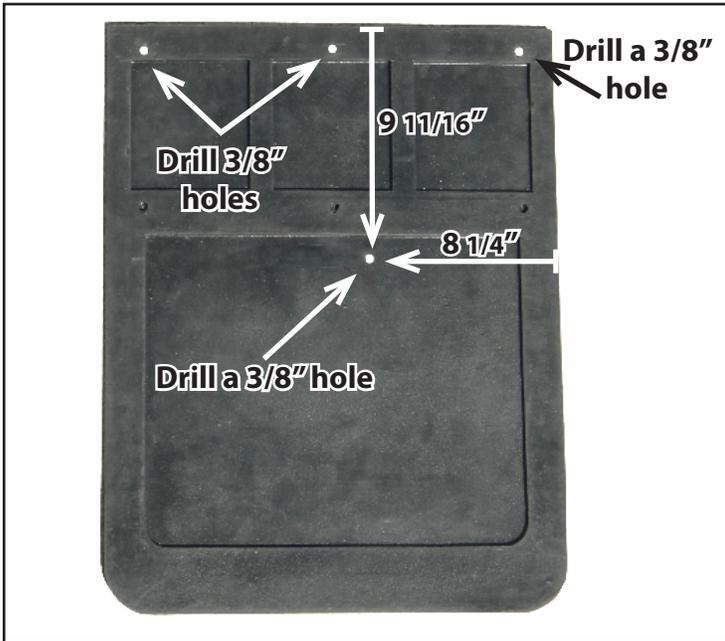


Diagram 2

Passenger Side Mud Flap

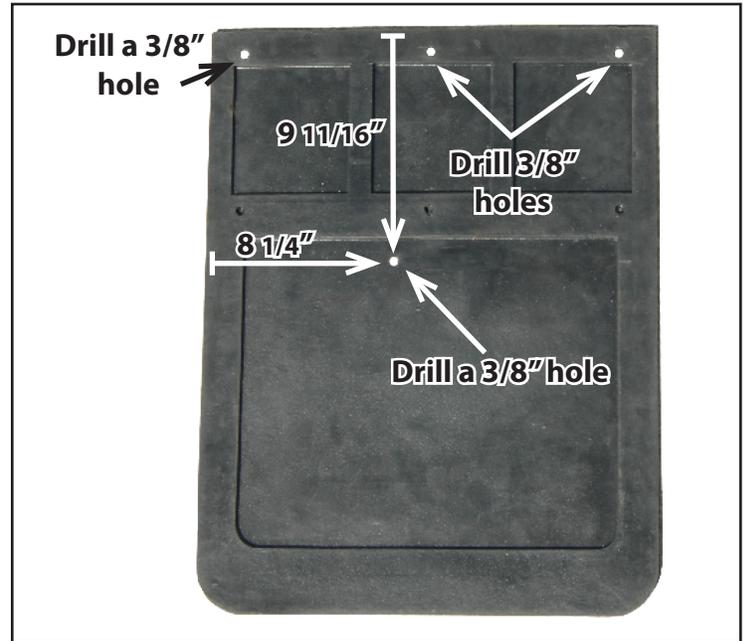


Diagram 3

Driver Side Rear Inner Fender view

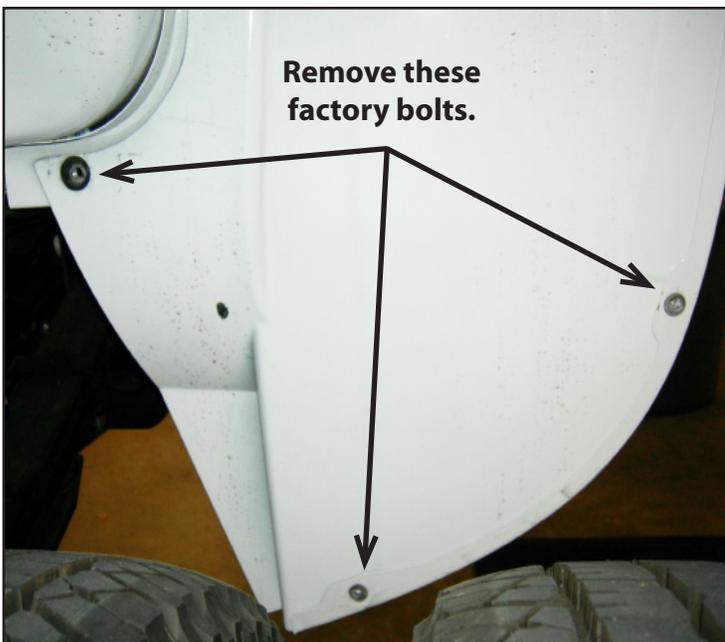


Diagram 4

Driver Side Rear Inner Fender with Bracket for Reference only



Diagram 5

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Driver Side Bracket and Flap Installed

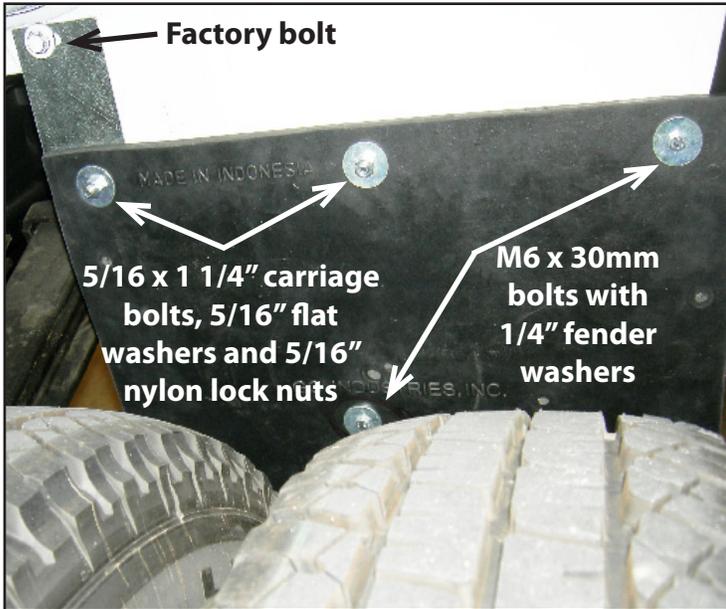


Diagram 6