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**Tool Box
 Headache Rack
 60650 Series
 Installation Instructions**

Parts List:	4 - 1/2" Nuts
1 - Headache Rack	2 - 3/8"x 1 1/2" Bolts
1 - Driver Foot	2 - 3/8" J Bolts
1 - Pass. Foot	6 - 3/8" Flat Washers
4 - 1/2" x 2" Bolts	4 - 3/8" Lock Washers
8 - 1/2" Flat Washers	4 - 3/8" Nuts
4 - 1/2" Lock Washers	
	*May include Extra Hardware

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Attach the feet to the rack to test fit the width of the truck bed caps.
3. Gently set rack with attached feet on top of the bed caps where it will be in its final position. The feet may be placed on the inside or outside of the mounting tabs on the rack.
4. The J-bolts need to be set up properly in catching the edge of the stake pockets and the holes marked where to drill the mounting holes in the foot. The 3/8" bolts position will need to be determined now. The bolts position will need to be placed on the back portion of the feet (toward the rear of the truck). Mark a position where the bolt will be able to go through the foot and through the bed cap, where it is accessible to place washers and a nut on the underside. Mark these holes for future reference. If a toolbox is used, the feet mounting bolts can also be used to secure the toolbox. It is advised to mark holes for the toolbox at this time.
5. Remove the rack from truck and unbolt feet from the rack and if you are using using a toolbox, remove it at this time; taking note as to the foot and spacer orientation.
6. Drill the marked 7/16" holes in the feet, bed cap, and toolbox if one is used at this time.
7. Reassemble feet to rack in orientation at noted.
8. Place the rack gently on top of the bed caps, aligning the drilled holes.
9. Gently lift one side of the rack and place one J-bolt through the foot and hooking the stake pocket. Place (1) 3/8" Flat washer and (1) 3/8" Lock Washer on to the J-bolts threads. Repeat for the other side.
10. Place (1) flat washer on the each 3/8" bolt and place through the holes in the feet and through the bed cap holes. Each bolt Will get (1) 3/8" Flat Washer, (1) 3/8" Lock Washer and (1) 3/8" bolt.
11. Tighten all hardware at this time.

20750 Foot Diagram



Diagram 2